

## **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

#### 80-217 Component Front Right Final Drive Fluid CONOCO PHILLIPS POWERTRAN (--- GAL)

## DIAGNOSIS

### A Recommendation

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

## 🔺 Wear

The copper level is abnormal. All other component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

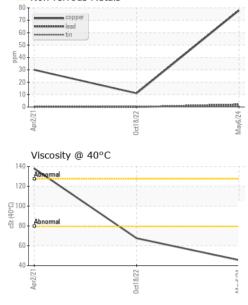
The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0766479	WC0619516	WC0548868
Sample Date		Client Info		06 May 2024	18 Oct 2022	02 Apr 2021
Machine Age	hrs	Client Info		6923	5863	4870
Oil Age	hrs	Client Info		6923	730	1000
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	NORMAL	ABNORMAL
		method	limit/base	current	history1	history2
Water	N	WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	-	history1	history2
	nom	ASTM D5185m		113	190	223
Iron	ppm					3
Chromium	ppm	ASTM D5185m		1	3	
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		<1	<1	1
Silver	ppm	ASTM D5185m	0.5	<1	0	0
Aluminum	ppm	ASTM D5185m		2	6	<b>1</b> 9
Lead	ppm	ASTM D5185m	>25	2	0	<1
Copper	ppm	ASTM D5185m	>50	<mark>/</mark> 78	11	30
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Antimony	ppm	ASTM D5185m	>5			0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		124	99	13
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		2	<1	<1
Manganese	ppm	ASTM D5185m		2	2	3
Magnesium	ppm	ASTM D5185m		32	22	9
Calcium	ppm	ASTM D5185m		3683	2913	92
Phosphorus	ppm	ASTM D5185m		1208	943	228
Zinc	ppm	ASTM D5185m		1484	1132	93
Sulfur	ppm	ASTM D5185m		4888	6715	14967
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	29	61	<b>1</b> 51
Sodium	ppm	ASTM D5185m		7	6	2
Potassium	ppm	ASTM D5185m	>20	1	0	6
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	MODER
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	Submitted By: R	



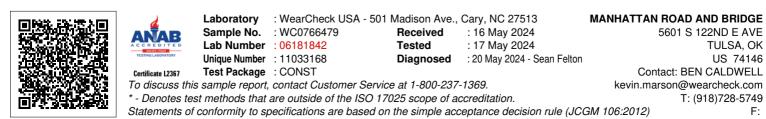
# **OIL ANALYSIS REPORT**

Non-ferrous Metals



cSt (40°C)

	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		45.5	67.6	138
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
	Color				no image	no image	no image
	Bottom				no image	no image	no image
	GRAPHS						
2	50 Ferrous Alloys						
bpm	00 -			<b>`</b>			
	50 -						
	Apr2/21	0ct18/22		May6/24			
bpm	Non-ferrous Metal	s					
1	Viscosity @ 40°C	0ct18/22		May6/24			
	30 Abhormal						
cSt (40°C)	10 00 90 80 80 80 80 80 80 80 80 80 80 80 80 80			/			
	Apr2/21	0ct18/22 -		May6/24			



Submitted By: RICHARD PUGH Page 2 of 2