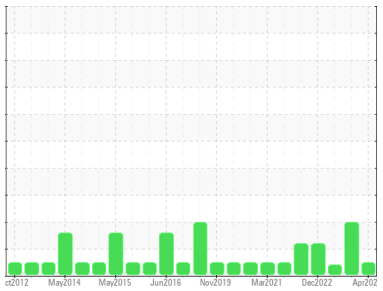
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
ROTH ROCK [200005321]
Machine Id
14WEA81558
Component
Wind Turbine Gearbox
Fluid
CASTROL OPTIGEAR SYNTHETIC A ISO 320 (--- LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**NX016956**	NX012205	NX012187
Sample Date		Client Info		**26 Apr 2024**	05 Oct 2023	04 May 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	ATTENTION	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>80	**20**	21	21
Iron	ppm	ASTM D5185m	>150	**37**	57	77
Chromium	ppm	ASTM D5185m	>5	**<1**	<1	1
Nickel	ppm	ASTM D5185m	>10	**0**	0	<1
Titanium	ppm	ASTM D5185m	>10	**<1**	0	<1
Silver	ppm	ASTM D5185m		**<1**	0	0
Aluminum	ppm	ASTM D5185m	>10	**5**	6	<1
Lead	ppm	ASTM D5185m	>20	**<1**	0	<1
Copper	ppm	ASTM D5185m	>50	**<1**	2	<1
Tin	ppm	ASTM D5185m	>10	**<1**	0	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	8	0
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	1150	**956**	● 467	● 472
Manganese	ppm	ASTM D5185m		**1**	2	2
Magnesium	ppm	ASTM D5185m	1800	**1994**	1502	1529
Calcium	ppm	ASTM D5185m	20	**18**	23	13
Phosphorus	ppm	ASTM D5185m	1450	**1472**	1084	1122
Zinc	ppm	ASTM D5185m	1650	**1631**	1211	1240
Sulfur	ppm	ASTM D5185m	4900	**7430**	4762	5467

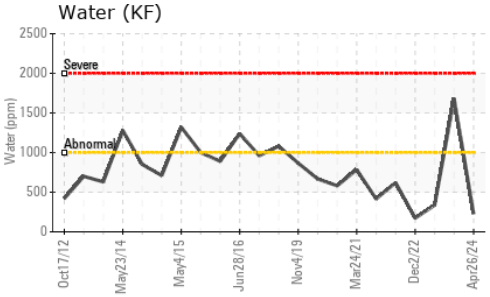
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**13**	9	9
Sodium	ppm	ASTM D5185m	>20	**4**	23	25
Potassium	ppm	ASTM D5185m	>20	**<1**	0	3
Water	%	ASTM D6304	>0.1	**0.022**	▲ 0.168	0.033
ppm Water	ppm	ASTM D6304	>1000	**228**	▲ 1680	336.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**7545**	2541	12668
Particles >6µm		ASTM D7647	>2500	**918**	309	1639
Particles >14µm		ASTM D7647	>320	**25**	13	33
Particles >21µm		ASTM D7647	>80	**5**	3	7
Particles >38µm		ASTM D7647	>20	**0**	0	0
Particles >71µm		ASTM D7647	>4	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/18/15	**20/17/12**	19/15/11	21/18/12

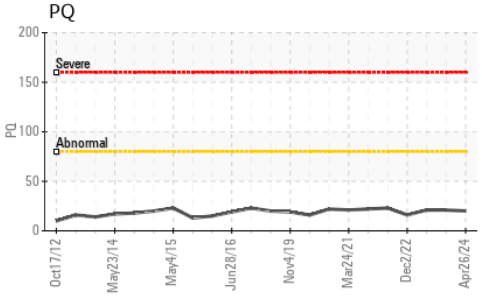
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	3.3	**2.66**	2.53	1.29

OIL ANALYSIS REPORT

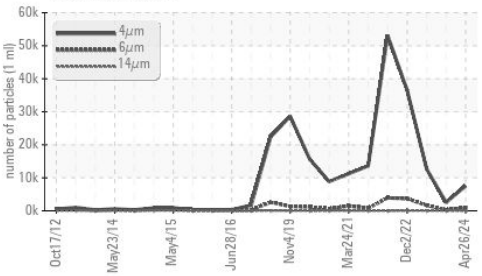
Water (KF)



