

## **OIL ANALYSIS REPORT**

# Area ACS-32 [419776] SULLAIR 201603100038 - KEYSTONE PLASTIC Component Compressor

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

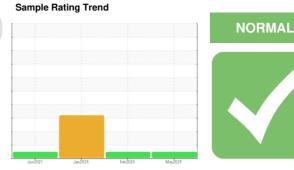
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

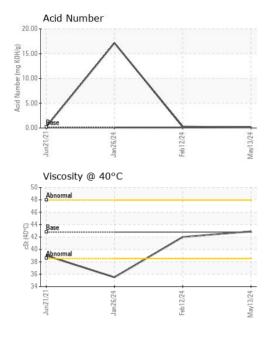
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



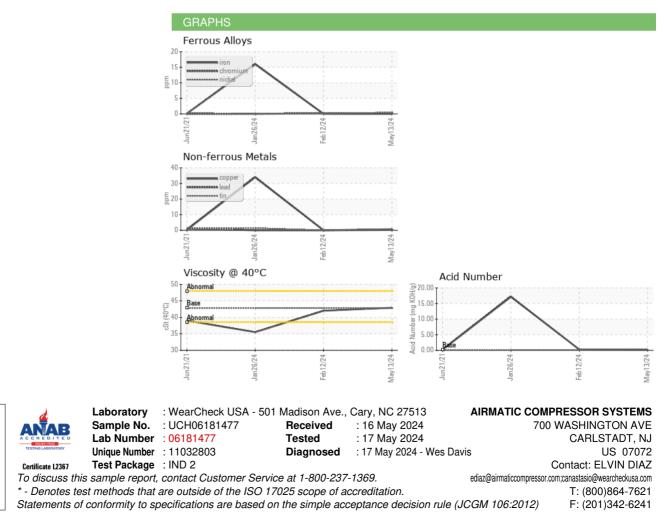
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06181477	UCH06097031	UCH06083709
Sample Date		Client Info		13 May 2024	12 Feb 2024	26 Jan 2024
Machine Age	hrs	Client Info		46481	45578	45306
Oil Age	hrs	Client Info		903	1	36202
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				NORMAL	NORMAL	SEVERE
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	16
Chromium	ppm	ASTM D5185m	>10	<1	<1	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	1	0	<1
Lead	ppm	ASTM D5185m	>25	<1	0	0
Copper	ppm	ASTM D5185m	>50	<1	0	34
Tin	ppm	ASTM D5185m	>15	<1	0	1
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	8
Barium	ppm	ASTM D5185m	730	434	435	947
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m	0.0	<1	0	3
Magnesium	ppm	ASTM D5185m	0	<1	0	13
Calcium	ppm	ASTM D5185m	0	6	0	20
Phosphorus	ppm	ASTM D5185m	0	15	0	44
Zinc	ppm	ASTM D5185m	0	6	0	70
Sulfur	ppm	ASTM D5185m	590	542	439	856
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	2	6
Sodium	ppm	ASTM D5185m		17	<1	187
Potassium	ppm	ASTM D5185m	>20	2	0	19
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.12	0.288	▲ 17.16



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.8	42.9	42.0	35.5
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						- 1
Bottom						



Contact/Location: ELVIN DIAZ - UCAIRCAR