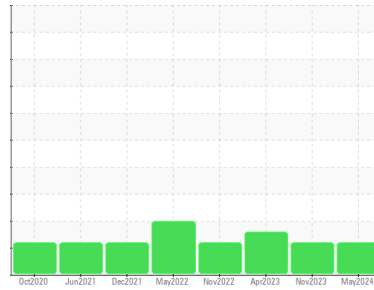


# OIL ANALYSIS REPORT

Sample Rating Trend



Area  
**Marcus Hook/Cryogenic/Compressor**  
 Machine Id  
**CRYOGENIC COMPRESSOR 40-C-103D**  
 Component  
**Rotary Compressor**  
 Fluid  
**FRICK COMPRESSOR OIL #12B (825 GAL)**

## DIAGNOSIS

**Recommendation**  
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is a high amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>TO90002099</b>	TO60001836	TO90003039
Sample Date	Client Info	<b>09 May 2024</b>	05 Nov 2023	25 Apr 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >70	<b>4</b>	5	8
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >3	<b>1</b>	1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>23</b>	48	47
Phosphorus	ppm	ASTM D5185m	<b>28</b>	11	10
Zinc	ppm	ASTM D5185m	<b>0</b>	0	5
Sulfur	ppm	ASTM D5185m	<b>0</b>	<1	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >45	<b>5</b>	6	5
Sodium	ppm	ASTM D5185m	<b>2</b>	<1	1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Water	%	ASTM D6304 >0.6	<b>0.046</b>	0.172	0.014
ppm Water	ppm	ASTM D6304	<b>469</b>	1720	142.0

## FLUID CLEANLINESS

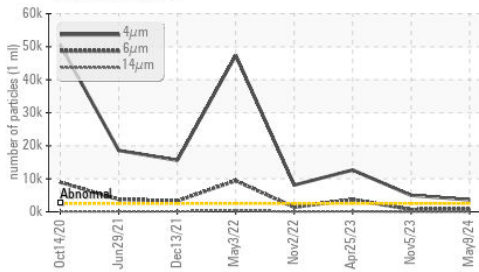
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >2500	<b>3640</b>	4983	12658
Particles >6µm	ASTM D7647 >320	<b>775</b>	699	3704
Particles >14µm	ASTM D7647 >80	<b>25</b>	9	146
Particles >21µm	ASTM D7647 >20	<b>4</b>	1	16
Particles >38µm	ASTM D7647 >4	<b>0</b>	0	1
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >18/15/13	<b>19/17/12</b>	19/17/10	21/19/14

## FLUID DEGRADATION

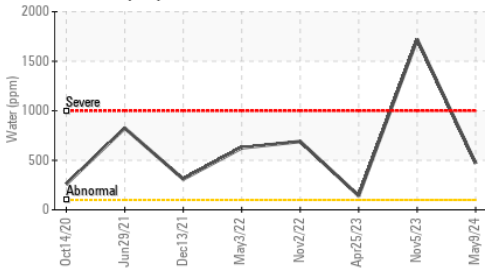
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.04</b>	0.053	0.055

# OIL ANALYSIS REPORT

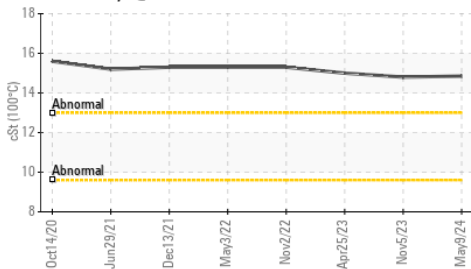
## ▲ Particle Trend



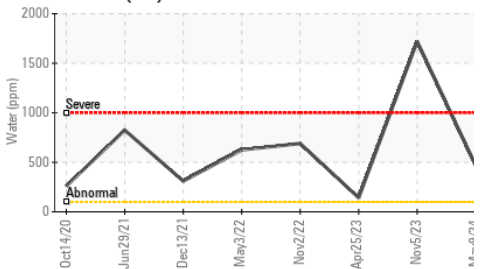
## Water (KF)



