

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**QUINCY QUINCY QMB 25**  
Component  
**Screw Compressor**  
Fluid  
**REFRIG COMP OIL ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>Y2K0001878</b>	---	---
Sample Date	Client Info		<b>02 May 2024</b>	---	---
Machine Age	hrs	Client Info	<b>51399</b>	---	---
Oil Age	hrs	Client Info	<b>2000</b>	---	---
Oil Changed	Client Info		<b>Not Chngd</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >60	<b>5</b>	---	---
Chromium	ppm	ASTM D5185m >4	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185m >5	<b>2</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >30	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m >15	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

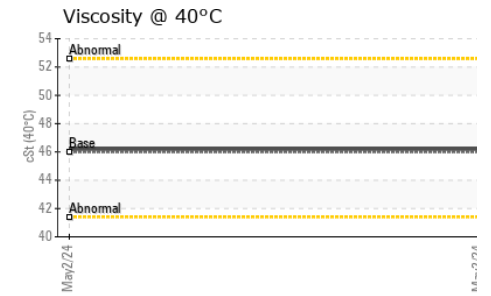
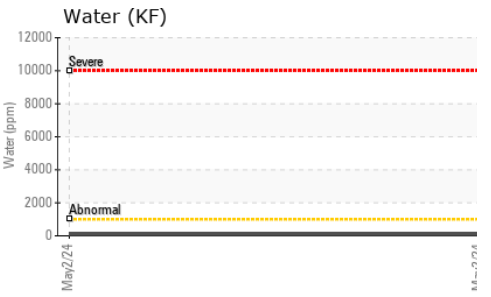
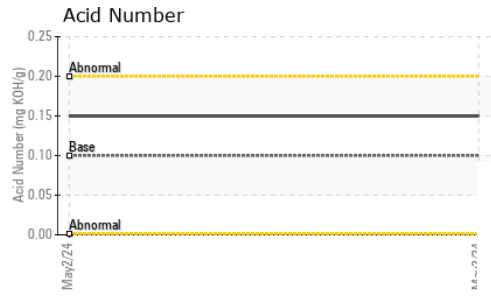
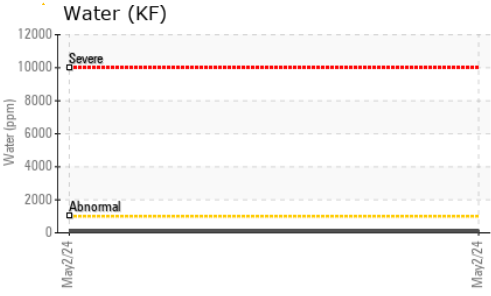
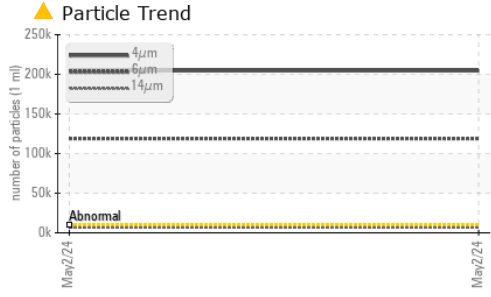
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 5	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m 12	<b>1</b>	---	---
Phosphorus	ppm	ASTM D5185m 12	<b>24</b>	---	---
Zinc	ppm	ASTM D5185m 12	<b>3</b>	---	---
Sulfur	ppm	ASTM D5185m 1000	<b>8</b>	---	---

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>6</b>	---	---
Sodium	ppm	ASTM D5185m	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304 >0.1	<b>0.009</b>	---	---
ppm Water	ppm	ASTM D6304 >1000	<b>95</b>	---	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 204492</b>	---	---
Particles >6µm	ASTM D7647	>2500	<b>▲ 118937</b>	---	---
Particles >14µm	ASTM D7647	>320	<b>▲ 6669</b>	---	---
Particles >21µm	ASTM D7647	>80	<b>▲ 752</b>	---	---
Particles >38µm	ASTM D7647	>20	<b>3</b>	---	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 25/24/20</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.10	<b>0.15</b>	---	---



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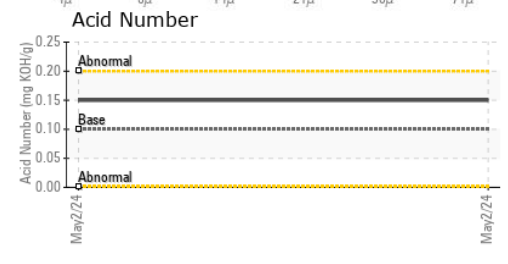
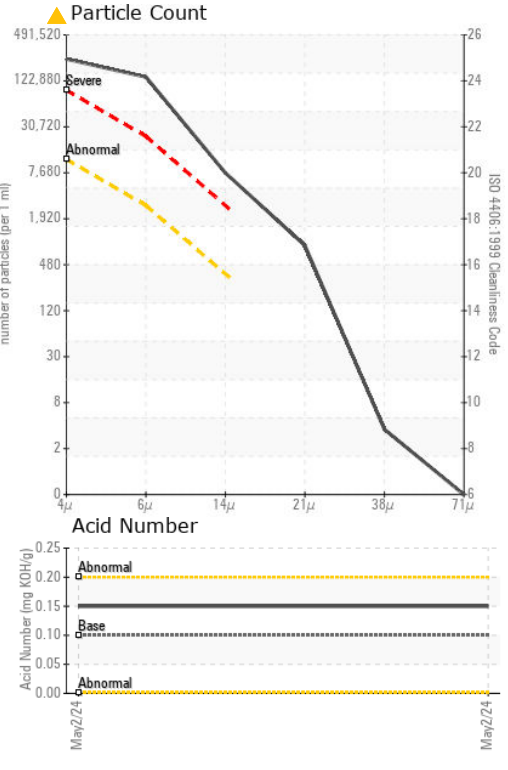
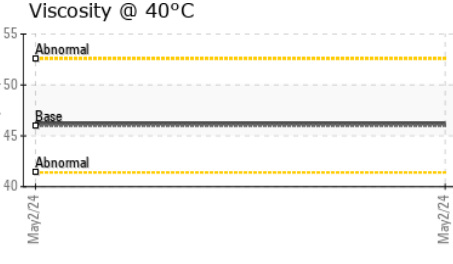
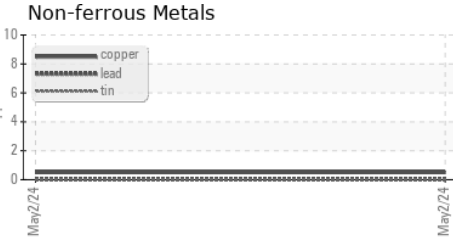
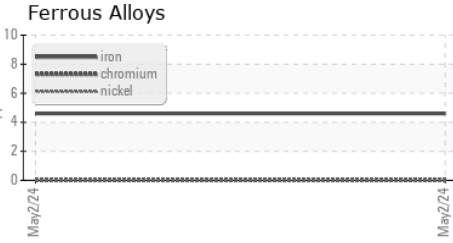
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	46.2	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : Y2K0001878  
**Lab Number** : 06181321  
**Unique Number** : 11032647  
**Test Package** : PLANT ( Additional Tests: KF )

**ODC - OCCUPATIONAL DEVELOPMENT CENTER**  
 100 INDUSTRIAL PARK RD S  
 BUHL, MN  
 US 55713  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: