

COOLANT

Area Canton [Canton] Coolant - Starboard Coolant

Fluid **CATERPILLAR ELC (--- GAL)**

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

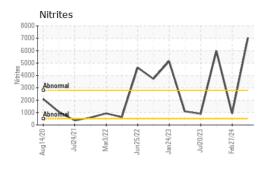
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

IT REPOR	N	NORMAL				
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SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0805419	WC0805429	WC0805400
Sample Date		Client Info		22 Apr 2024	27 Feb 2024	14 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	s method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.067	1.063	1.063
pH	Scale 0-14	ASTM D1287		9.94	9.95	9.98
Nitrites	ppm	AP-053:2009		7028	936	5976
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.2	46.9	46.9
Freezing Point	°F	ASTM D3321		-33	-26	-26
Total Dissolved Solids				2087	163.5	1532
Carboxylate				fail	fail	pass
CORROSION INH	IBITORS	s method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	77	56	64
Phosphorus	ppm	ASTM D6130	0	2594	2020	2405
Boron	ppm	ASTM D6130	0	24	8	<1
Molybdenum	ppm	ASTM D6130	950	2289	1775	1802
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	4	1
Aluminum	ppm	ASTM D6130	>10	0	0	<1
Copper	ppm	ASTM D6130	>10	2	2	3
Lead	ppm	ASTM D6130	>10	<1	<1	<1
Tin	ppm	ASTM D6130	>10	0	0	1
Zinc	ppm	ASTM D6130		0	0	2
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		78	61	76
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		11359	8554	8362
Potassium	ppm	ASTM D6130		8860	7919	7403
SCALE POTENTI		method	limit/base		history1	history2
Calcium	ppm	ASTM D6130		0	<1	0
Magnesium	ppm	ASTM D6130		1	<1	<1
magnoolam	PPIII					

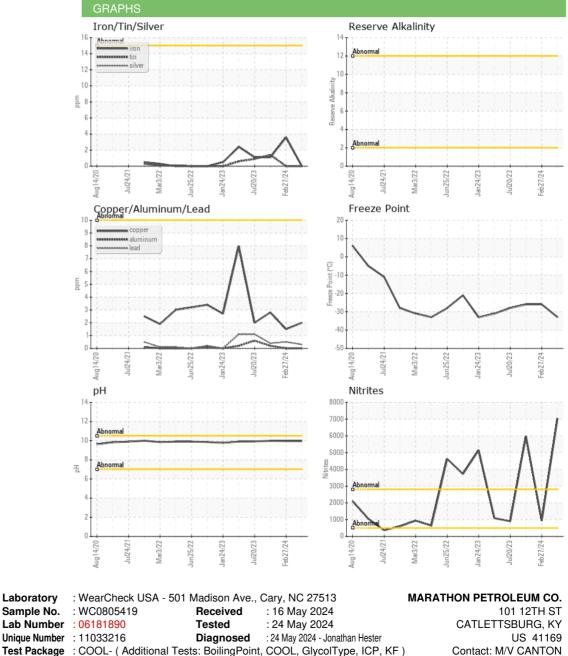
Sample Rating Trend

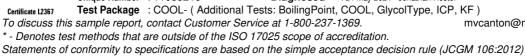


COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color			s.		
Bottom					





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GM 106:2012)

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