

Area
Marcus Hook/Cryogenic/Compressor
 Machine Id
CRYOGENIC COMPRESSOR 40-C-103F
 Component
Rotary Compressor
 Fluid
FRICK COMPRESSOR OIL #12B (825 GAL)

DIAGNOSIS

Recommendation
 We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			TO60001795	TO60001823	TO90003050
Sample Date	Client Info			09 May 2024	05 Nov 2023	25 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	6	13	15
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>4	<1	0	0
Copper	ppm	ASTM D5185m	>20	0	0	0
Tin	ppm	ASTM D5185m	>3	1	2	1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		0	<1	<1
Calcium	ppm	ASTM D5185m		66	92	92
Phosphorus	ppm	ASTM D5185m		0	13	11
Zinc	ppm	ASTM D5185m		0	0	10
Sulfur	ppm	ASTM D5185m		0	9	0

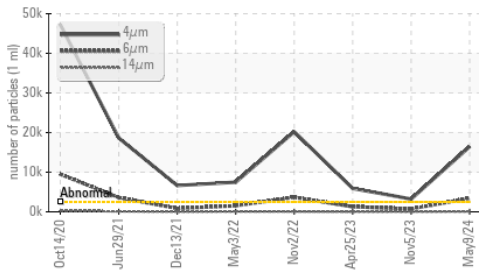
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>45	6	6	6
Sodium	ppm	ASTM D5185m		2	<1	2
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.6	0.018	0.206	0.017
ppm Water	ppm	ASTM D6304		190	2065.0	179.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	▲ 16448	● 3219	▲ 5910
Particles >6µm		ASTM D7647	>320	▲ 3423	▲ 722	▲ 1295
Particles >14µm		ASTM D7647	>80	71	22	30
Particles >21µm		ASTM D7647	>20	9	2	4
Particles >38µm		ASTM D7647	>4	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15/13	▲ 21/19/13	▲ 19/17/12	▲ 20/17/12

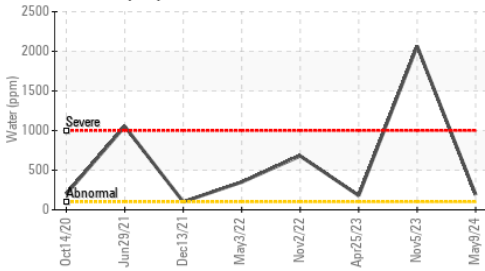
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.027	0.058	0.058

OIL ANALYSIS REPORT

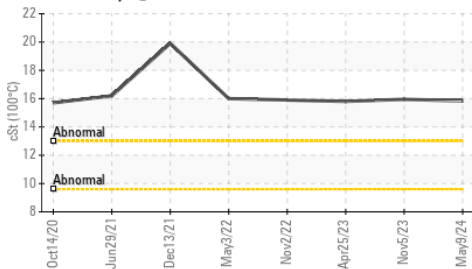
▲ Particle Trend



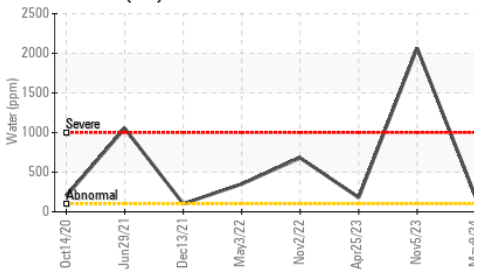
Water (KF)



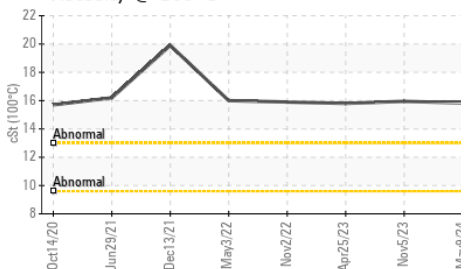
Viscosity @ 100°C



Water (KF)



Viscosity @ 100°C

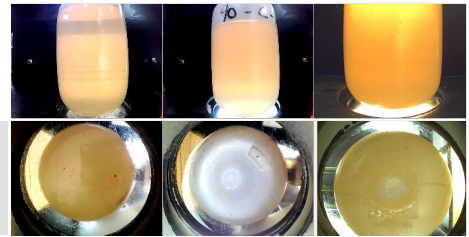


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	95.5	96.3	101
Visc @ 100°C	cSt	ASTM D445	15.83	15.95	15.8
Viscosity Index (VI)	Scale	ASTM D2270	177	177	167

SAMPLE IMAGES

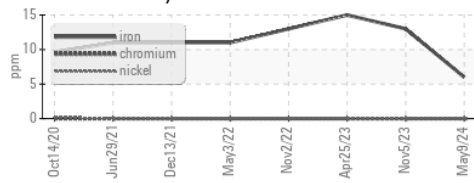
Color



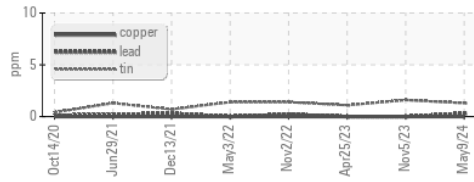
Bottom

GRAPHS

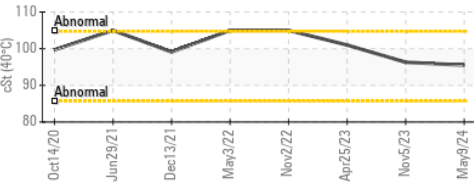
Ferrous Alloys



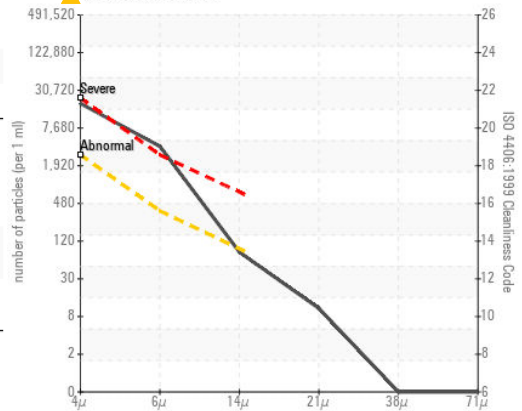
Non-ferrous Metals



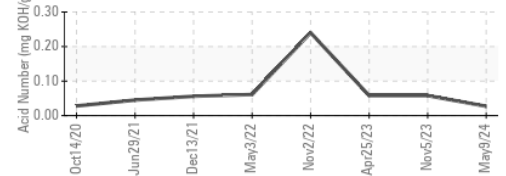
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : TO60001795

Lab Number : 06182916

Unique Number : 11034242

Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 17 May 2024

Tested : 28 May 2024

Diagnosed : 28 May 2024 - Angela Borella

ENERGY TRANSFER - MARCUS HOOK

2ND & GREEN STREETS

MARCUS HOOK, PA

US 19061

Contact: CHRISTOPHER HOFFA

christopher.hoffa@energytransfer.com

T:

F: