



OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Machine Id

CUP DECK - A TANK

Component

Gearbox

Fluid

USPI FG GEAR 220 (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0011827	---	---
Sample Date	Client Info		15 May 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	47	---
Chromium	ppm	ASTM D5185m	>15	0	---
Nickel	ppm	ASTM D5185m	>15	0	---
Titanium	ppm	ASTM D5185m		<1	---
Silver	ppm	ASTM D5185m		<1	---
Aluminum	ppm	ASTM D5185m	>25	3	---
Lead	ppm	ASTM D5185m	>100	0	---
Copper	ppm	ASTM D5185m	>200	<1	---
Tin	ppm	ASTM D5185m	>25	0	---
Vanadium	ppm	ASTM D5185m		<1	---
Cadmium	ppm	ASTM D5185m		0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	---
Barium	ppm	ASTM D5185m		<1	---
Molybdenum	ppm	ASTM D5185m		0	---
Manganese	ppm	ASTM D5185m		0	---
Magnesium	ppm	ASTM D5185m		0	---
Calcium	ppm	ASTM D5185m		7	---
Phosphorus	ppm	ASTM D5185m		557	---
Zinc	ppm	ASTM D5185m		19	---
Sulfur	ppm	ASTM D5185m		803	---

CONTAMINANTS

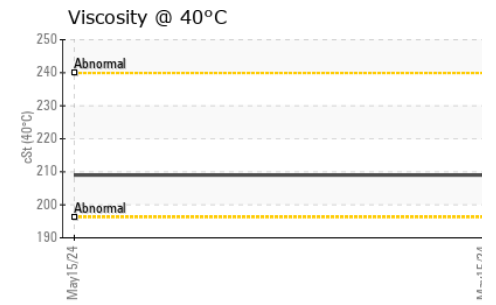
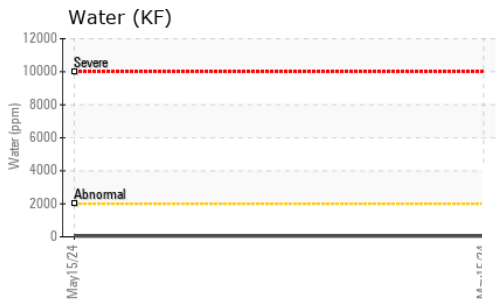
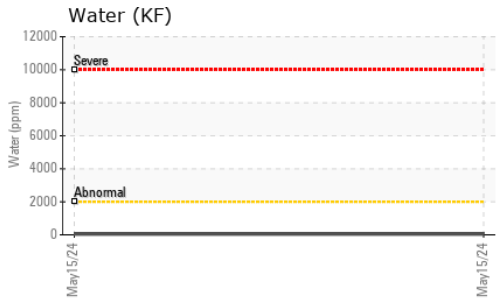
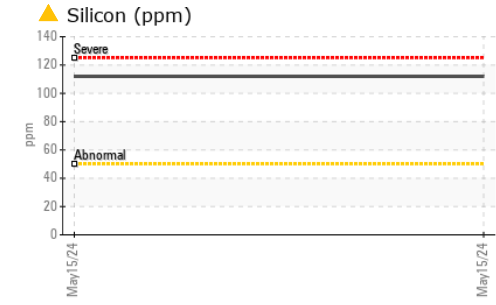
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	▲ 112	---
Sodium	ppm	ASTM D5185m		3	---
Potassium	ppm	ASTM D5185m	>20	<1	---
Water	%	ASTM D6304	>0.2	0.004	---
ppm Water	ppm	ASTM D6304	>2000	45	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.60	---



OIL ANALYSIS REPORT



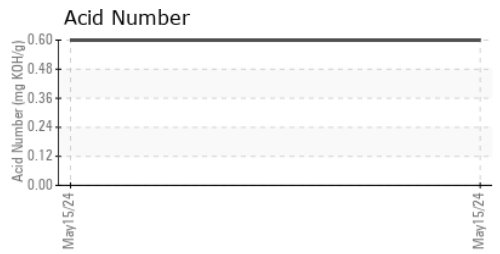
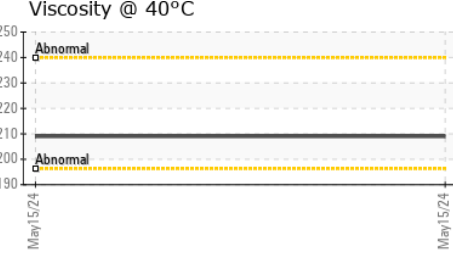
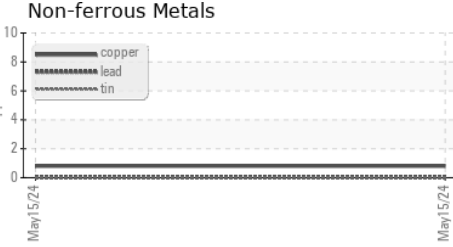
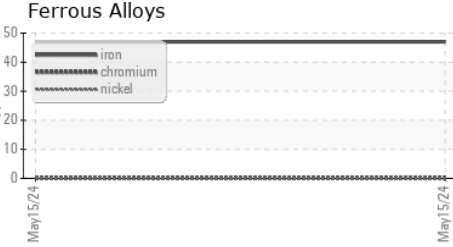
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	▲ MODER	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	209	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0011827
Lab Number : 06181353
Unique Number : 11032679
Test Package : IND 2
Received : 16 May 2024
Tested : 20 May 2024
Diagnosed : 20 May 2024 - Jonathan Hester

KraftHeinz - Jacksonville PPL - Plant 8367
 7500 FORSHEE DR
 JACKSONVILLE, FL
 US 32202
 Contact: Paul Jones
 paul.jones@kraftheinz.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)