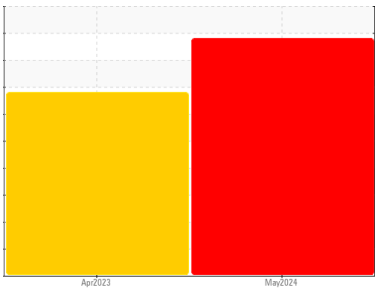
PROBLEM SUMMARY

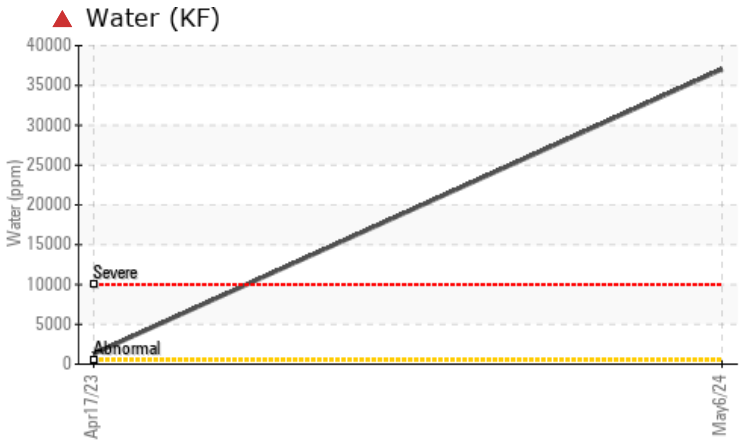
Sample Rating Trend



WATER

Machine Id
KAESER 8342471
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	---
Water	%	ASTM D6304	>0.05	▲ **3.704**	▲ 0.129	---
ppm Water	ppm	ASTM D6304	>500	▲ **37040**	▲ 1290	---
Silt	scalar	*Visual	NONE	▲ **MODER**	NONE	---
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	0.2%	---
Free Water	scalar	*Visual		▲ **>10%**	▲ 10.0	---

Customer Id: SUPEAS
Sample No.: KCPA016127
Lab Number: 06180691
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

WATER

17 Apr 2023 Diag: Jonathan Hester

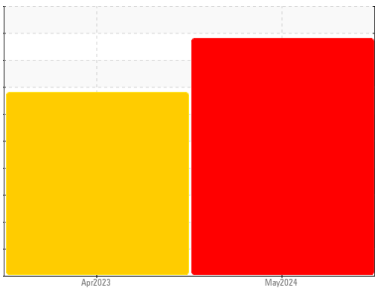
The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. Excessive free water present. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER 8342471
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

▲ Contamination
Excessive free water present. There is a high concentration of water present in the oil. There is a moderate amount of visible silt present in the sample.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA016127**	KCP52801	---
Sample Date		Client Info		**06 May 2024**	17 Apr 2023	---
Machine Age	hrs	Client Info		**979**	604	---
Oil Age	hrs	Client Info		**334**	0	---
Oil Changed		Client Info		**Not Changd**	Not Changd	---
Sample Status				**SEVERE**	SEVERE	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**5**	8	---
Chromium	ppm	ASTM D5185m	>10	**<1**	0	---
Nickel	ppm	ASTM D5185m	>3	**1**	2	---
Titanium	ppm	ASTM D5185m	>3	**<1**	0	---
Silver	ppm	ASTM D5185m	>2	**<1**	0	---
Aluminum	ppm	ASTM D5185m	>10	**2**	0	---
Lead	ppm	ASTM D5185m	>10	**<1**	0	---
Copper	ppm	ASTM D5185m	>50	**16**	22	---
Tin	ppm	ASTM D5185m	>10	**<1**	0	---
Vanadium	ppm	ASTM D5185m		**<1**	0	---
Cadmium	ppm	ASTM D5185m		**<1**	0	---

