

# **OIL ANALYSIS REPORT**

# Area SULLUBE SULLAIR 202103190027 - BUZZI

Component Compressor

## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

# Wear

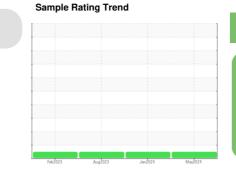
All component wear rates are normal.

## Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



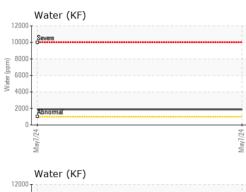


NORMAL

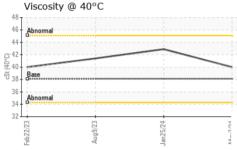
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06182056	UCH06077033	UCH05928840
Sample Date		Client Info		07 May 2024	25 Jan 2024	09 Aug 2023
Machine Age	hrs	Client Info		21959	19527	15671
Oil Age	hrs	Client Info		2000	8000	8000
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	3
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	<1
Lead	ppm	ASTM D5185m	>25	<1	0	<1
Copper	ppm	ASTM D5185m	>50	<1	0	<1
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1 0	history2 0
	ppm ppm		limit/base 745			
Boron		ASTM D5185m		0	0	0
Boron Barium	ppm	ASTM D5185m ASTM D5185m	745	0 0	0 3	0 837
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	745	0 0 0 0 0	0 3 0	0 837 0 0 <1
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	745 0.0 0.0 1	0 0 0 0	0 3 0 <1	0 837 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	745 0.0 0.0 1 3	0 0 0 0 0 0 161	0 3 0 <1 2 4 4	0 837 0 0 <1 8 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	745 0.0 0.0 1 3 0.1	0 0 0 0 0 0 161 0	0 3 0 <1 2 4 4 2 7	0 837 0 0 <1 8 4 5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	745 0.0 0.0 1 3	0 0 0 0 0 0 161	0 3 0 <1 2 4 4	0 837 0 0 <1 8 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	745 0.0 0.0 1 3 0.1	0 0 0 0 0 0 161 0	0 3 0 <1 2 4 4 2 7	0 837 0 0 <1 8 4 5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	745 0.0 0.0 1 3 0.1 240 limit/base	0 0 0 0 0 161 0 464 current 2	0 3 0 <1 2 4 4 42 7 161 history1 1	0 837 0 0 <1 8 4 5 330
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	745 0.0 0.0 1 3 0.1 240 limit/base	0 0 0 0 0 0 161 0 464 current	0 3 0 <1 2 4 4 42 7 161 history1	0 837 0 0 <1 8 4 5 330 history2 2 72
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	745 0.0 0.0 1 3 0.1 240 limit/base	0 0 0 0 0 161 0 464 current 2	0 3 0 <1 2 4 4 42 7 161 history1 1	0 837 0 0 <1 8 4 5 330 history2 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	745 0.0 1. 3 0.1 240 limit/base >25	0 0 0 0 0 161 0 464 <u>current</u> 2 2	0 3 0 <1 2 4 42 7 161 history1 1 5	0 837 0 0 <1 8 4 5 330 history2 2 72
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	745 0.0 1 3 0.1 240 <b>limit/base</b> >25	0 0 0 0 0 161 0 464 <u>current</u> 2 2 2 1	0 3 0 <1 2 4 42 7 161 history1 1 5 <1	0 837 0 0 <1 8 4 5 330 <b>history2</b> 2 72 7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	745 0.0 1 3 0.1 240 240 25 >25 >20 >0.1	0 0 0 0 0 161 0 464 <u>current</u> 2 2 1 0.188	0 3 0 <1 2 4 42 7 161 history1 1 5 <1 	0 837 0 0 <1 8 4 5 330 history2 2 72 7 7 



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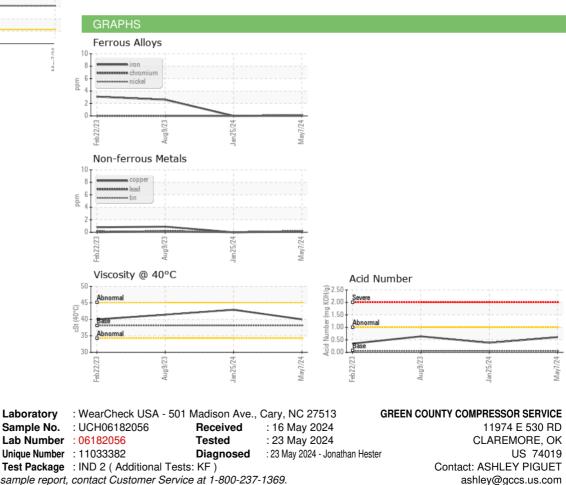


NONE NONE NONE White Metal \*Visual NONE scalar Yellow Metal \*Visual NONE NONE NONE NONE scalar NONE Precipitate scalar \*Visual NONE NONE NONE Silt scalar \*Visual NONE NONE NONE NONE Debris \*Visual MODER NONE NONE NONE scalar Sand/Dirt NONE NONE NONE NONE scalar \*Visual NORML NORML NORML Appearance scalar \*Visual NORML Odor \*Visual NORML NORML NORML NORML scalar **Emulsified Water** scalar \*Visual >0.1 0.2% NEG NEG Free Water scalar \*Visual NEG NEG NEG FLUID PROPERTIES 40.0 42.9 Visc @ 40°C cSt ASTM D445 38.1 41.4 SAMPLE IMAGES

Color



Bottom



To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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