

COOLANT REPORT

Area Louisville [Louisville] Coolant - Starboard Genset Coolant Fluid

CATERPILLAR ELC (--- GAL)

DIAGNOSIS

A Recommendation

We recommend that you perform a partial drain and top off with straight antifreeze to increase level of glycol.

Corrosion

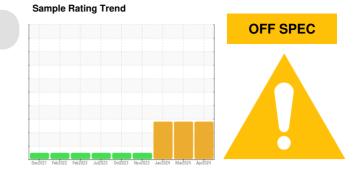
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

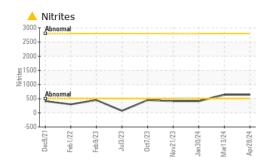
The glycol level is lower than acceptable. The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits.

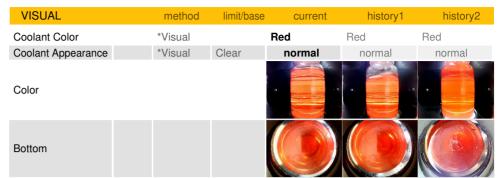


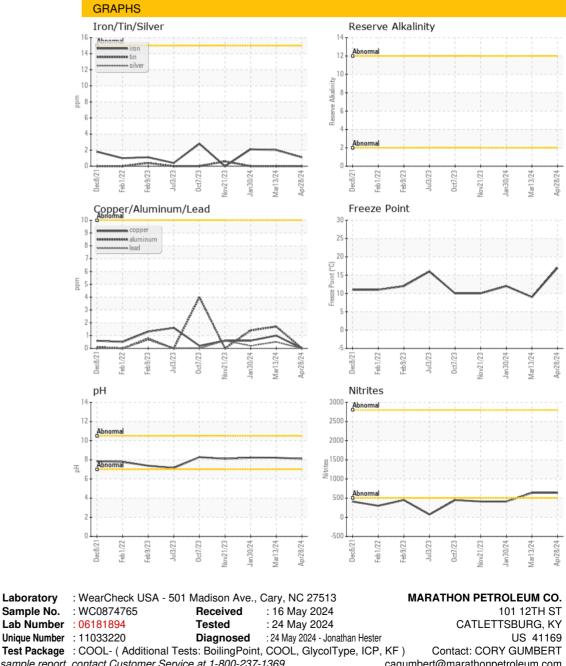
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0874765	WC0874804	WC0859856
Sample Date		Client Info		28 Apr 2024	13 Mar 2024	30 Jan 2024
Machine Age	hrs	Client Info		12436	11980	12931
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
PHYSICAL TEST F	ESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.024	1.035	1.031
pН	Scale 0-14	ASTM D1287		8.10	8.22	8.23
Nitrites	ppm	AP-053:2009		636	636	412
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		<u> </u>	A 26.5	2 3.9
Freezing Point	°F	ASTM D3321		17	9	12
Total Dissolved Solids				179.0	182.5	186.0
Carboxylate				fail	fail	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	4	4	4
Phosphorus	ppm	ASTM D6130	0	0	0	<1
Boron	ppm	ASTM D6130	0	16	37	41
Molybdenum	ppm	ASTM D6130	950	236	320	285
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	1	2	2
Aluminum	ppm	ASTM D6130	>10	0	2	1
Copper	ppm	ASTM D6130	>10	0	1	<1
Lead	ppm	ASTM D6130		0	<1	<1
Tin	ppm	ASTM D6130	>10	0	0	0
Zinc	ppm	ASTM D6130		0	<1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		28	22	33
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		1882	2530	2355
Potassium	ppm	ASTM D6130		10	9	19
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		12	9	8
Magnesium	ppm	ASTM D6130		8	5	5
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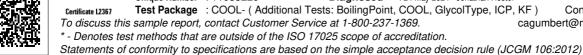


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