



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**6974**  
 Component  
**Genset**  
 Fluid  
 {not provided} (--- GAL)

## DIAGNOSIS

### ▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info |             | <b>KL0014292</b>   | ---      | ---      |
| Sample Date   | Client Info |             | <b>08 May 2024</b> | ---      | ---      |
| Machine Age   | hrs         | Client Info | <b>0</b>           | ---      | ---      |
| Oil Age       | hrs         | Client Info | <b>0</b>           | ---      | ---      |
| Oil Changed   | Client Info |             | <b>N/A</b>         | ---      | ---      |
| Sample Status |             |             | <b>ABNORMAL</b>    | ---      | ---      |

## CONTAMINATION

|        | method    | limit/base | current        | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel   | WC Method | >4.0       | <b>&lt;1.0</b> | ---      | ---      |
| Water  | WC Method | >0.1       | <b>NEG</b>     | ---      | ---      |
| Glycol | WC Method |            | <b>NEG</b>     | ---      | ---      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >50 | <b>6</b>     | ---      | ---      |
| Chromium | ppm    | ASTM D5185m >4  | <b>&lt;1</b> | ---      | ---      |
| Nickel   | ppm    | ASTM D5185m >2  | <b>&lt;1</b> | ---      | ---      |
| Titanium | ppm    | ASTM D5185m     | <b>&lt;1</b> | ---      | ---      |
| Silver   | ppm    | ASTM D5185m >5  | <b>&lt;1</b> | ---      | ---      |
| Aluminum | ppm    | ASTM D5185m >12 | <b>4</b>     | ---      | ---      |
| Lead     | ppm    | ASTM D5185m >17 | <b>&lt;1</b> | ---      | ---      |
| Copper   | ppm    | ASTM D5185m >70 | <b>6</b>     | ---      | ---      |
| Tin      | ppm    | ASTM D5185m >15 | <b>&lt;1</b> | ---      | ---      |
| Vanadium | ppm    | ASTM D5185m     | <b>&lt;1</b> | ---      | ---      |
| Cadmium  | ppm    | ASTM D5185m     | <b>&lt;1</b> | ---      | ---      |

## ADDITIVES

|            | method | limit/base  | current      | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>5</b>     | ---      | ---      |
| Barium     | ppm    | ASTM D5185m | <b>2</b>     | ---      | ---      |
| Molybdenum | ppm    | ASTM D5185m | <b>269</b>   | ---      | ---      |
| Manganese  | ppm    | ASTM D5185m | <b>&lt;1</b> | ---      | ---      |
| Magnesium  | ppm    | ASTM D5185m | <b>955</b>   | ---      | ---      |
| Calcium    | ppm    | ASTM D5185m | <b>1168</b>  | ---      | ---      |
| Phosphorus | ppm    | ASTM D5185m | <b>1126</b>  | ---      | ---      |
| Zinc       | ppm    | ASTM D5185m | <b>1287</b>  | ---      | ---      |
| Sulfur     | ppm    | ASTM D5185m | <b>3523</b>  | ---      | ---      |

## CONTAMINANTS

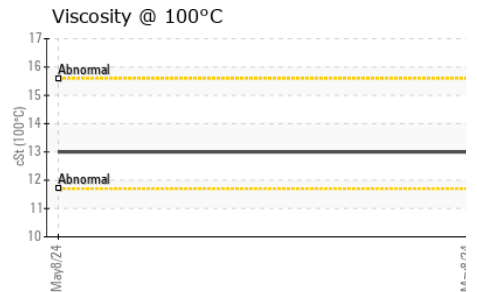
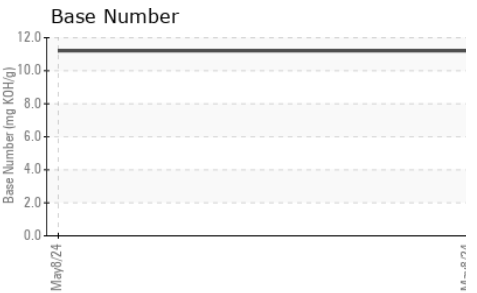
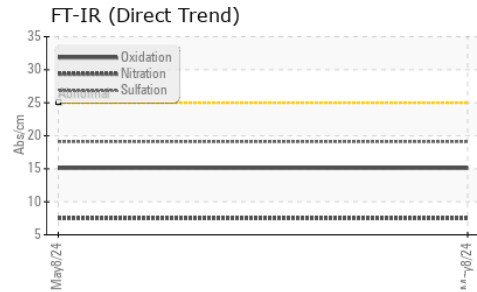
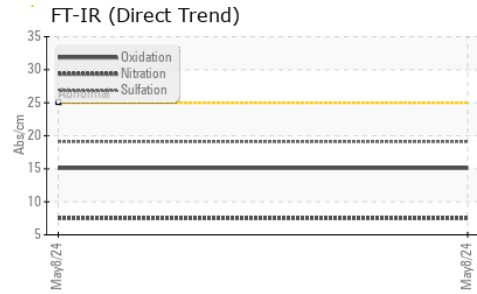
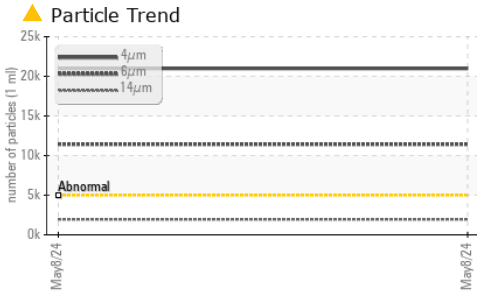
|           | method | limit/base      | current  | history1 | history2 |
|-----------|--------|-----------------|----------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >25 | <b>6</b> | ---      | ---      |
| Sodium    | ppm    | ASTM D5185m     | <b>4</b> | ---      | ---      |
| Potassium | ppm    | ASTM D5185m >20 | <b>3</b> | ---      | ---      |