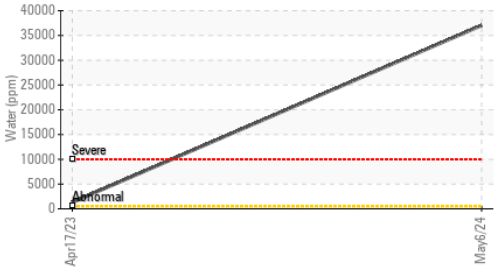
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	---
Barium	ppm	ASTM D5185m	90	**0**	0	---
Molybdenum	ppm	ASTM D5185m	0	**<1**	0	---
Manganese	ppm	ASTM D5185m		**<1**	1	---
Magnesium	ppm	ASTM D5185m	100	**36**	26	---
Calcium	ppm	ASTM D5185m	0	**2**	3	---
Phosphorus	ppm	ASTM D5185m	0	**10**	8	---
Zinc	ppm	ASTM D5185m	0	**14**	0	---
Sulfur	ppm	ASTM D5185m	23500	**21427**	20054	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**2**	<1	---
Sodium	ppm	ASTM D5185m		**4**	1	---
Potassium	ppm	ASTM D5185m	>20	**2**	0	---
Water	%	ASTM D6304	>0.05	▲ **3.704**	▲ 0.129	---
ppm Water	ppm	ASTM D6304	>500	▲ **37040**	▲ 1290	---

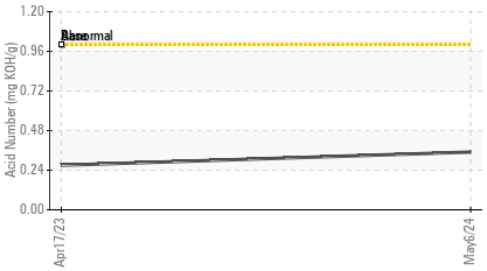
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.35**	0.27	---

OIL ANALYSIS REPORT

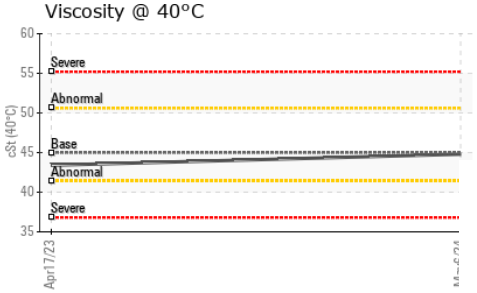
Water (KF)



Acid Number

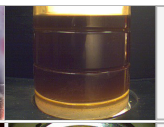
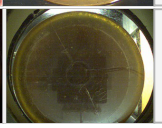


Viscosity @ 40°C



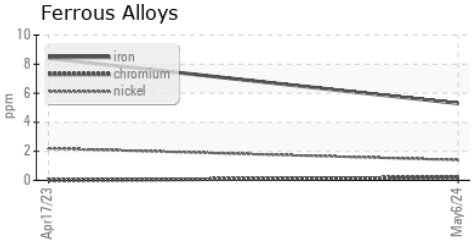
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	▲ **MODER**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	0.2%	---
Free Water	scalar	*Visual		▲ **>10%**	▲ 10.0	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**44.8**	43.4	---

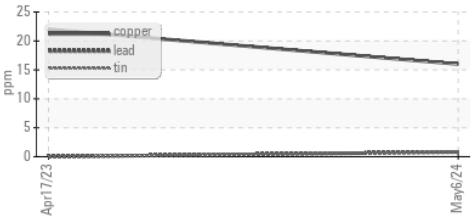
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

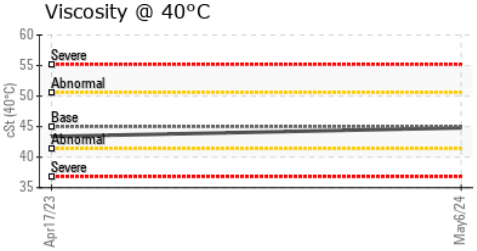
Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C



Acid Number

Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA016127
Lab Number : 06180691
Unique Number : 11032017
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 15 May 2024
Tested : 23 May 2024
Diagnosed : 23 May 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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