

OIL ANALYSI

Area Recovery Alfa Laval FHG26CC01 Centr

Gearbox

Fluid MOBIL MOBILGEAR 600 XP 320 (4 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 220 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

		Samp	le Rating Tre	end			
SIS REPC	ORT				VISCOSITY		
ntrifuge							
		et2019 Fel	s2021 Apr2021 Dec2	2021 May2022 Jan2023 N	lovž023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		WC0883710	WC0883687	WC0847261	
Sample Date		Client Info		09 May 2024	24 Jan 2024	03 Nov 2023	
Machine Age	hrs	Client Info		0	0	0	
Oil Age	hrs	Client Info		0	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				ABNORMAL	NORMAL	ATTENTION	
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	15	1	0	
Chromium	ppm	ASTM D5185m	>15	0	<1	0	
Nickel	ppm	ASTM D5185m	>15	0	0	<1	
Titanium	ppm	ASTM D5185m		0	0	0	
Silver	ppm	ASTM D5185m		<1	0	0	
Aluminum	ppm	ASTM D5185m	>25	5	2	0	
Lead	ppm	ASTM D5185m	>100	0	0	<1	
Copper	ppm	ASTM D5185m	>200	38	4	2	
Tin	ppm	ASTM D5185m	>25	0	0	0	
Vanadium	ppm	ASTM D5185m		<1	0	0	
Cadmium	ppm	ASTM D5185m		0	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		24	13	0	
Barium	ppm	ASTM D5185m		0	0	0	
Molybdenum	ppm	ASTM D5185m		0	0	0	
Manganese	ppm	ASTM D5185m		<1	0	<1	
Magnesium	ppm	ASTM D5185m		2	1	2	
Calcium	ppm	ASTM D5185m		20	4	15	
Phosphorus	ppm	ASTM D5185m		318	460	270	
Zinc Sulfur	ppm	ASTM D5185m		16	0 14413	0 14158	
	ppm	ASTM D5185m		12077		14156	
CONTAMINANTS	5	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	14	5	<1	
Sodium	ppm	ASTM D5185m		5	<1	1	
Potassium	ppm	ASTM D5185m	>20	0	<1	<1	
Water	%	ASTM D6304		0.007	0.006	0.010	
ppm Water	ppm	ASTM D6304	>2000	74	61	100.1	
FLUID CLEANLIN	VESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>20000	A 172082	17505	24219	
Particles >6µm		ASTM D7647	>5000	<u> </u>	1298	1239	
Particles >14µm		ASTM D7647	>640	<u> </u>	29	11	
Particles >21µm		ASTM D7647		111	8	3	
Particles >38µm		ASTM D7647	>40	2	0	0	
Particles >71µm		ASTM D7647		0	1	0	
Oil Cleanliness		ISO 4406 (c)	>21/19/16	A 25/24/17	21/17/12	22/17/11	
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2	
Acid Number (AN)	ma KOH/a	ASTM D8045		0.76	0.75	0 74	

0.76

Sample Rating Trend

Acid Number (AN)

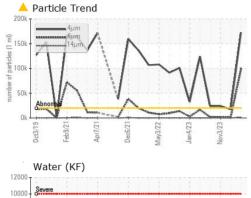
mg KOH/g ASTM D8045

0.75

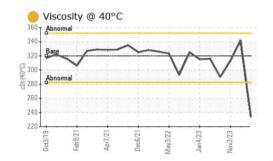
0.74

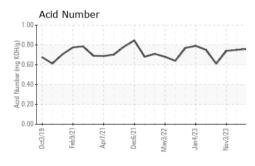


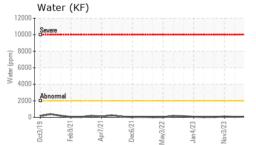
OIL ANALYSIS REPORT







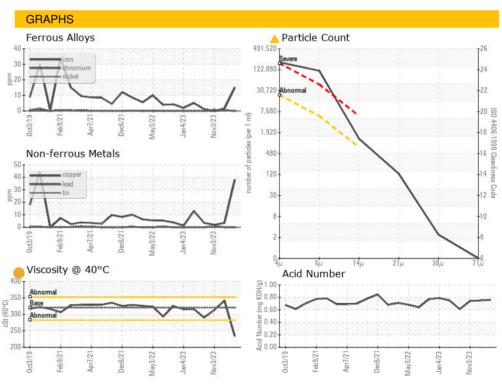




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	<mark>)</mark> 233.7	342	313
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				. 6.		

Bottom

cSt





Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 NOVOZYMES P.O. BOX 576, 77 PERRY CHAPEL CHURCH ROAD Sample No. : WC0883710 Received : 16 May 2024 Lab Number : 06181317 Tested FRANKLINTON, NC : 23 May 2024 Unique Number : 11032643 Diagnosed : 24 May 2024 - Jonathan Hester US 27525 Test Package : IND 2 (Additional Tests: KF, PrtCount) Contact: BRUCE THOMAS Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. brct@novozymes.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (919)494-3146 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (919)494-3456

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Submitted By: CHASE MCGEE

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