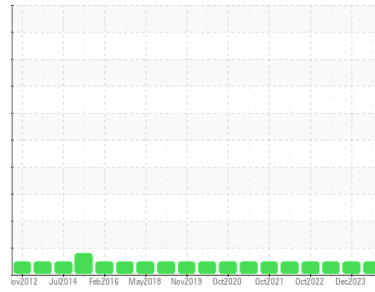




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
ROTH ROCK [200005321]
 Machine Id
05WEA81552
 Component
Hydraulic System
 Fluid
SHELL TELLUS S4 VX 32 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			NX013865	NX013874	NX012207
Sample Date	Client Info			07 May 2024	01 Dec 2023	10 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		18	16	14
Iron	ppm	ASTM D5185m	>20	11	5	10
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Lead	ppm	ASTM D5185m	>20	1	<1	2
Copper	ppm	ASTM D5185m	>20	<1	1	<1
Tin	ppm	ASTM D5185m	>20	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		0	0	9
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		543	537	526
Zinc	ppm	ASTM D5185m		70	88	101
Sulfur	ppm	ASTM D5185m		1025	863	868

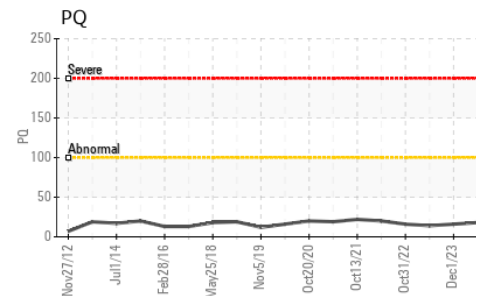
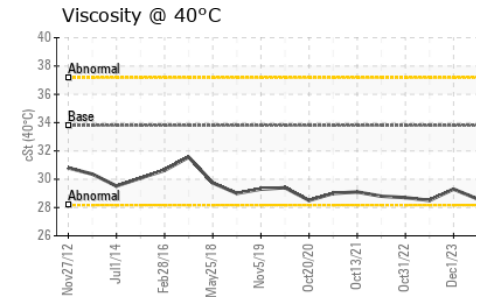
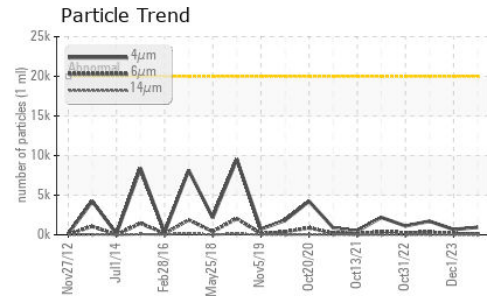
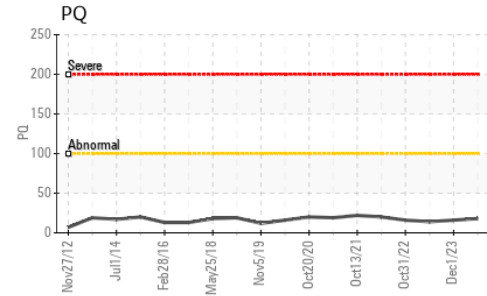
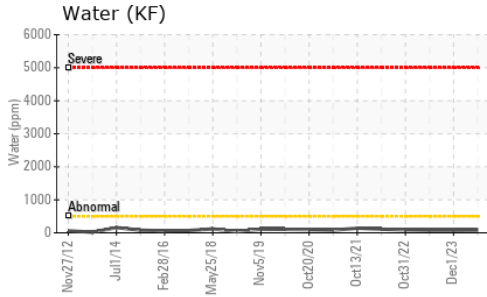
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	3	3	3
Sodium	ppm	ASTM D5185m		<1	2	1
Potassium	ppm	ASTM D5185m	>20	0	0	1
Water	%	ASTM D6304	>0.05	0.008	0.007	0.007
ppm Water	ppm	ASTM D6304	>500	81	76	75.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	946	672	1715
Particles >6µm		ASTM D7647	>2500	113	160	328
Particles >14µm		ASTM D7647	>320	7	14	23
Particles >21µm		ASTM D7647	>80	3	5	5
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>21/18/15	17/14/10	17/14/11	18/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.22	0.19	0.19



