

# **OIL ANALYSIS REPORT**



#### Machine Id BM 2 Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

## DIAGNOSIS

#### A Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

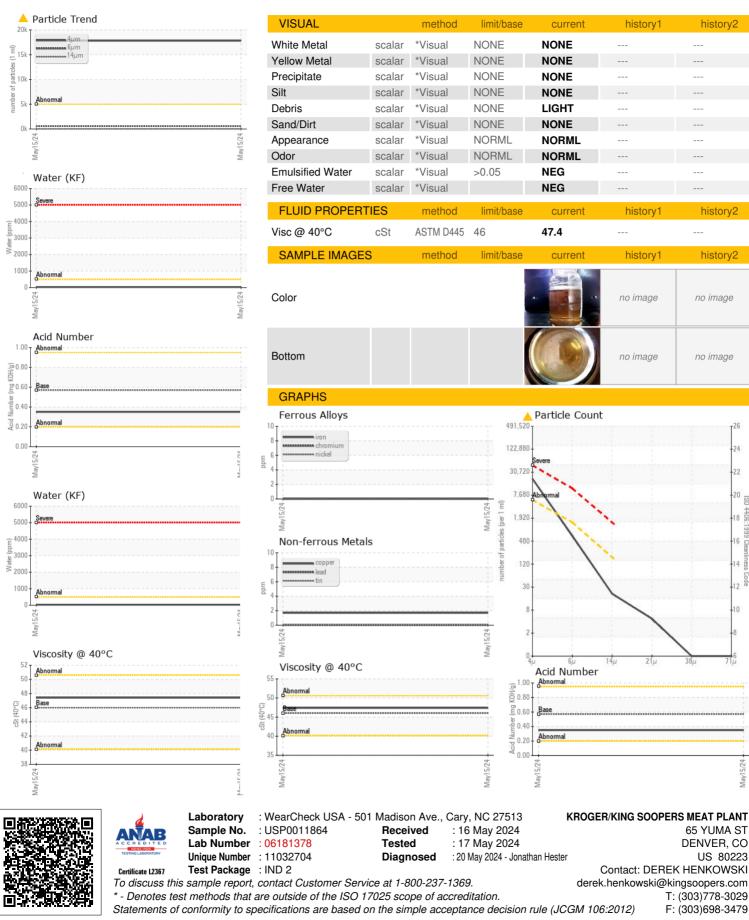
# Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0011864		
Sample Date		Client Info		15 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>20	0		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	2		
Tin	ppm	ASTM D5185m	>20	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	0		
Calcium	ppm	ASTM D5185m	200	16		
Phosphorus	ppm	ASTM D5185m	300	264		
Zinc	ppm	ASTM D5185m	370	191		
Sulfur	ppm	ASTM D5185m	2500	1398		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.003		
ppm Water	ppm	ASTM D6304	>500	28		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>17808</b>		
Particles >6µm		ASTM D7647	>1300	585		
Particles >14µm		ASTM D7647	>160	18		
Particles >21µm		ASTM D7647	>40	4		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>A</b> 21/16/11		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.35		



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history2

history

history2

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