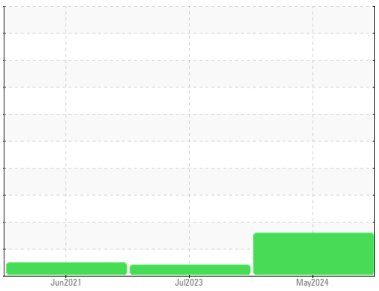
OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION

Machine Id
INGERSOLL RAND 1 (200HP) (S/N MOX1002320)
Component
Air Compressor
Fluid
USPI MAX FG AIR 46 (--- GAL)

DIAGNOSIS

Recommendation
We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The oil viscosity is higher than normal. The AN level is above the recommended limit. Confirmed.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM36171**	USPM27430	USP224227
Sample Date		Client Info		**16 May 2024**	23 Jul 2023	10 Jun 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	1
Chromium	ppm	ASTM D5185m	>4	**0**	0	0
Nickel	ppm	ASTM D5185m	>4	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**<1**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	0	<1
Copper	ppm	ASTM D5185m	>40	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>5	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**<1**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

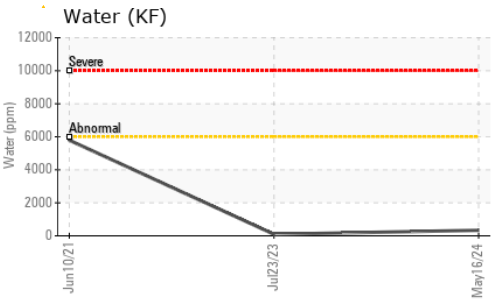
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**1**	0	6
Barium	ppm	ASTM D5185m	0	**0**	0	552
Molybdenum	ppm	ASTM D5185m	0	**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	0	**0**	1	6
Calcium	ppm	ASTM D5185m	0	**0**	0	5
Phosphorus	ppm	ASTM D5185m	0	**0**	0	85
Zinc	ppm	ASTM D5185m	0	**0**	0	16
Sulfur	ppm	ASTM D5185m	0	**0**	0	164

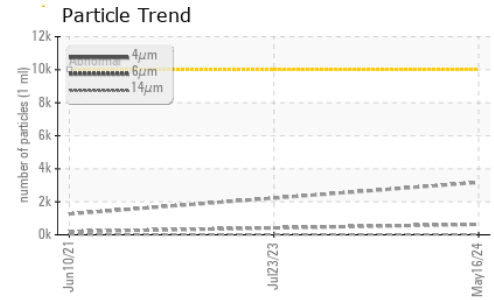
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	<1	0
Sodium	ppm	ASTM D5185m		**2**	<1	38
Potassium	ppm	ASTM D5185m	>20	**0**	<1	4
Water	%	ASTM D6304	>0.6	**0.033**	0.009	0.579
ppm Water	ppm	ASTM D6304	>6000	**337**	93.2	5792.9

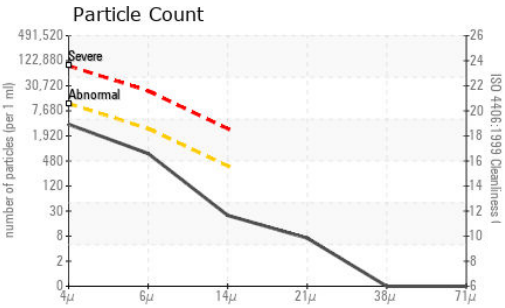
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**3180**	---	1267
Particles >6µm		ASTM D7647	>2500	**636**	---	199
Particles >14µm		ASTM D7647	>320	**21**	---	13
Particles >21µm		ASTM D7647	>80	**6**	---	5
Particles >38µm		ASTM D7647	>20	**0**	---	0
Particles >71µm		ASTM D7647	>4	**0**	---	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**19/16/12**	---	17/15/11