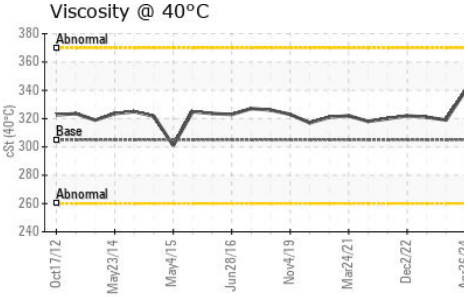
PQ



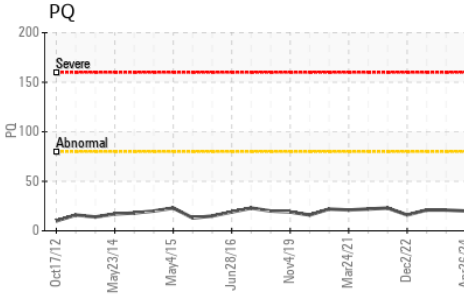
Particle Trend



Viscosity @ 40°C

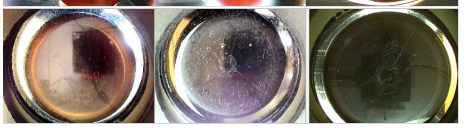


PQ



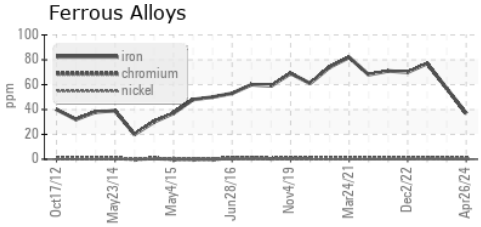
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	305	**340**	319	321

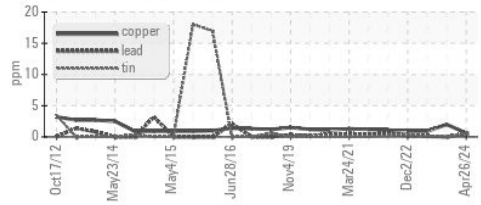
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

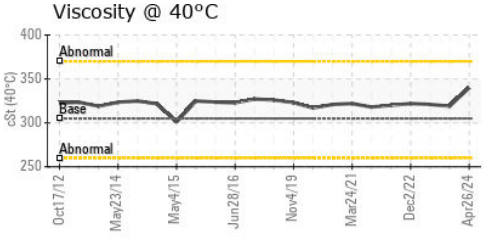
Ferrous Alloys



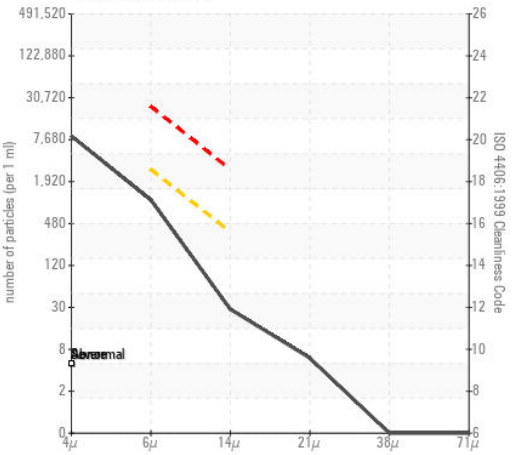
Non-ferrous Metals



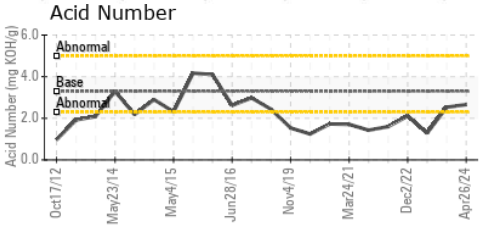
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX016956
Lab Number : 06182827
Unique Number : 11034153
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

Received : 17 May 2024
Tested : 22 May 2024
Diagnosed : 22 May 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

NORDEX USA - ROTH ROCK
300 SOUTH WACKER DRIVE, SUITE 1500
CHICAGO, IL
US 60606
Contact: ADAY MAGEC
aday.magec@gestampren.com
T:
F: (312)386-7102