

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

BEKEVAR [46004111] D622351 (S/N CM0084) Wind Turbine Gearbox

Fluic SHELL OMALA S5 WIND 320 (--- LTR)

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

Area

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

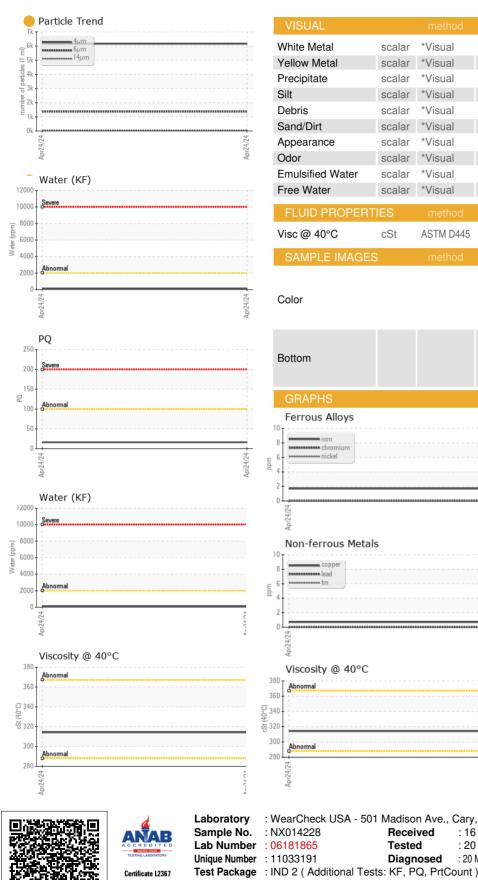
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|------------|--------------|------------|--|----------|----------|
| Sample Number | | Client Info | | NX014228 | | |
| Sample Date | | Client Info | | 24 Apr 2024 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Not Changd | | |
| Sample Status | | | | ATTENTION | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| PQ | | ASTM D8184 | | 16 | | |
| Iron | ppm | ASTM D5185m | >200 | 2 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | | 0 | | |
| Titanium | ppm | ASTM D5185m | 7.0 | 0 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | | 0 | | |
| Lead | ppm | ASTM D5185m | | 0 | | |
| Copper | ppm | ASTM D5185m | | ۰ <1 | | |
| Tin | ppm | ASTM D5185m | | <1 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| | ррш | | | U | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | | |
| Barium | ppm | ASTM D5185m | | 0 | | |
| Molybdenum | ppm | ASTM D5185m | | 0 | | |
| Manganese | ppm | ASTM D5185m | | <1 | | |
| Magnesium | ppm | ASTM D5185m | | 0 | | |
| Calcium | ppm | ASTM D5185m | | 0 | | |
| Phosphorus | ppm | ASTM D5185m | | 465 | | |
| Zinc | ppm | ASTM D5185m | | 0 | | |
| Sulfur | ppm | ASTM D5185m | | 3775 | | |
| CONTAMINANTS | 3 | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | | 1 | | |
| Sodium | ppm | ASTM D5185m | | 1 | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | | |
| Water | % | ASTM D6304 | >0.2 | 0.008 | | |
| ppm Water | ppm | ASTM D6304 | >2000 | 81 | | |
| FLUID CLEANLIN | NESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | | 6160 | | |
| Particles >6µm | | ASTM D7647 | >1300 | <mark> </mark> 1371 | | |
| Particles >14µm | | ASTM D7647 | >160 | 52 | | |
| Particles >21µm | | ASTM D7647 | >40 | 8 | | |
| Particles >38µm | | ASTM D7647 | >10 | 1 | | |
| Particles >71µm | | ASTM D7647 | >3 | 1 | | |
| Oil Cleanliness | | ISO 4406 (c) | >17/14 | e 18/13 | | |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.96 | | |
| :12:48) Rev: 1 | ing itoriy | 10 I W D0040 | | Contact/Location: KEVIN REGAN - NORDEX | | |

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NONE *Visual NONE *Visual NONE NONE NONE *Visual NONE scalar *Visual NONE NONE *Visual NONE NONE NONE NONE *Visual NORML NORML *Visual *Visual NORML NORML *Visual >0.2 NEG scalar *Visual NEG ASTM D445 314.3 no image no image no image no imade Particle Count 491,5 122,880 30.720 7,680 \nr24/24 4406 per 1,920 :1999 Cle 480 120 14 30 214 38 Acid Number (^{1.0}) (^{1.0}) (^{1.0}) Ë 0.6 륕 0.4 Acid Nur 0.0 Apr24/24 Apr24/24 : WearCheck USA - 501 Madison Ave., Cary, NC 27513 **NORDEX USA - Chicago** Received : 16 May 2024 300 SOUTH WACKER DRIVE, SUITE 1500 Tested : 20 May 2024 CHICAGO, IL Diagnosed : 20 May 2024 - Angela Borella US 60606 Contact: KEVIN REGAN KRegan@nordex-online.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (312)386-7102

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