## INFRA-RED

|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844     | <b>0.2</b>  | ---      | ---      |
| Nitration | Abs/cm   | *ASTM D7624 >20 | <b>7.5</b>  | ---      | ---      |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | <b>19.1</b> | ---      | ---      |



# OIL ANALYSIS REPORT



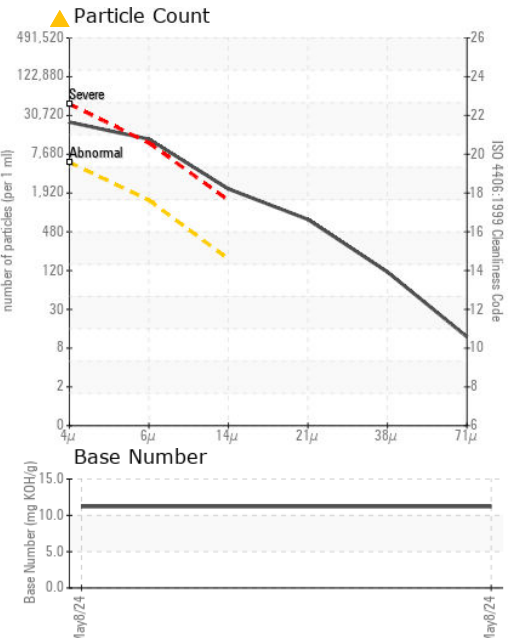
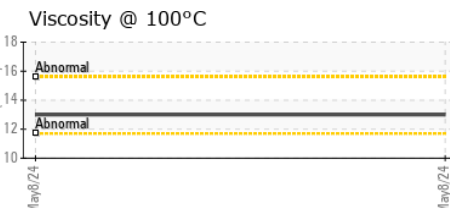
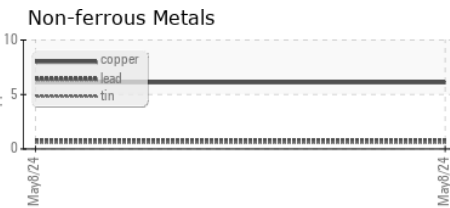
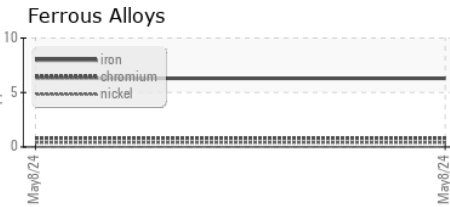
| FLUID CLEANLINESS | method       | limit/base | current        | history1 | history2 |
|-------------------|--------------|------------|----------------|----------|----------|
| Particles >4µm    | ASTM D7647   | >5000      | <b>20984</b>   | ---      | ---      |
| Particles >6µm    | ASTM D7647   | >1300      | <b>▲ 11431</b> | ---      | ---      |
| Particles >14µm   | ASTM D7647   | >160       | <b>▲ 1945</b>  | ---      | ---      |
| Particles >21µm   | ASTM D7647   | >40        | <b>▲ 655</b>   | ---      | ---      |
| Particles >38µm   | ASTM D7647   | >10        | <b>▲ 101</b>   | ---      | ---      |
| Particles >71µm   | ASTM D7647   | >3         | <b>10</b>      | ---      | ---      |
| Oil Cleanliness   | ISO 4406 (c) | >19/17/14  | <b>▲ 21/18</b> | ---      | ---      |

| FLUID DEGRADATION | method   | limit/base  | current | history1     | history2 |     |
|-------------------|----------|-------------|---------|--------------|----------|-----|
| Oxidation         | Abs/.1mm | *ASTM D7414 | >25     | <b>15.1</b>  | ---      | --- |
| Base Number (BN)  | mg KOH/g | ASTM D2896  |         | <b>11.21</b> | ---      | --- |

| VISUAL           | method | limit/base | current | history1     | history2 |     |
|------------------|--------|------------|---------|--------------|----------|-----|
| White Metal      | scalar | *Visual    | NONE    | <b>NONE</b>  | ---      | --- |
| Yellow Metal     | scalar | *Visual    | NONE    | <b>NONE</b>  | ---      | --- |
| Precipitate      | scalar | *Visual    | NONE    | <b>NONE</b>  | ---      | --- |
| Silt             | scalar | *Visual    | NONE    | <b>NONE</b>  | ---      | --- |
| Debris           | scalar | *Visual    | NONE    | <b>NONE</b>  | ---      | --- |
| Sand/Dirt        | scalar | *Visual    | NONE    | <b>NONE</b>  | ---      | --- |
| Appearance       | scalar | *Visual    | NORML   | <b>NORML</b> | ---      | --- |
| Odor             | scalar | *Visual    | NORML   | <b>NORML</b> | ---      | --- |
| Emulsified Water | scalar | *Visual    | >0.1    | <b>NEG</b>   | ---      | --- |
| Free Water       | scalar | *Visual    |         | <b>NEG</b>   | ---      | --- |

| FLUID PROPERTIES | method | limit/base | current | history1    | history2 |     |
|------------------|--------|------------|---------|-------------|----------|-----|
| Visc @ 100°C     | cSt    | ASTM D445  |         | <b>13.0</b> | ---      | --- |

## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KL0014292

Lab Number : **06181526**

Unique Number : 11032852

Test Package : MOB 2 ( Additional Tests : PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 16 May 2024

Tested : 17 May 2024

Diagnosed : 20 May 2024 - Angela Borella

**IRON CLAD ENERGY**

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MIDLAND, TX

US 79706

Contact: TREVOR FRENETTE

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