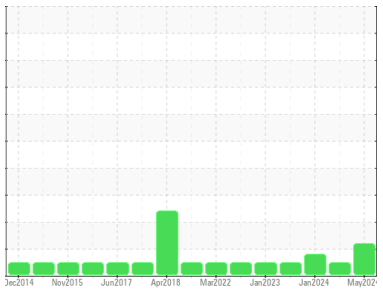
OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL

Area
MACHINE SHOP
Machine Id
0-5938-0000
Component
Diesel Engine
Fluid
DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation
Check for low coolant level. We advise that you check for the source of the coolant leak. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
Sodium and/or potassium levels are high.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0867033**	WC0922578	WC0867039
Sample Date		Client Info		**13 May 2024**	29 Apr 2024	28 Jan 2024
Machine Age	hrs	Client Info		**17771**	17771	8937
Oil Age	hrs	Client Info		**1634**	9007	8937
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**55**	10	66
Chromium	ppm	ASTM D5185m	>20	**2**	2	▲ 20
Nickel	ppm	ASTM D5185m	>4	**<1**	<1	1
Titanium	ppm	ASTM D5185m		**1**	<1	2
Silver	ppm	ASTM D5185m	>3	**<1**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**4**	3	5
Lead	ppm	ASTM D5185m	>40	**6**	<1	3
Copper	ppm	ASTM D5185m	>330	**6**	4	42
Tin	ppm	ASTM D5185m	>15	**1**	<1	1
Vanadium	ppm	ASTM D5185m		**<1**	<1	<1
Cadmium	ppm	ASTM D5185m		**<1**	<1	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	**<1**	0	3
Barium	ppm	ASTM D5185m	10	**<1**	0	5
Molybdenum	ppm	ASTM D5185m	100	**100**	87	100
Manganese	ppm	ASTM D5185m		**<1**	<1	1
Magnesium	ppm	ASTM D5185m	450	**42**	14	19
Calcium	ppm	ASTM D5185m	3000	**3541**	3126	4743
Phosphorus	ppm	ASTM D5185m	1150	**1160**	1132	1486
Zinc	ppm	ASTM D5185m	1350	**1460**	1259	1864
Sulfur	ppm	ASTM D5185m	4250	**17059**	17636	25466

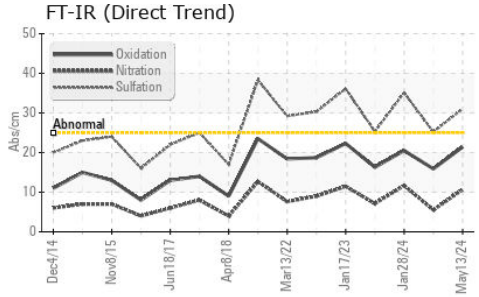
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**12**	4	10
Sodium	ppm	ASTM D5185m	>158	**102**	2	4
Potassium	ppm	ASTM D5185m	>20	**10**	3	4
Glycol	%	*ASTM D2982		**NEG**	NEG	NEG

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.5**	0.4	2.2
Nitration	Abs/cm	*ASTM D7624	>20	**10.7**	5.5	11.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	**31.0**	25.2	35.1

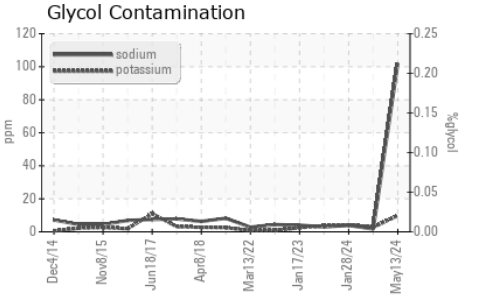
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**21.4**	15.9	20.5
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	**9.78**	10.66	8.57

OIL ANALYSIS REPORT

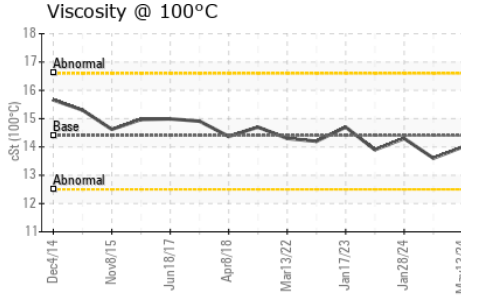
FT-IR (Direct Trend)



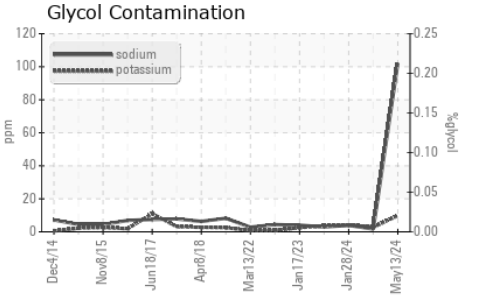
Glycol Contamination



Viscosity @ 100°C



Glycol Contamination

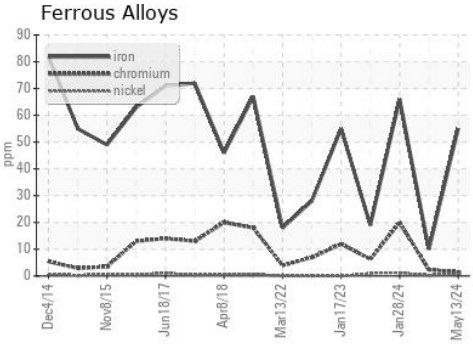


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

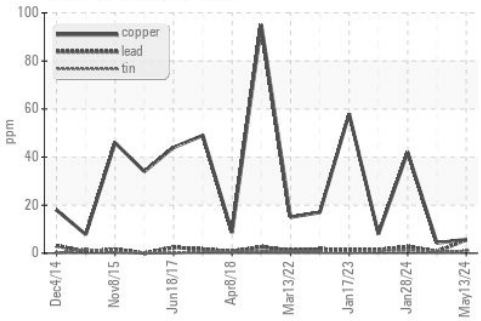
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	**14.0**	13.6	14.3

GRAPHS

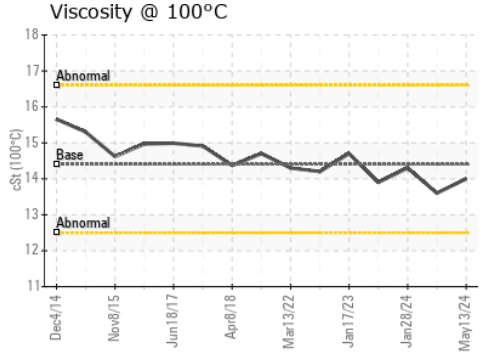
Ferrous Alloys



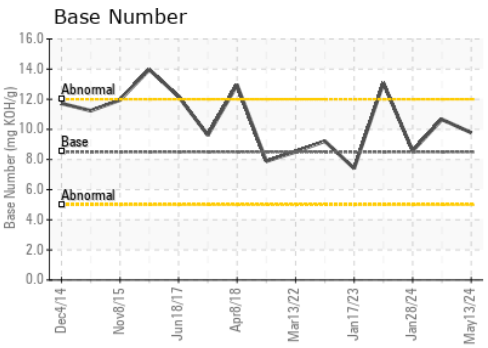
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0867033 **Received** : 16 May 2024
Lab Number : 06181531 **Tested** : 20 May 2024
Unique Number : 11032857 **Diagnosed** : 20 May 2024 - Sean Felton
Test Package : IND 2 (Additional Tests: Glycol)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: ALLMONMACH [WUSCAR] 06181531 (Generated: 05/20/2024 10:39:18) Rev: 1

Submitted By: ?