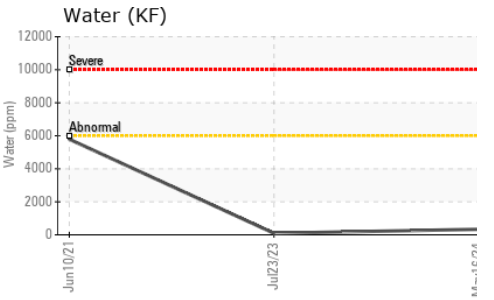
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.16	**2.509**	0.12	0.648

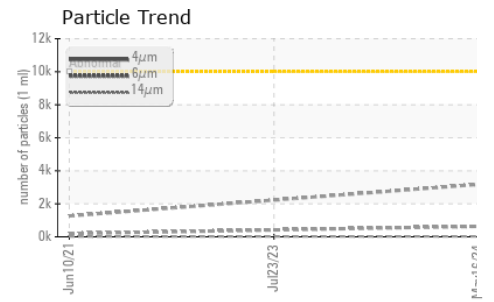
OIL ANALYSIS REPORT





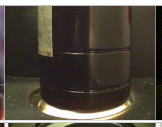
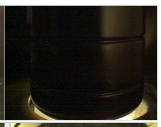
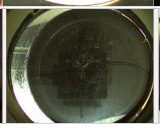
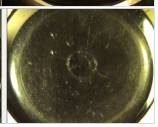




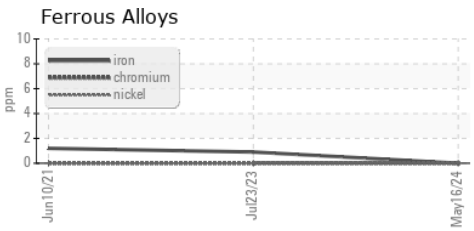


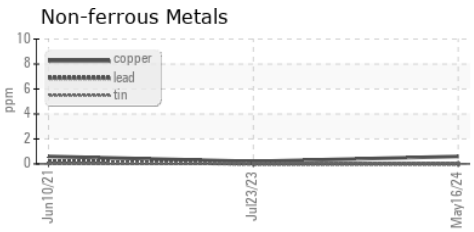
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ HEAVY	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

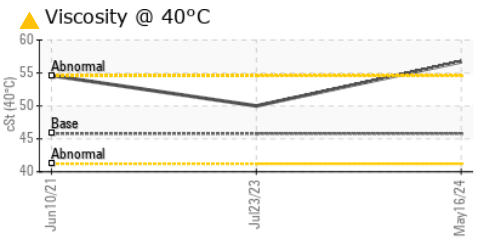
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.8	▲ **56.7**	50.0	54.6

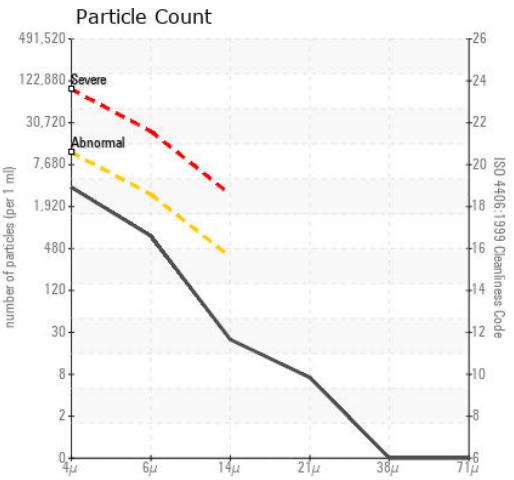
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

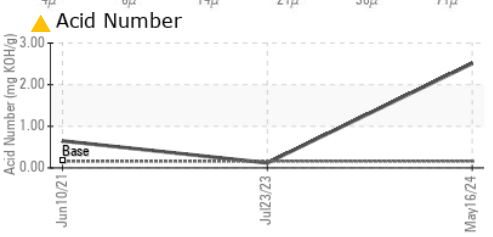
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36171
Lab Number : 06182866
Unique Number : 11034192
Test Package : IND 2

Received : 17 May 2024
Tested : 24 May 2024
Diagnosed : 24 May 2024 - Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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