

Machine Id

# **PROBLEM SUMMARY**

LOW FIRMNESS Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

## COMPONENT CONDITION SUMMARY



### RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Customer Id: WOOLIT Sample No.: WC0859525 Lab Number: 06182769 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u> Sample Rating Trend

PROBLEMATIC TEST RESULTS							
Sample Status			SEVERE	ABNORMAL	ABNORMAL		
Particles >4µm	ASTM D7647	>2500	<u> </u>	▲ 10024	<b>1</b> 3100		
Particles >6µm	ASTM D7647	>640	<b>4</b> 5189	<b>A</b> 3140	<b>4</b> 093		
Particles >14µm	ASTM D7647	>80	<b>A</b> 707	<b>4</b> 02	<u> </u>		
Particles >21µm	ASTM D7647	>20	<b>4</b> 212	<b>1</b> 15	🔺 111		
Oil Cleanliness	ISO 4406 (c)	>18/16/13	<b>1/20/17</b>	<b>1</b> 21/19/16	<b>A</b> 21/19/16		

RECOMINIENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefor generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.			
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

### HISTORICAL DIAGNOSIS



### 12 Apr 2024 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



### 13 Mar 2024 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

#### 12 Feb 2024 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







# **OIL ANALYSIS REPORT**

Machine Id LOW FIRMNESS

Hydraulic System AW HYDRAULIC OIL ISO 46 (--- GAL)

### DIAGNOSIS

#### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

All component wear rates are normal.

### Contamination

Wear

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

ISO

SAMPLE INFORM	ΛΑΤΙΟΝ	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0859525	WC0859523	WC0859521
Sample Date		Client Info		13 May 2024	12 Apr 2024	13 Mar 2024
Machine Age	wks	Client Info		0	0	0
Oil Age	wks	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
	NI	mothod	limit/booo	ourropt	biotonut	bioton/2
CONTAMINATION	N	method	IIIIII/Dase	current	TIIStOLA	TIIStOF y2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	<1	0
Chromium	ppm	ASTM D5185m	>20	<1	<1	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>20	0	2	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	<1	<1	0
Tin	ppm	ASTM D5185m	>20	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		<1	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	<1	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	0	<1	0
Calcium	ppm	ASTM D5185m	200	38	42	40
Phosphorus	ppm	ASTM D5185m	300	317	314	320
Zinc	ppm	ASTM D5185m	370	376	437	412
Sulfur	ppm	ASTM D5185m	2500	932	870	911
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	0
Sodium	ppm	ASTM D5185m		<1	0	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<b>13808</b>	▲ 10024	▲ 13100
Particles >6µm		ASTM D7647	>640	<b>4</b> 5189	▲ 3140	<b>4</b> 093
Particles >14µm		ASTM D7647	>80	<b>4</b> 707	402	<b>4</b> 40
Particles >21µm		ASTM D7647	>20	<b>A</b> 212	<b>1</b> 15	<b>1</b> 11
Particles >38µm		ASTM D7647	>4	6	5	5
Particles >71µm		ASTM D7647	>3	1	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>21/20/17</b>	<b>A</b> 21/19/16	<b>1</b> /19/16
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.31	0.36	0.38

Report Id: WOOLIT [WUSCAR] 06182769 (Generated: 05/22/2024 04:52:00) Rev: 2

Contact/Location: MIKE FRYER - WOOLIT



# **OIL ANALYSIS REPORT**









VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.3	43.4	49.4
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color						
Bottom						



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 WOODBRIDGE CORPORATION : WC0859525 Sample No. Received : 17 May 2024 2399 SOUTH STONE MOUNTAIN Lab Number : 06182769 Tested : 22 May 2024 LITHONIA, GA Unique Number : 11034095 Diagnosed : 22 May 2024 - Wes Davis US 30058 Test Package : IND 2 Contact: MIKE FRYER Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. mike\_fryer@woodbridgegroup.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: 

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact/Location: MIKE FRYER - WOOLIT

Page 4 of 4

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