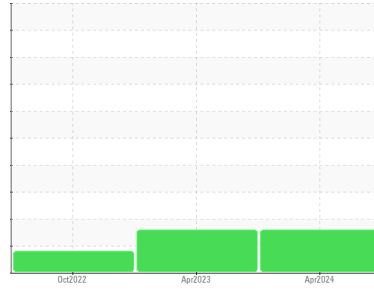




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
7765330 (S/N 1020)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC129929	KC111785	KC105741
Sample Date	Client Info			22 Apr 2024	28 Apr 2023	29 Oct 2022
Machine Age	hrs	Client Info		14571	9954	7207
Oil Age	hrs	Client Info		2500	2747	4014
Oil Changed	Client Info			Not Chngd	Not Chngd	Changed
Sample Status				ABNORMAL	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	<1	0	0
Aluminum	ppm	ASTM D5185m	>10	2	0	0
Lead	ppm	ASTM D5185m	>10	<1	0	0
Copper	ppm	ASTM D5185m	>50	3	5	10
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

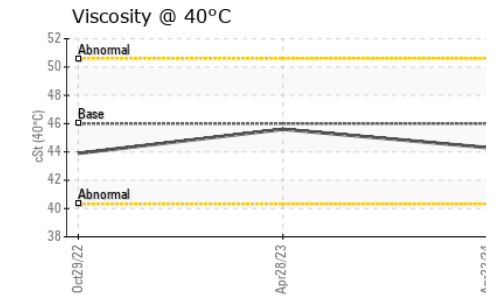
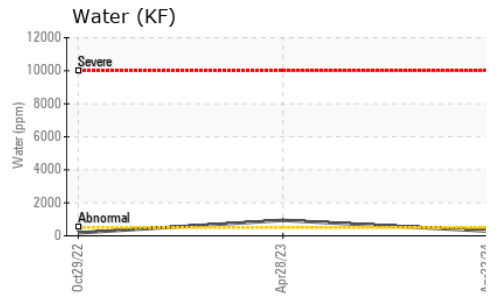
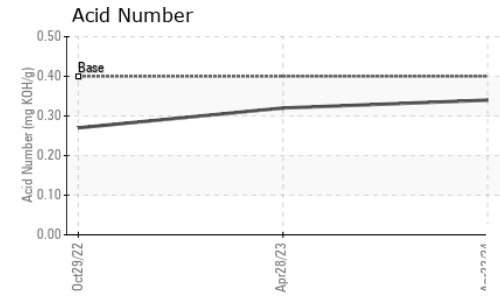
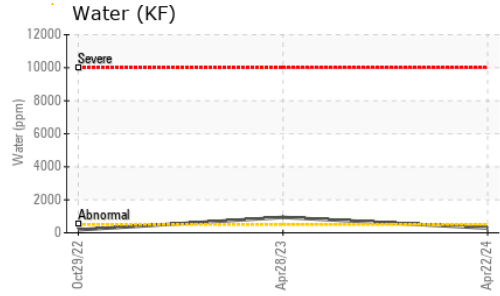
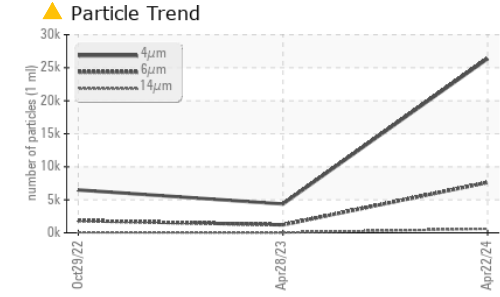
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	5	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	53	42	18
Calcium	ppm	ASTM D5185m	2	<1	0	0
Phosphorus	ppm	ASTM D5185m		1	4	12
Zinc	ppm	ASTM D5185m		16	17	20

