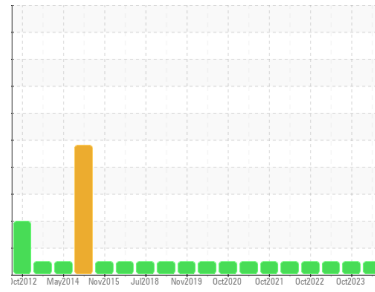




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
ROTH ROCK [200005321]
 Machine Id
12WEA81563
 Component
Hydraulic System
 Fluid
SHELL TELLUS S4 VX 32 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | NX016953 | NX013875 | NX012198 |
| Sample Date | Client Info | | | 19 Apr 2024 | 19 Oct 2023 | 24 Apr 2023 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| PQ | | ASTM D8184 | | 14 | 16 | 17 |
| Iron | ppm | ASTM D5185m | >20 | 8 | 2 | 12 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | <1 |
| Silver | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Lead | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | <1 | 1 | <1 |
| Tin | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | | 0 | 0 | 9 |
| Calcium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | | 557 | 550 | 528 |
| Zinc | ppm | ASTM D5185m | | 64 | 81 | 88 |
| Sulfur | ppm | ASTM D5185m | | 910 | 882 | 747 |

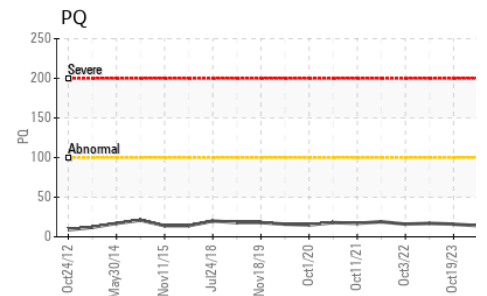
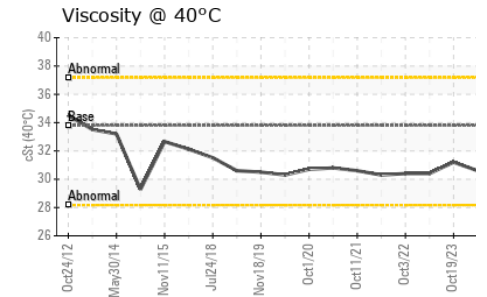
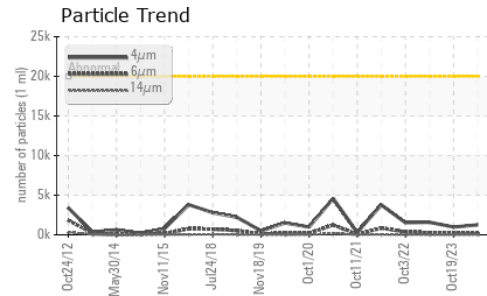
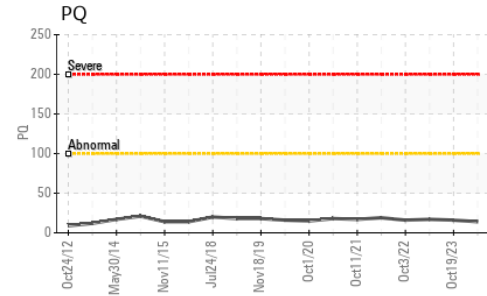
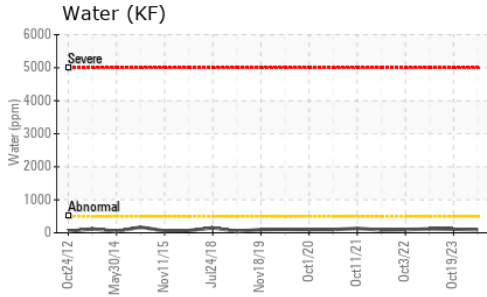
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >15 | 2 | 2 | 3 |
| Sodium | ppm | ASTM D5185m | | 0 | 1 | 1 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Water | % | ASTM D6304 | >0.05 | 0.009 | 0.010 | 0.012 |
| ppm Water | ppm | ASTM D6304 | >500 | 93 | 107 | 120.6 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|----------|----------|
| Particles >4µm | | ASTM D7647 | >20000 | 1258 | 978 | 1588 |
| Particles >6µm | | ASTM D7647 | >2500 | 152 | 223 | 263 |
| Particles >14µm | | ASTM D7647 | >320 | 18 | 17 | 17 |
| Particles >21µm | | ASTM D7647 | >80 | 6 | 6 | 3 |
| Particles >38µm | | ASTM D7647 | >20 | 1 | 1 | 0 |
| Particles >71µm | | ASTM D7647 | >4 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >21/18/15 | 17/14/11 | 17/15/11 | 18/15/11 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.21 | 0.17 | 0.156 |



