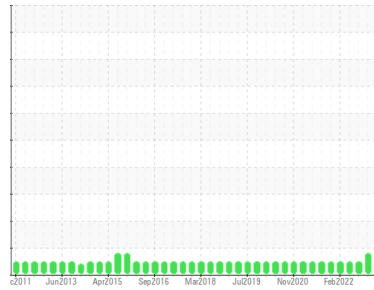




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**INTERSTITIAL**  
Machine Id  
**B53421 - POWER UNIT PU-H8 COOK ROOM 1**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA PURITY FG AW HYDRAULIC 46 (40 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0908018</b>   | WC0838755   | WC0838784   |
| Sample Date   | Client Info |             | <b>16 May 2024</b> | 13 Nov 2023 | 03 Aug 2023 |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>NORMAL</b>      | ABNORMAL    | NORMAL      |

## CONTAMINATION

|       | method    | limit/base | current    | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.05      | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >20 | <b>9</b>     | 8        | 7        |
| Chromium | ppm    | ASTM D5185m >20 | <b>1</b>     | <1       | 1        |
| Nickel   | ppm    | ASTM D5185m >20 | <b>0</b>     | 0        | 0        |
| Titanium | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | 0        |
| Silver   | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >20 | <b>&lt;1</b> | 0        | 0        |
| Lead     | ppm    | ASTM D5185m >20 | <b>0</b>     | 0        | 0        |
| Copper   | ppm    | ASTM D5185m >20 | <b>2</b>     | 1        | 2        |
| Tin      | ppm    | ASTM D5185m >20 | <b>&lt;1</b> | 0        | 0        |
| Vanadium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | 0        |

## ADDITIVES

|            | method | limit/base  | current      | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>0</b>     | 0        | 0        |
| Barium     | ppm    | ASTM D5185m | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m | <b>0</b>     | 0        | 0        |
| Manganese  | ppm    | ASTM D5185m | <b>&lt;1</b> | 0        | <1       |
| Magnesium  | ppm    | ASTM D5185m | <b>0</b>     | 0        | <1       |
| Calcium    | ppm    | ASTM D5185m | <b>0</b>     | 0        | 0        |
| Phosphorus | ppm    | ASTM D5185m | <b>355</b>   | 328      | 371      |
| Zinc       | ppm    | ASTM D5185m | <b>16</b>    | 37       | 34       |
| Sulfur     | ppm    | ASTM D5185m | <b>528</b>   | 436      | 599      |

## CONTAMINANTS

|           | method | limit/base      | current      | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >15 | <b>2</b>     | 2        | 2        |
| Sodium    | ppm    | ASTM D5185m     | <b>&lt;1</b> | <1       | 2        |
| Potassium | ppm    | ASTM D5185m >20 | <b>0</b>     | 0        | 0        |

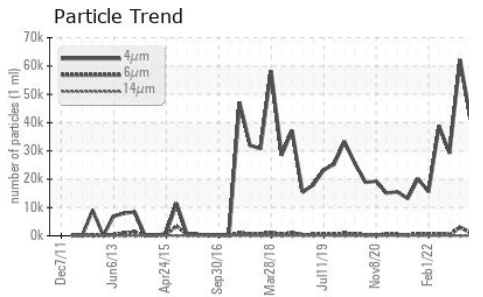
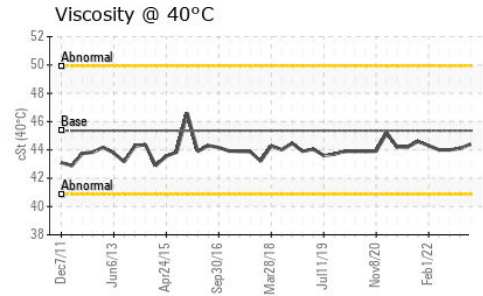
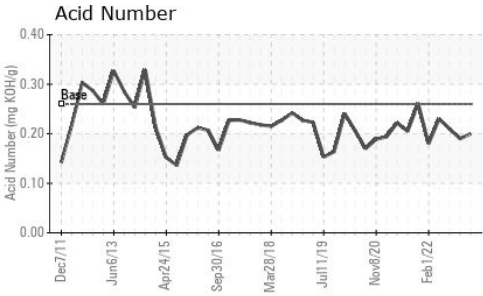
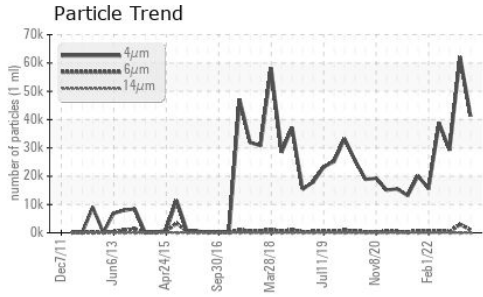
## FLUID CLEANLINESS