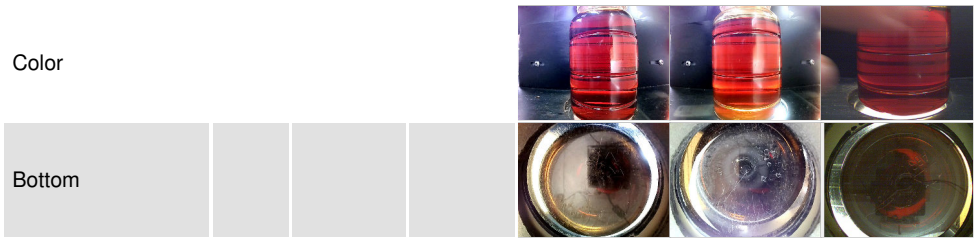
OIL ANALYSIS REPORT



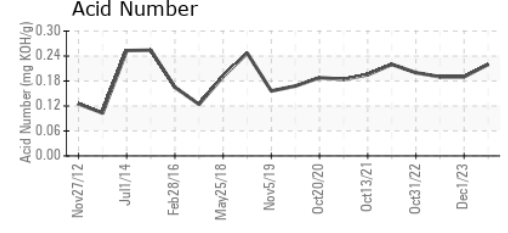
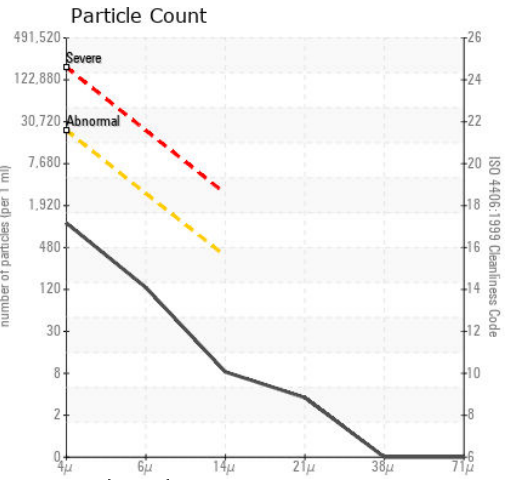
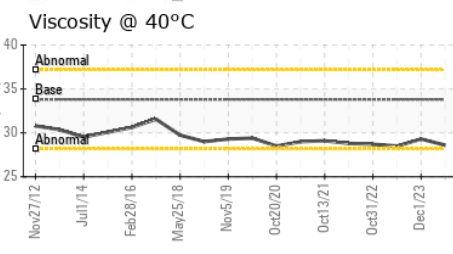
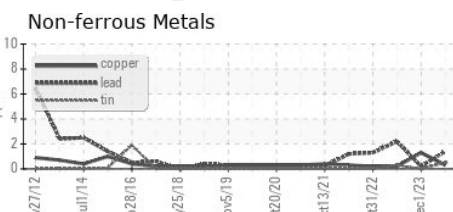
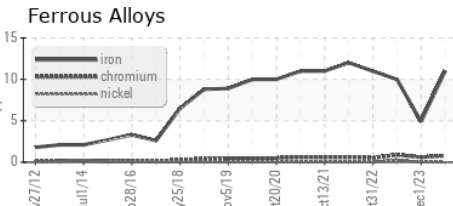
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 33.8	28.6	29.3	28.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX013865 **Received** : 17 May 2024
Lab Number : **06182825** **Tested** : 22 May 2024
Unique Number : 11034151 **Diagnosed** : 22 May 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PQ)

NORDEX USA - ROTH ROCK
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606
 Contact: ADAY MAGEC
 aday.magec@gestampren.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)