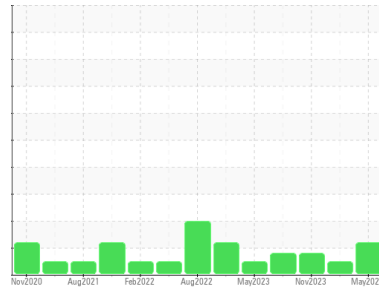




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

**DS-102**

Machine Id

**A18500 - PUMP VACUUM BUSCH STIX LINE (TOP) (S/N 200003986)**

Component

**Pump**

Fluid

**PETRO CANADA PURITY FG SYNTHETIC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for laboratory data updates.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0921378</b>	WC0885410	WC0856011
Sample Date	Client Info		<b>16 May 2024</b>	12 Feb 2024	09 Nov 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	NORMAL	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>90	<b>0</b>	16	0
Chromium	ppm	ASTM D5185m	>5	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>7	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>12	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>30	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m	>9	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m		<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m		<b>368</b>	363	339
Zinc	ppm	ASTM D5185m		<b>0</b>	4	0
Sulfur	ppm	ASTM D5185m		<b>1140</b>	1039	881

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>60	<b>8</b>	9	9
Sodium	ppm	ASTM D5185m		<b>7</b>	8	8
Potassium	ppm	ASTM D5185m	>20	<b>13</b>	19	17

## FLUID CLEANLINESS

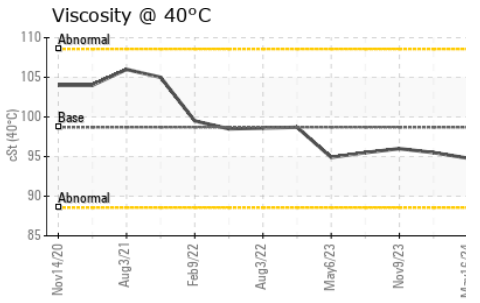
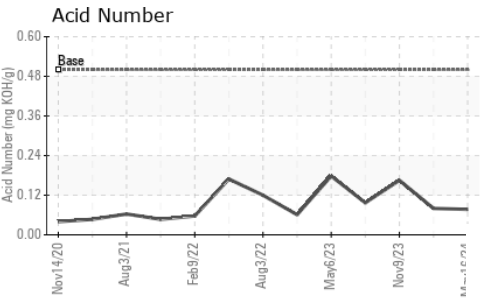
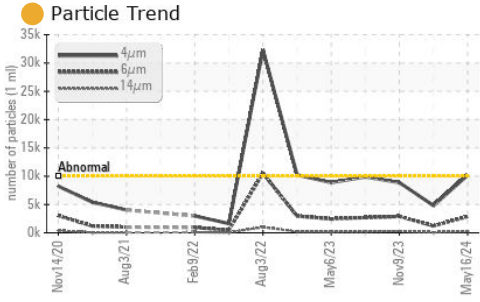
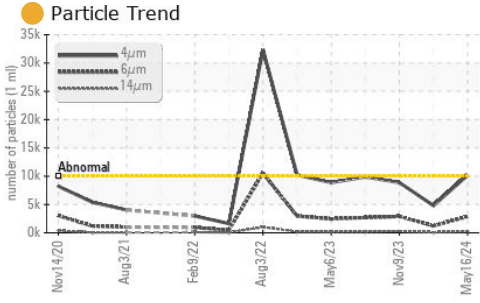
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>10169</b>	4808	8880
Particles >6µm	ASTM D7647	>2500	<b>2882</b>	1209	2895
Particles >14µm	ASTM D7647	>320	<b>260</b>	81	299
Particles >21µm	ASTM D7647	>80	<b>71</b>	21	89
Particles >38µm	ASTM D7647	>20	<b>5</b>	1	7
Particles >71µm	ASTM D7647	>4	<b>2</b>	0	2
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>21/19/15</b>	19/17/14	20/19/15

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	<b>0.077</b>	0.08	0.165



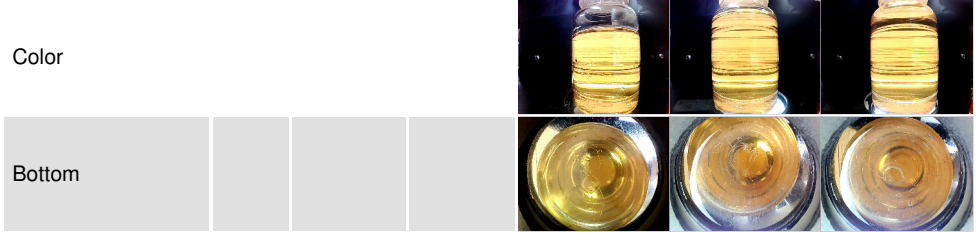
# OIL ANALYSIS REPORT



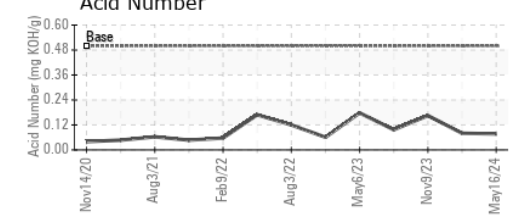
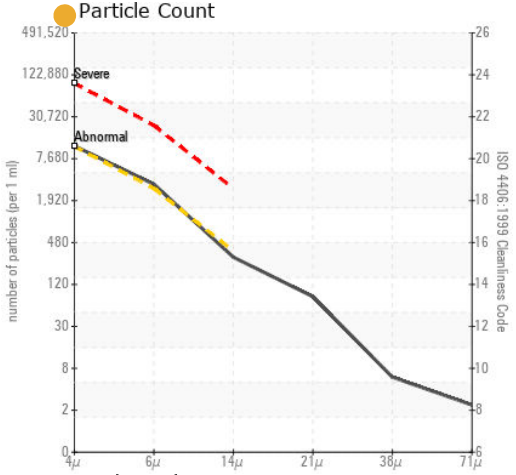
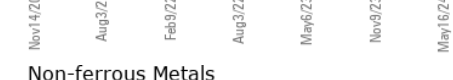
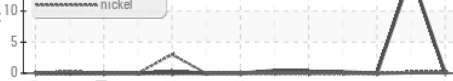
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	98.7	95.5	96.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0921378      **Received** : 17 May 2024  
**Lab Number** : 06182781      **Tested** : 22 May 2024  
**Unique Number** : 11034107      **Diagnosed** : 22 May 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**HORMEL FOODS - AUSTIN**  
 1101 NORTH MAIN ST  
 AUSTIN, MN  
 US 55912  
 Contact: RYAN LOWE  
 rslowe@hormel.com  
 T: (507)437-5674  
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)