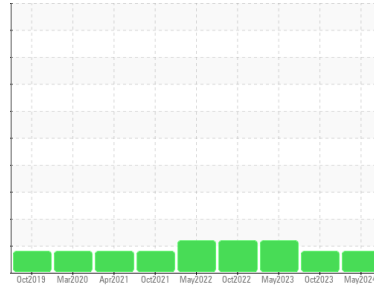




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

Fermentation

Machine Id

Lightnin FFG33SB01 Seed Fermentor, Agitator

Component

Gearbox

Fluid

JAX FGG-AW ISO 220 (11 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0916397	WC0819244	WC0774924
Sample Date	Client Info		09 May 2024	17 Oct 2023	03 May 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	9	7	28
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	1	<1	3
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	0	0
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		1	2	12
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		1	<1	11
Calcium	ppm	ASTM D5185m		393	175	1118
Phosphorus	ppm	ASTM D5185m		466	514	500
Zinc	ppm	ASTM D5185m		17	<1	15
Sulfur	ppm	ASTM D5185m		1291	1210	1093

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	3	2	5
Sodium	ppm	ASTM D5185m		2	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.2	0.003	0.007	0.008
ppm Water	ppm	ASTM D6304	>2000	33	74.8	88.7

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 45768	● 26229	▲ 137688
Particles >6µm	ASTM D7647	>5000	▲ 3237	● 2749	▲ 13043
Particles >14µm	ASTM D7647	>640	▲ 35	● 43	▲ 62
Particles >21µm	ASTM D7647	>160	▲ 4	● 6	▲ 8
Particles >38µm	ASTM D7647	>40	▲ 0	● 0	▲ 0
Particles >71µm	ASTM D7647	>10	▲ 0	● 0	▲ 0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 23/19/12	● 22/19/13	▲ 24/21/13

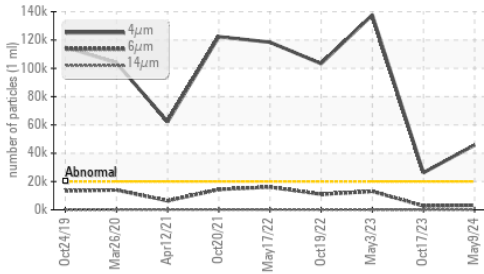
FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.56	0.50	0.58

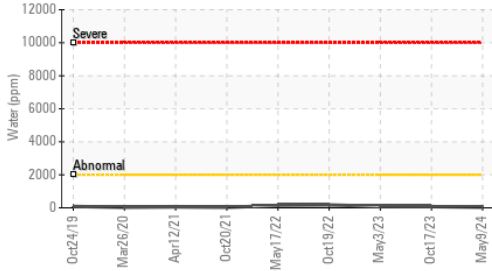


OIL ANALYSIS REPORT

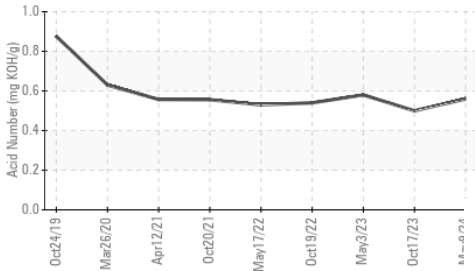
Particle Trend



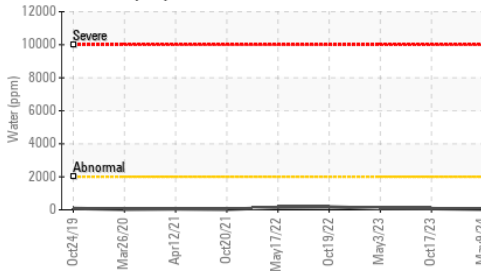
Water (KF)



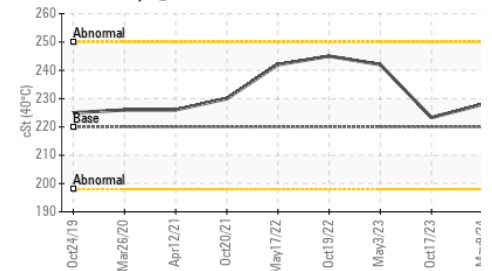
Acid Number



Water (KF)



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	228	223.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

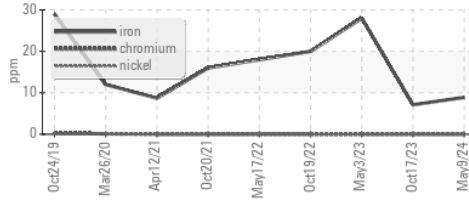


Bottom

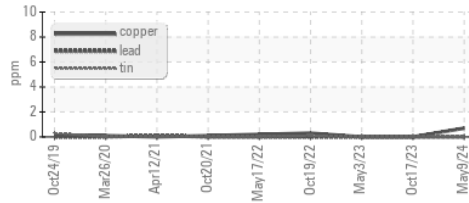


GRAPHS

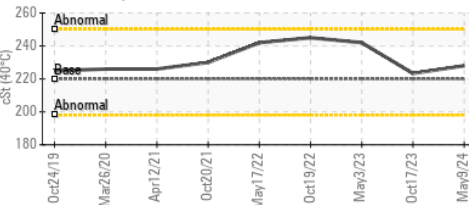
Ferrous Alloys



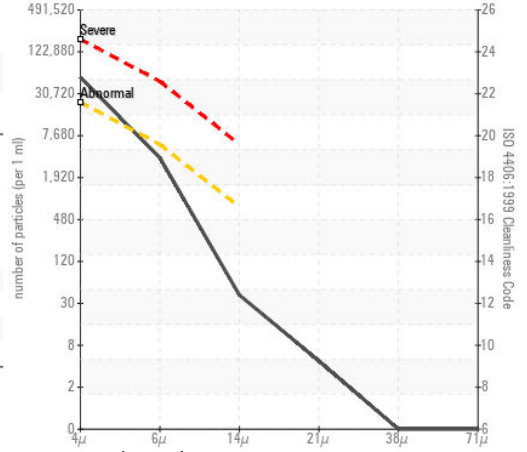
Non-ferrous Metals



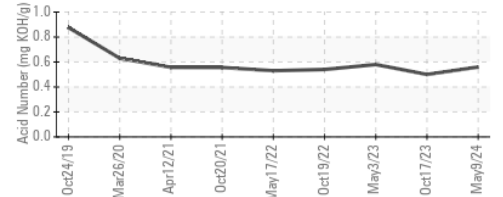
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0916397

Lab Number : 06181316

Unique Number : 11032642

Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 16 May 2024

Tested : 17 May 2024

Diagnosed : 20 May 2024 - Angela Borella

NOVOZYMES

P.O. BOX 576, 77 PERRY CHAPEL CHURCH ROAD

FRANKLINTON, NC

US 27525

Contact: BRUCE THOMAS

brct@novozymes.com

T: (919)494-3146

F: (919)494-3456

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)