



# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**CAI320303**  
 Component  
**Compressor**  
 Fluid  
 {not provided} (--- GAL)

### DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>DFP0000040</b>	---	---
Sample Date	Client Info		<b>10 May 2024</b>	---	---
Machine Age	hrs	Client Info	<b>18458</b>	---	---
Oil Age	hrs	Client Info	<b>451</b>	---	---
Oil Changed	Client Info		<b>Not Chngd</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >5	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185m >15	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >65	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >65	<b>2</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>44</b>	---	---
Zinc	ppm	ASTM D5185m	<b>60</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>154</b>	---	---

### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---
Water	%	ASTM D6304 >0.1	<b>0.001</b>	---	---
ppm Water	ppm	ASTM D6304 >1000	<b>8</b>	---	---

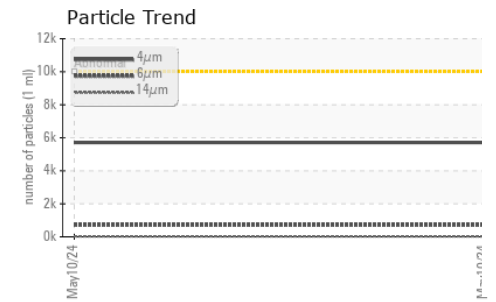
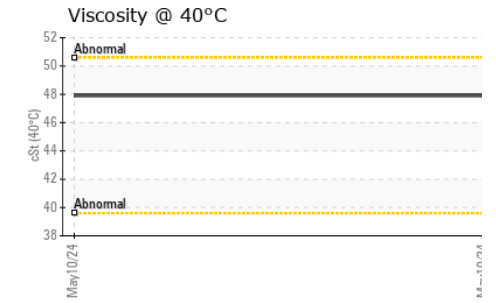
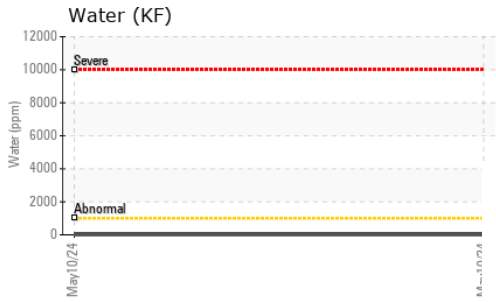
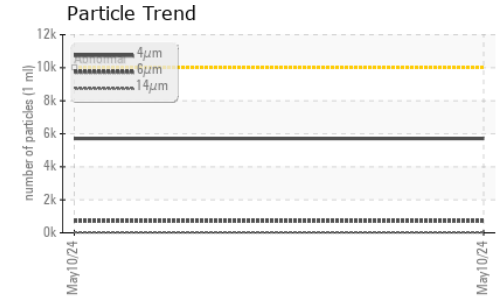
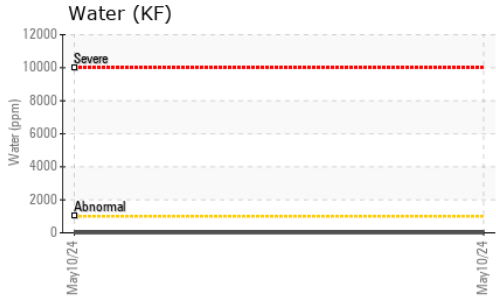
### FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>5711</b>	---	---
Particles >6µm	ASTM D7647	>2500	<b>717</b>	---	---
Particles >14µm	ASTM D7647	>320	<b>28</b>	---	---
Particles >21µm	ASTM D7647	>80	<b>8</b>	---	---
Particles >38µm	ASTM D7647	>20	<b>1</b>	---	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>20/17/12</b>	---	---

### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.10</b>	---	---



# OIL ANALYSIS REPORT



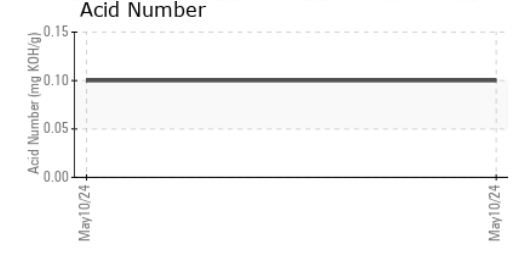
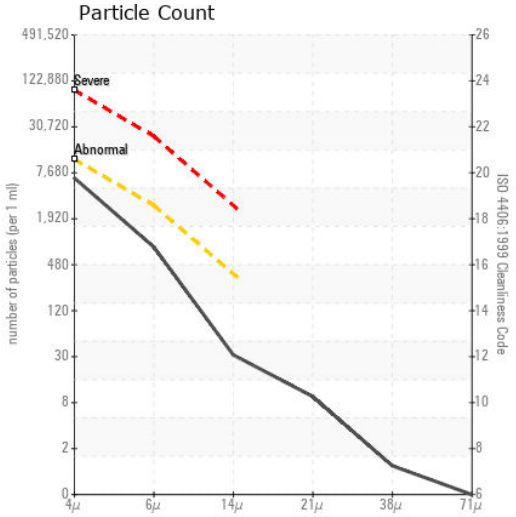
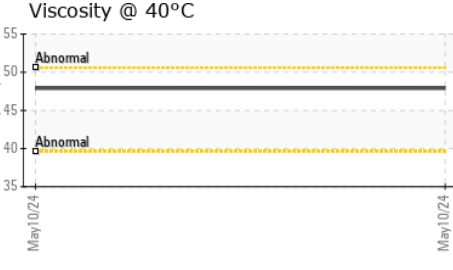
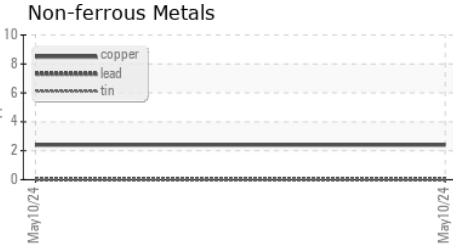
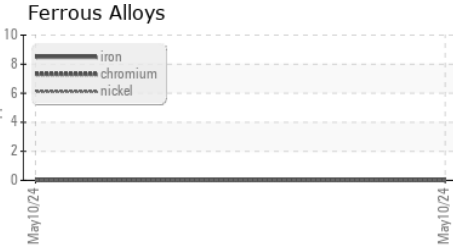
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.9	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : DFP0000040  
**Lab Number** : 06181323  
**Unique Number** : 11032649  
**Test Package** : PLANT ( Additional Tests: KF )

**Received** : 16 May 2024  
**Tested** : 17 May 2024  
**Diagnosed** : 20 May 2024 - Angela Borella

**FIRST MANUFACTURING**  
 1007 W 2ND AVE  
 HUMBOLDT, SD  
 US 57035  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-833-307-5970.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)