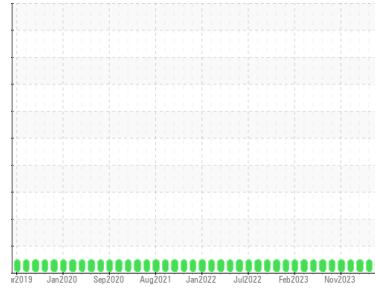




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
MACHINE SHOP
 Machine Id
0-9024-0000 STRADDLE CARRIER
 Component
Diesel Engine
 Fluid
ROYAL PURPLE MOTOR OIL 15W40 (23 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0922579	WC0867037	WC0867043
Sample Date	Client Info			06 May 2024	11 Mar 2024	15 Feb 2024
Machine Age	hrs	Client Info		7228	6964	6505
Oil Age	hrs	Client Info		0	6964	6505
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<1.0	<1.0	<1.0
Water	WC Method	>0.2		NEG	NEG	NEG
Glycol	WC Method			NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	3	9	18
Chromium	ppm	ASTM D5185m	>20	<1	0	1
Nickel	ppm	ASTM D5185m	>4	<1	<1	<1
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m	>3	<1	0	<1
Aluminum	ppm	ASTM D5185m	>20	3	3	2
Lead	ppm	ASTM D5185m	>40	2	2	2
Copper	ppm	ASTM D5185m	>330	3	30	65
Tin	ppm	ASTM D5185m	>15	<1	<1	1
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	4	1
Barium	ppm	ASTM D5185m	0	<1	0	5
Molybdenum	ppm	ASTM D5185m	100	83	89	101
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	60	15	31	16
Calcium	ppm	ASTM D5185m	3050	3209	3234	3436
Phosphorus	ppm	ASTM D5185m	1050	1121	1119	1040
Zinc	ppm	ASTM D5185m	1200	1321	1334	1392
Sulfur	ppm	ASTM D5185m	12500	18030	18770	18526

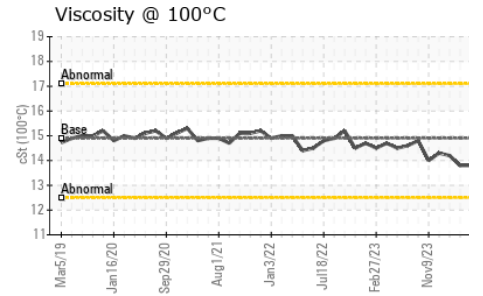
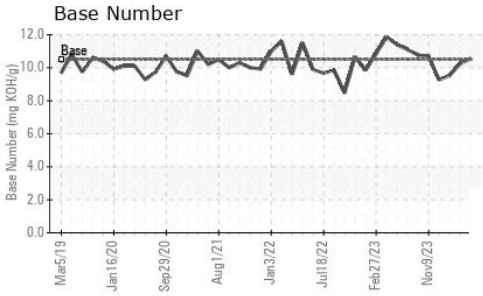
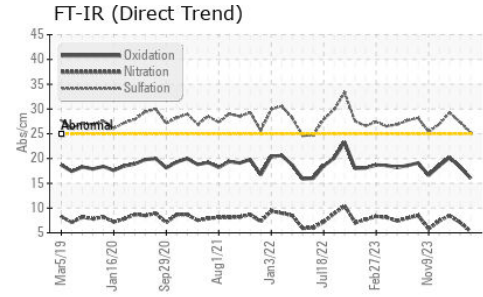
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	5	4	6
Sodium	ppm	ASTM D5185m		4	3	<1
Potassium	ppm	ASTM D5185m	>20	3	4	3

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.1	0.2	0.4
Nitration	Abs/cm	*ASTM D7624	>20	5.3	7.1	8.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	25.3	27.3	29.3

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.0	18.3	20.2
Base Number (BN)	mg KOH/g	ASTM D2896	10.5	10.55	10.25	9.53



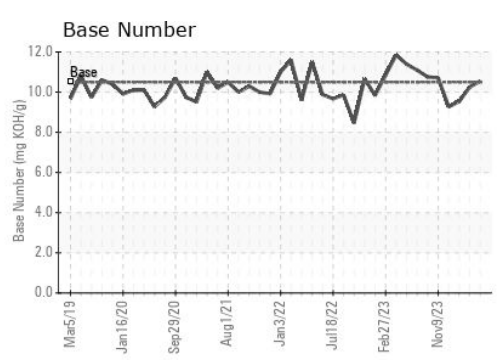
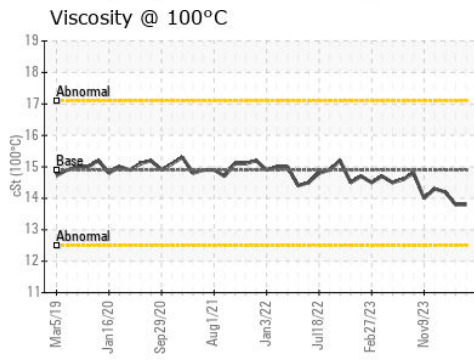
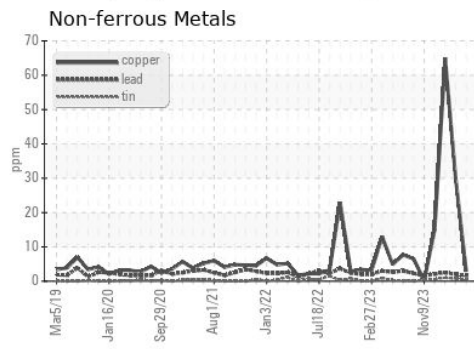
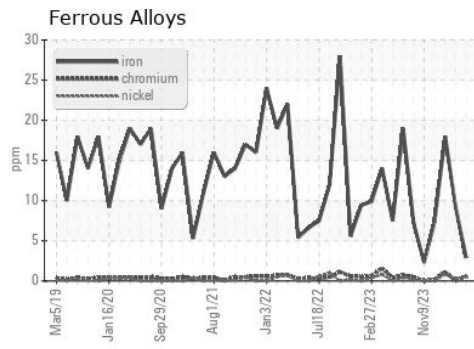
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	14.9	13.8	13.8	14.2

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0922579
Lab Number : **06181533**
Unique Number : 11032859
Test Package : IND 2
Received : 16 May 2024
Tested : 17 May 2024
Diagnosed : 20 May 2024 - Sean Felton

ALLVAC - MACHINE SHOP
 2020 ASHCRAFT AVE
 MONROE, NC
 US 28110
 Contact: mark eilerman
 mark.eilerman@atimaterials.com
 T: (704)292-4051
 F: (704)282-0665

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)