

COOLANT REPORT

Area Kentucky [Kentucky] Coolant - Starboard Main Engine (Jacket) Coolant Fluid

CATERPILLAR ELC (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

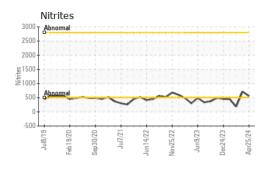
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0845809	WC0874826	WC0859929
Sample Date		Client Info		25 Apr 2024	16 Mar 2024	16 Feb 2024
Machine Age	hrs	Client Info		14434	0	12937
Oil Age	hrs	Client Info		14434	0	12937
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.060	1.044	1.061
рН	Scale 0-14	ASTM D1287		8.53	8.44	8.60
Nitrites	ppm	AP-053:2009		560	712	184
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		44.6	▲ 32.8	45.3
Freezing Point	°F	ASTM D3321		-21	1	-24
Total Dissolved Solids				286.0	221.5	243.5
Carboxylate				fail	fail	fail
CORROSION INHI	BITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	9	10	6
Phosphorus	ppm	ASTM D6130	0	0	0	0
Boron	ppm	ASTM D6130	0	0	13	5
Molybdenum	ppm	ASTM D6130	950	581	441	487
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	<1	1	4
Aluminum	ppm	ASTM D6130	>10	0	1	1
Copper	ppm	ASTM D6130	>10	<1	<1	2
Lead	ppm	ASTM D6130	>10	0	<1	2
Tin	ppm	ASTM D6130	>10	0	0	0
Zinc	ppm	ASTM D6130		0	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
	ppm	method ASTM D6130	limit/base	current 11	history1 8	history2 9
			limit/base limit/base			
Chlorine CARRIER SALTS		ASTM D6130		11	8	9
Chlorine	ppm	ASTM D6130 method		11 current	8 history1	9 history2
Chlorine CARRIER SALTS Sodium	ppm ppm ppm	ASTM D6130 method ASTM D6130		11 current 4323	8 history1 2875	9 history2 3528
Chlorine CARRIER SALTS Sodium Potassium	ppm ppm ppm	ASTM D6130 method ASTM D6130 ASTM D6130	limit/base	11 current 4323 8	8 history1 2875 12	9 history2 3528 6

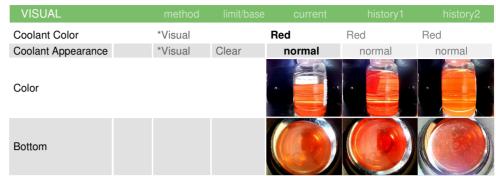
Sample Rating Trend

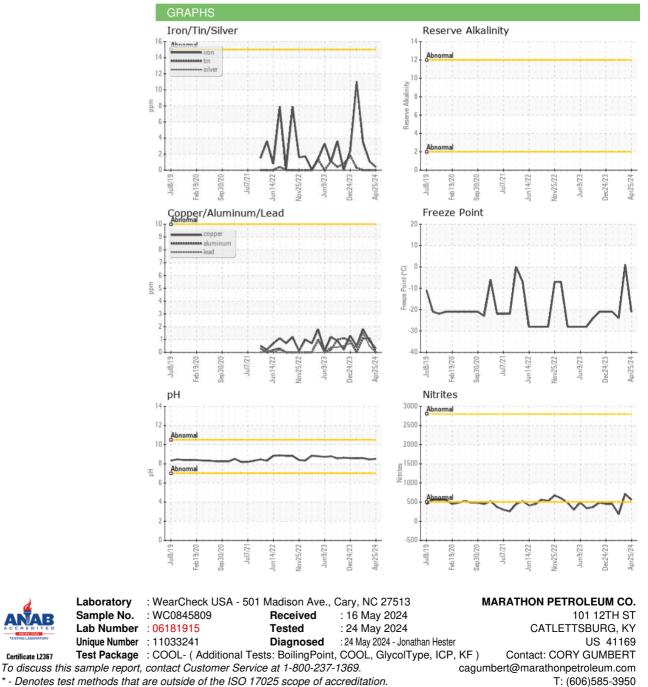


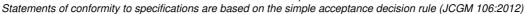


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Certificate 12367

Submitted By: M/V KENTUCKY

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