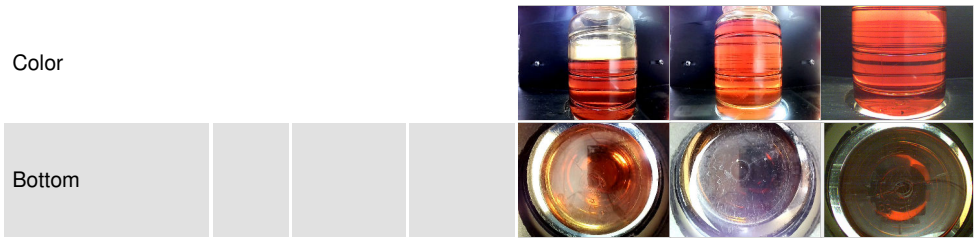
OIL ANALYSIS REPORT



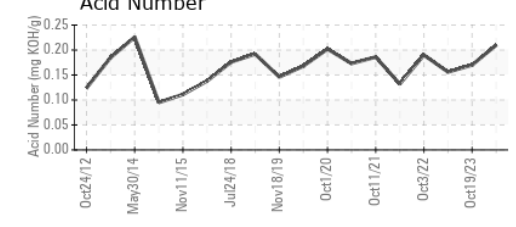
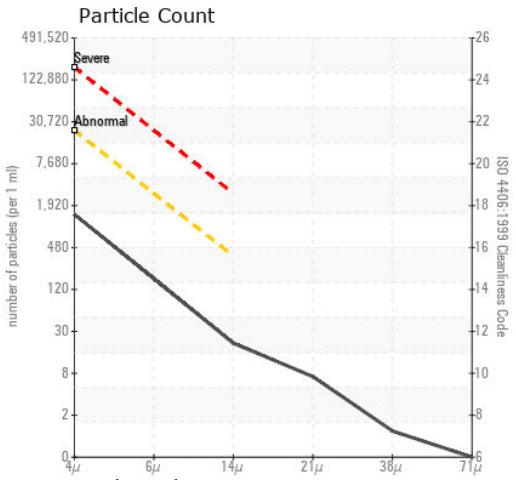
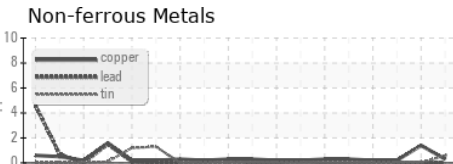
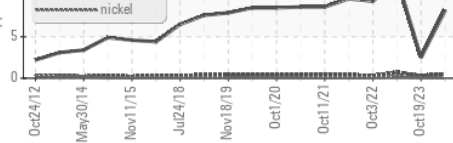
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 33.8 | 30.6 | 31.2 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX016953 **Received** : 17 May 2024
Lab Number : 06182813 **Tested** : 22 May 2024
Unique Number : 11034139 **Diagnosed** : 22 May 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PQ)

NORDEX USA - ROTH ROCK
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606
 Contact: ADAY MAGEC
 aday.magec@gestampren.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)