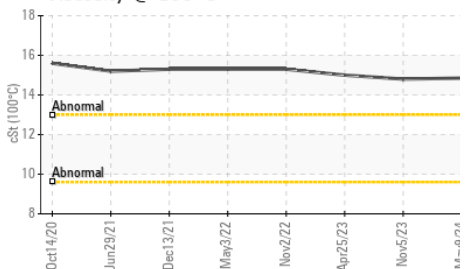
## Viscosity @ 100°C



## Water (KF)



## Viscosity @ 100°C



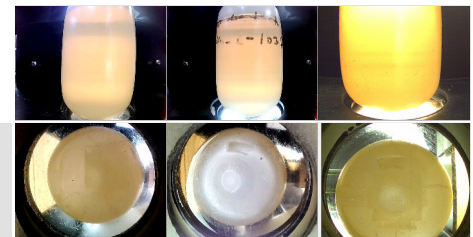
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	87.5	94.2	96.1
Visc @ 100°C	cSt	ASTM D445	14.85	14.8	15.0
Viscosity Index (VI)	Scale	ASTM D2270	178	164	163

## SAMPLE IMAGES

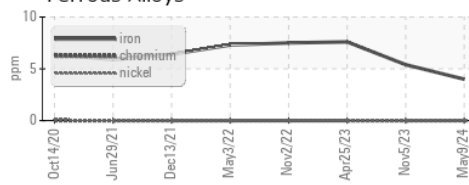
Color

Bottom

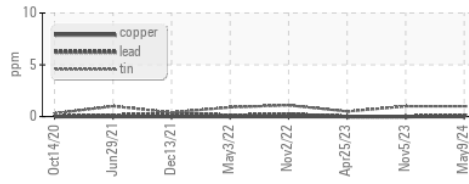


## GRAPHS

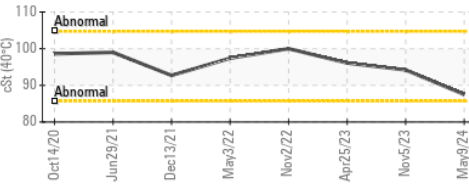
### Ferrous Alloys



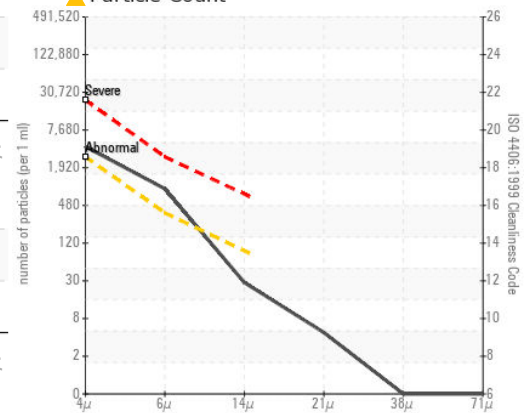
### Non-ferrous Metals



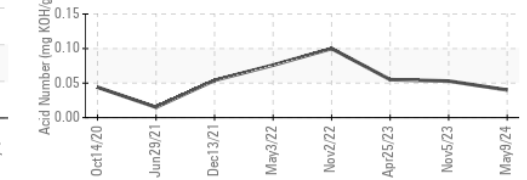
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO90002099 **Received** : 17 May 2024  
**Lab Number** : 06182919 **Tested** : 28 May 2024  
**Unique Number** : 11034245 **Diagnosed** : 28 May 2024 - Angela Borella  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PrtCount, VI )

**ENERGY TRANSFER - MARCUS HOOK**  
 2ND & GREEN STREETS  
 MARCUS HOOK, PA  
 US 19061  
 Contact: CHRISTOPHER HOFFA  
 christopher.hoffa@energytransfer.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)