

# **COOLANT REPORT**

## Area Kentucky [Kentucky] Coolant - Port Genset Coolant

Fluid CATERPILLAR ELC (--- GAL)

#### DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

### Corrosion

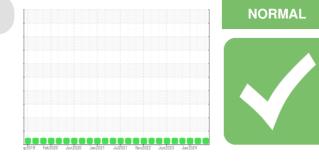
All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

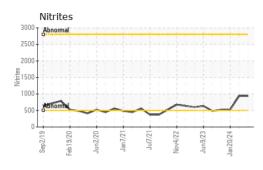


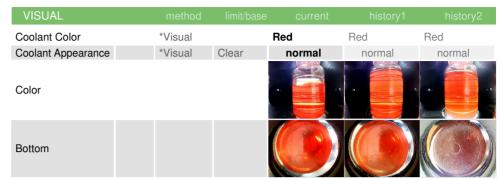
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0845804	WC0860055	WC0845761
Sample Date		Client Info		25 Apr 2024	16 Mar 2024	20 Jan 2024
Machine Age	hrs	Client Info		19646	0	0
Oil Age	hrs	Client Info		19646	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.065	1.067	1.066
рН	Scale 0-14	ASTM D1287		8.27	7.65	7.55
Nitrites	ppm	AP-053:2009		936	936	524
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		48.6	49.2	49.0
Freezing Point	°F	ASTM D3321		-31	-33	-33
Total Dissolved Solids				349.5	335.5	313.5
Carboxylate				fail	fail	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	4	5	4
Phosphorus	ppm	ASTM D6130	0	0	0	0
Boron	ppm	ASTM D6130	0	0	11	9
Molybdenum	ppm	ASTM D6130	950	674	525	563
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	<1	0
Aluminum	ppm	ASTM D6130	>10	0	1	0
Copper	ppm	ASTM D6130	>10	0	3	<1
Lead	ppm	ASTM D6130	>10	0	<1	<1
Tin	ppm	ASTM D6130	>10	0	0	<1
Zinc	ppm	ASTM D6130		0	<1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		5	2	6
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		4458	4313	4416
Potassium	ppm	ASTM D6130		7	8	11
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		16	10	7
Magnesium	ppm	ASTM D6130		2	3	1

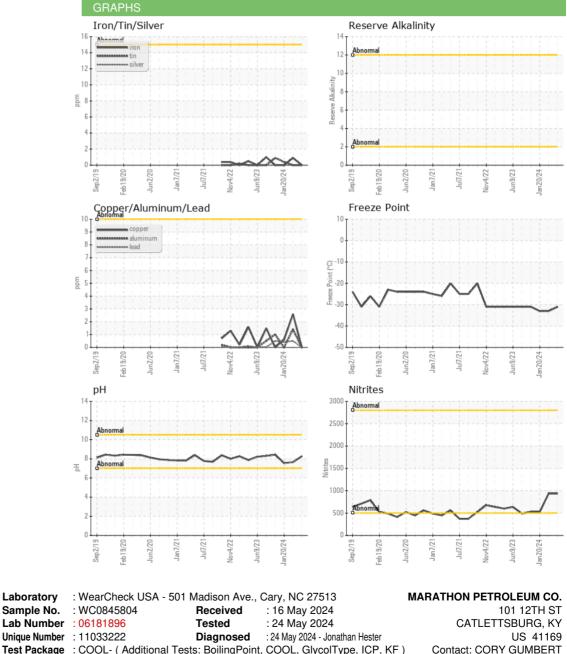
Sample Rating Trend



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