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		10	6	8
Potassium	ppm	ASTM D5185m	>20	2	2	0
Water	%	ASTM D6304	>0.05	0.028	▲ 0.093	0.017
ppm Water	ppm	ASTM D6304	>500	287	▲ 938.5	179.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		26369	4362	6493
Particles >6µm		ASTM D7647	>1300	▲ 7633	1208	● 1845
Particles >14µm		ASTM D7647	>80	▲ 609	36	80
Particles >21µm		ASTM D7647	>20	▲ 125	2	19
Particles >38µm		ASTM D7647	>4	2	1	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 22/20/16	19/17/12	● 20/18/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.34	0.32	0.27

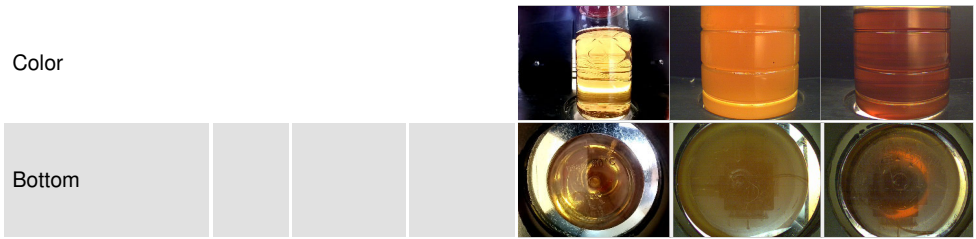
OIL ANALYSIS REPORT



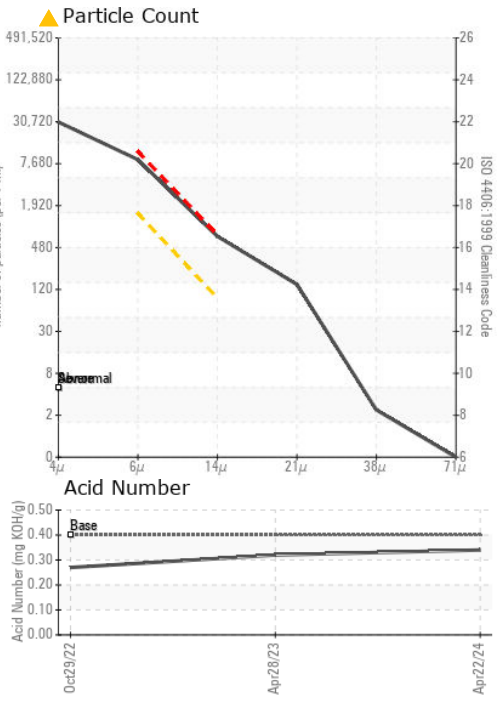
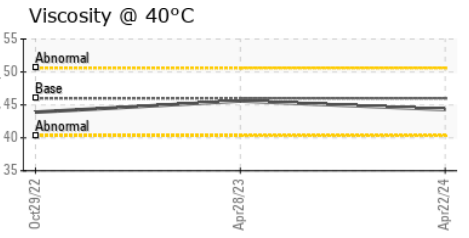
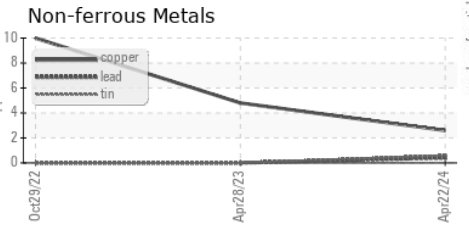
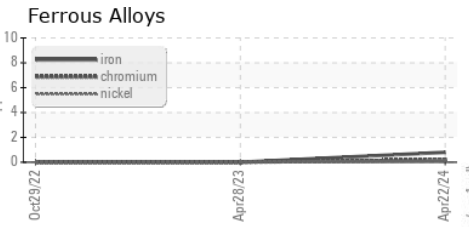
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	LIGHT	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.3	45.6	43.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC129929 **Received** : 15 May 2024
Lab Number : 06180695 **Tested** : 18 May 2024
Unique Number : 11032021 **Diagnosed** : 18 May 2024 - Jonathan Hester
Test Package : IND 2

B & S CUSTOM MACHINE
 12176 STATE RT 694
 OTTAWA, OH
 US 45875
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)