

## **OIL ANALYSIS REPORT**

### Area Marcus Hook/Cryogenic/Compressor CRYOGENIC COMPRESSOR 40-C-101E

Rotary Compressor

Fluid FRICK COMPRESSOR OIL #12B (825 GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

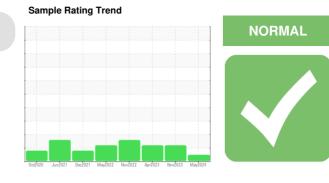
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

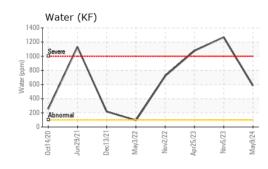
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

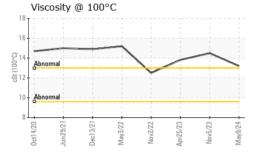


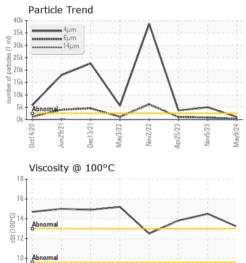
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO90002162	TO60001809	TO90003055
Sample Date		Client Info		09 May 2024	05 Nov 2023	25 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	2	<1	2
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>4	0	0	0
Copper	ppm	ASTM D5185m	>20	0	0	0
Tin	ppm	ASTM D5185m	>3	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	<1
Calcium	ppm	ASTM D5185m		0	6	4
Phosphorus	ppm	ASTM D5185m		0	12	11
Zinc	ppm	ASTM D5185m		0	0	<1
Sulfur	ppm	ASTM D5185m		0	32	38
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>45	6	6	6
Sodium	ppm	ASTM D5185m		4	3	5
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.6	0.058	0.126	0.107
ppm Water	ppm	ASTM D6304		584	1269.0	1076.4
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	1082	4962	▲ 3690
Particles >6µm		ASTM D7647	>320	287	<b>A</b> 874	<b>1</b> 032
Particles >14µm		ASTM D7647	>80	13	31	52
Particles >21µm		ASTM D7647	>20	3	5	10
Particles >38µm		ASTM D7647	>4	0	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15/13	17/15/11	▲ 19/17/12	▲ 19/17/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.066	0.058	0.115

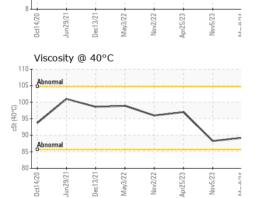


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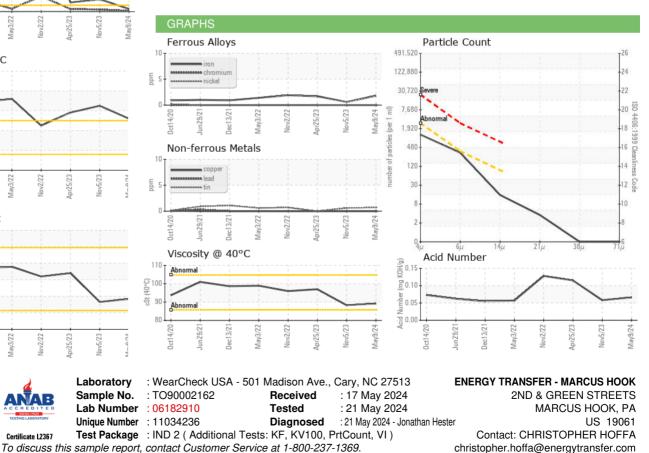






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		89.2	88.28	97.0
Visc @ 100°C	cSt	ASTM D445		13.2	14.5	13.82
Viscosity Index (VI)	Scale	ASTM D2270		148	171	144
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					- L- 101) -	-

Bottom



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

Submitted By: ERIC THORNTON Page 2 of 2

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