

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

FRICK TYSHOLF 1 FK (S/N XJF120M0129EE)

Component Screw Compressor

Fluid USPI 1009-68 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

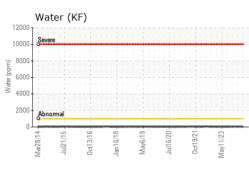
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

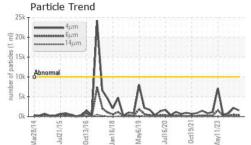
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0011840	USP0007054	USP0003350
Sample Date		Client Info		15 May 2024	13 Feb 2024	08 Nov 2023
Machine Age	hrs	Client Info		76768	74624	72397
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	0	0	0
Chromium	ppm	ASTM D5185m	>4	<1	0	<1
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>5	0	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m		۰ <1	0	<1
Tin	ppm	ASTM D5185m		0	0	0
Vanadium	ppm	ASTM D5185m	210	0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	<1	<1
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m	50	0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		0	<1	1
Sodium	ppm	ASTM D5185m	200	۰ <1	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	1
Water	%	ASTM D510011		0.002	0.003	0.003
ppm Water	ppm	ASTM D0304 ASTM D6304		20	35	36.6
FLUID CLEANLIN		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1552	2171	834
Particles >6µm		ASTM D7647		361	450	272
Particles >14µm		ASTM D7647	>320	12	21	20
Particles >21µm		ASTM D7647		3	5	4
Particles >38µm		ASTM D7647 ASTM D7647	>20	0	0	1
Particles >30µm		ASTM D7647 ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>4 >20/18/15	0 18/16/11	18/16/12	17/15/11
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.005	0.014	0.014	0.014

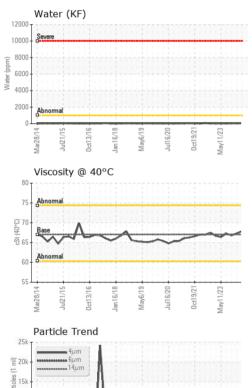
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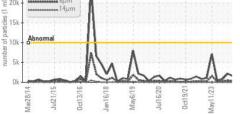


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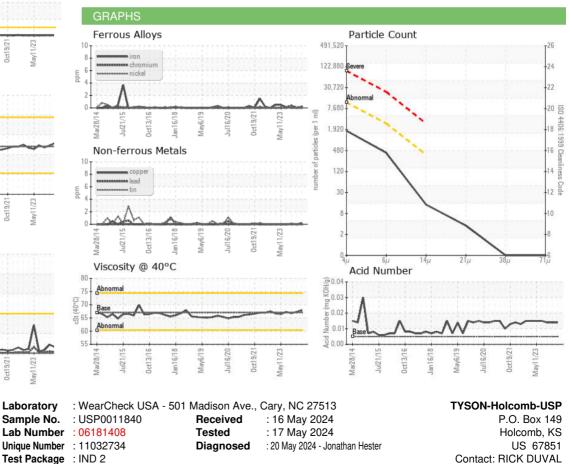








VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	67.9	67.3	66.8
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color					-	
Bottom				60	(6)	



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (620)277-4268

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Certificate 12367

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