|                 | method       | limit/base | current         | history1   | history2 |
|-----------------|--------------|------------|-----------------|------------|----------|
| Particles >4µm  | ASTM D7647   |            | <b>41224</b>    | 62195      | 29224    |
| Particles >6µm  | ASTM D7647   | >1300      | <b>1044</b>     | ▲ 2971     | 390      |
| Particles >14µm | ASTM D7647   | >160       | <b>8</b>        | 14         | 3        |
| Particles >21µm | ASTM D7647   | >40        | <b>5</b>        | 2          | 1        |
| Particles >38µm | ASTM D7647   | >10        | <b>3</b>        | 0          | 0        |
| Particles >71µm | ASTM D7647   | >3         | <b>3</b>        | 0          | 0        |
| Oil Cleanliness | ISO 4406 (c) | >-/17/14   | <b>23/17/10</b> | ▲ 23/19/11 | 22/16/9  |

## FLUID DEGRADATION

|                  | method   | limit/base      | current     | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.26 | <b>0.20</b> | 0.19     | 0.21     |

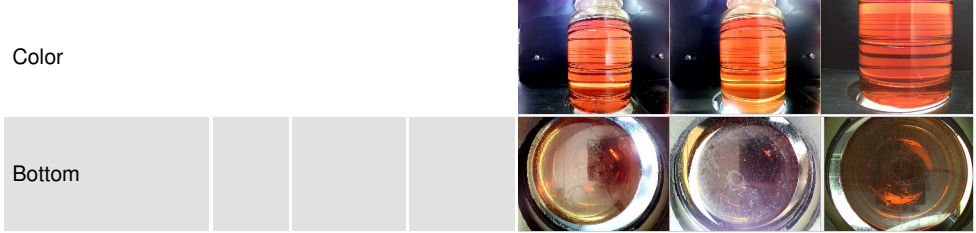
# OIL ANALYSIS REPORT



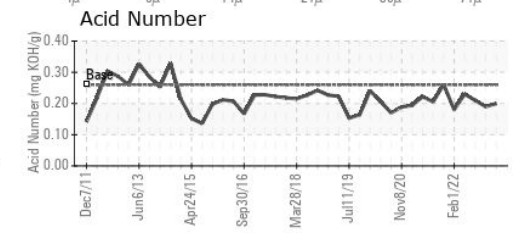
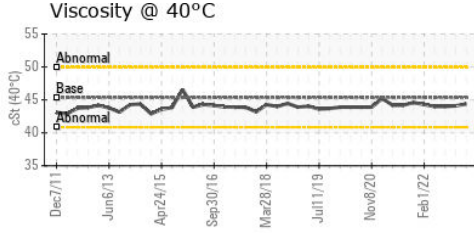
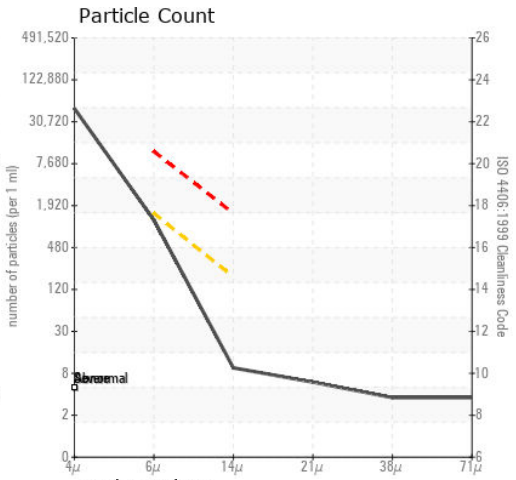
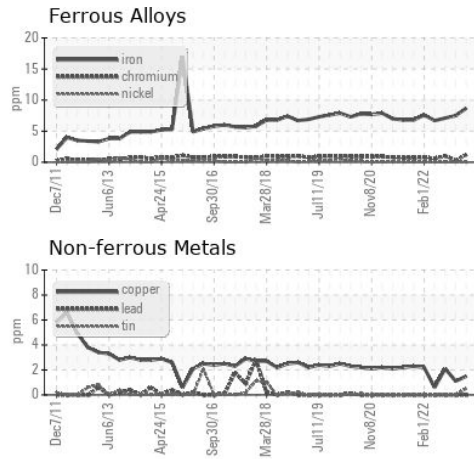
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | LIGHT    |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.05   | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 45.36   | 44.4     | 44.1     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0908018 **Received** : 17 May 2024  
**Lab Number** : 06182754 **Tested** : 22 May 2024  
**Unique Number** : 11034080 **Diagnosed** : 22 May 2024 - Wes Davis  
**Test Package** : IND 2

**PROGRESSIVE PROCESSING INC**  
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 DUBUQUE, IA  
 US 52002  
 Contact: BLAINE PURDY  
 bepurdy@hormel.com  
 T: (563)557-4500  
 F: (563)557-4508

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)