

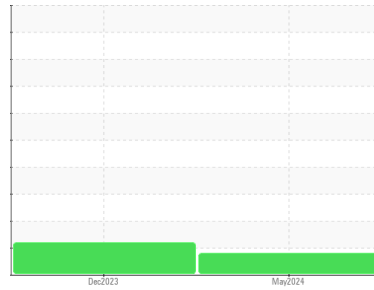


# OIL ANALYSIS REPORT



Machine Id  
**VOLVO A45G 752009**  
 Component  
**Diesel Engine**  
 Fluid  
**VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3 (--- GAL)**

## Sample Rating Trend



**WEAR**



## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

The copper level has decreased, but is still abnormal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>ML0000246</b>	VCP429152	---
Sample Date	Client Info		<b>09 May 2024</b>	12 Dec 2023	---
Machine Age	hrs	Client Info	<b>1017</b>	575	---
Oil Age	hrs	Client Info	<b>0</b>	575	---
Oil Changed	Client Info		<b>Changed</b>	Changed	---
Sample Status			<b>MARGINAL</b>	ABNORMAL	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>6.0	<b>&lt;1.0</b>	0.9	---
Water	WC Method	>0.1	<b>NEG</b>	NEG	---

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>100	<b>10</b>	18	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	2	---
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	3	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Silver	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	3	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>15	<b>▲ 90</b>	<b>▲ 366</b>	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	5	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	2.5	<b>360</b>	45	---
Barium	ppm	ASTM D5185m	0.0	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	0.7	<b>86</b>	80	---
Manganese	ppm	ASTM D5185m	0.0	<b>&lt;1</b>	2	---
Magnesium	ppm	ASTM D5185m	256	<b>351</b>	50	---
Calcium	ppm	ASTM D5185m	2057	<b>1495</b>	2132	---
Phosphorus	ppm	ASTM D5185m	935	<b>1055</b>	964	---
Zinc	ppm	ASTM D5185m	1223	<b>1246</b>	1198	---
Sulfur	ppm	ASTM D5185m	4079	<b>3815</b>	3750	---

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>20	<b>8</b>	25	---
Sodium	ppm	ASTM D5185m		<b>2</b>	3	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	2	---
Glycol	%	*ASTM D2982		<b>NEG</b>	NEG	---

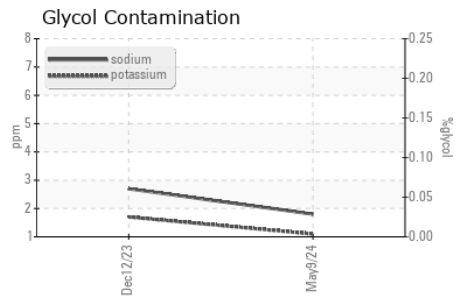
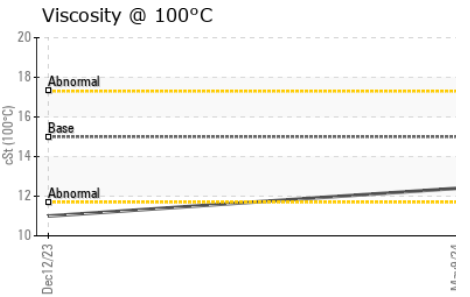
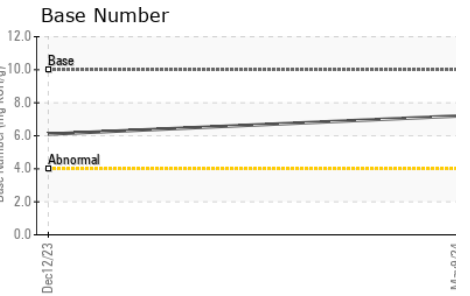
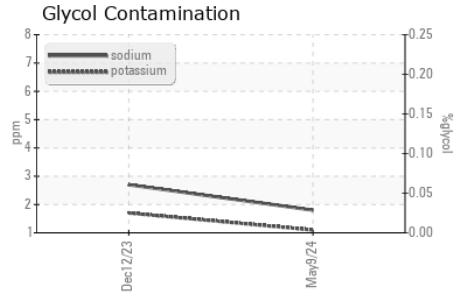
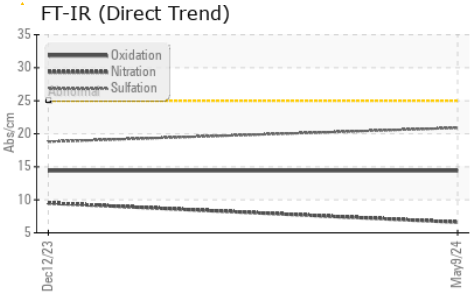
## INFRA-RED

	method	limit/base	current	history1	history2	
Soot %	%	*ASTM D7844	>3	<b>0.2</b>	0.3	---
Nitration	Abs/cm	*ASTM D7624	>20	<b>6.6</b>	9.5	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>20.9</b>	18.8	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>14.4</b>	14.4	---
Base Number (BN)	mg KOH/g	ASTM D2896	10	<b>7.2</b>	6.1	---

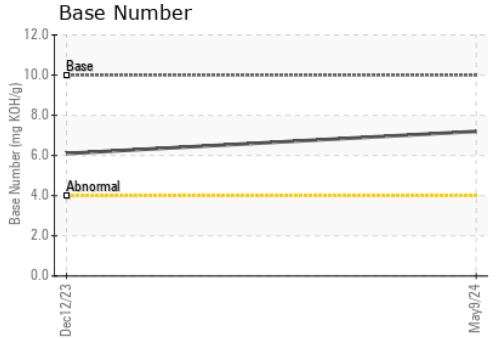
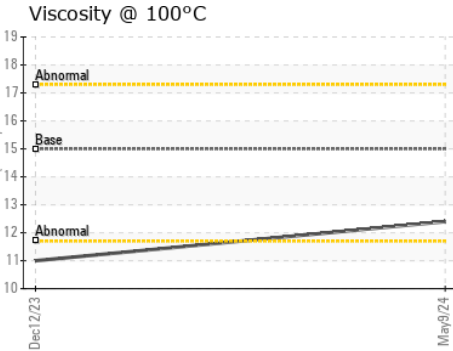
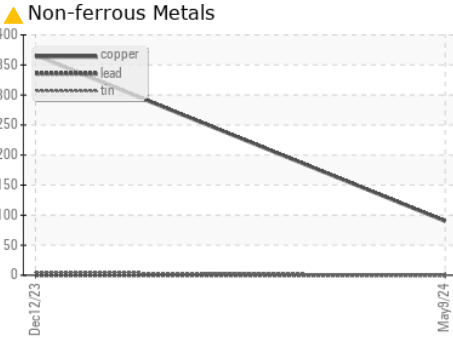
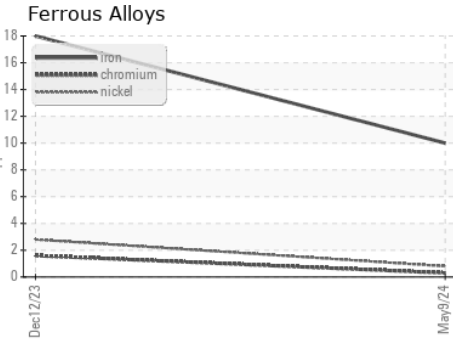
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.0	12.4	11.0

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : ML0000246  
**Lab Number** : 06180991  
**Unique Number** : 11032317  
**Test Package** : CONST ( Additional Tests: Glycol, TBN )

**Received** : 16 May 2024  
**Tested** : 20 May 2024  
**Diagnosed** : 20 May 2024 - Jonathan Hester

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