



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
ATLAS COPCO CAI718690 - XCEL ENERGY
 Component
Compressor
 Fluid
 {not provided} (1 GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		DFP0000032	---	---
Sample Date	Client Info		14 May 2024	---	---
Machine Age	hrs	Client Info	4863	---	---
Oil Age	hrs	Client Info	1239	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	---	---
Chromium	ppm	ASTM D5185m >5	<1	---	---
Nickel	ppm	ASTM D5185m	0	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	<1	---	---
Aluminum	ppm	ASTM D5185m >15	0	---	---
Lead	ppm	ASTM D5185m >65	<1	---	---
Copper	ppm	ASTM D5185m >65	1	---	---
Tin	ppm	ASTM D5185m >10	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	0	---	---
Calcium	ppm	ASTM D5185m	0	---	---
Phosphorus	ppm	ASTM D5185m	105	---	---
Zinc	ppm	ASTM D5185m	10	---	---
Sulfur	ppm	ASTM D5185m	216	---	---

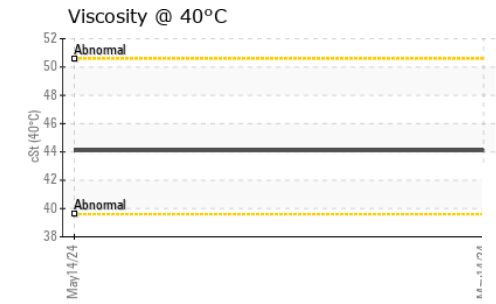
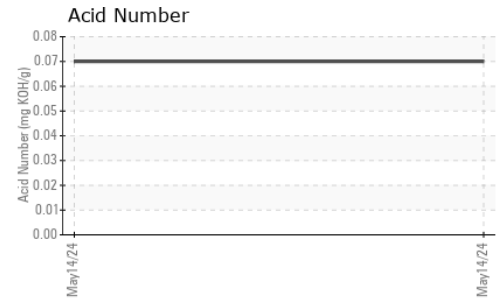
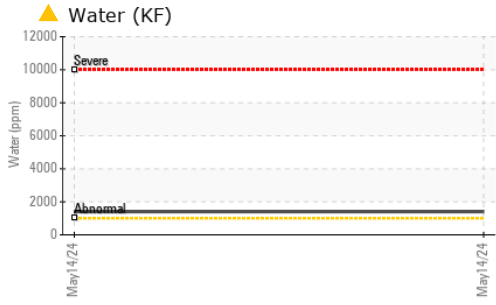
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	2	---	---
Sodium	ppm	ASTM D5185m	3	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Water	%	ASTM D6304 >0.1	▲ 0.140	---	---
ppm Water	ppm	ASTM D6304 >1000	▲ 1404	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.07	---	---



OIL ANALYSIS REPORT



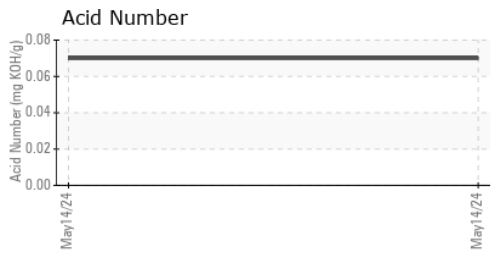
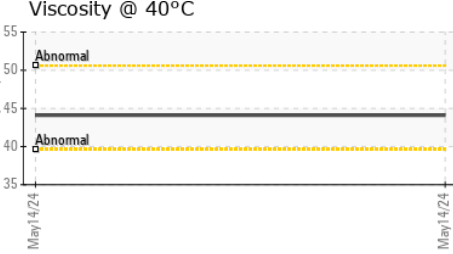
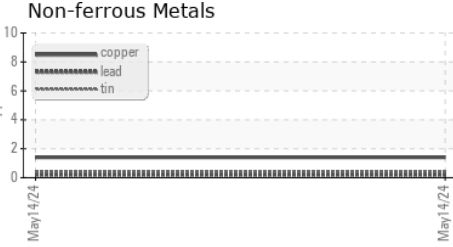
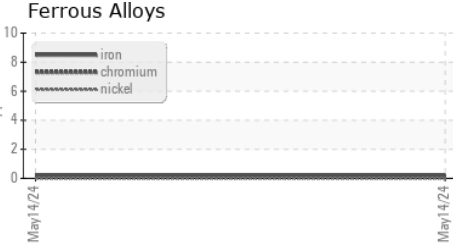
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.1	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : DFP0000032 **Received** : 17 May 2024
Lab Number : 06182799 **Tested** : 29 May 2024
Unique Number : 11034125 **Diagnosed** : 29 May 2024 - Jonathan Hester
Test Package : PLANT (Additional Tests: KF)

Compressed Air Technology
 1801 E. 39th Street North
 Sioux Falls,
 US 57104
 Contact: ERIC MAURER
 EMaurer@dakotafluidpower.com

To discuss this sample report, contact Customer Service at 1-833-307-5970.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: (605)332-0988