

### **OIL ANALYSIS REPORT**

11.111.1

WEAR

# Machine Id P-1301A Component Pump

### Fluid **ROYAL PURPLE SYNFILM GT 150 (3 GAL)**

#### DIAGNOSIS

#### A Recommendation

#### A Wear

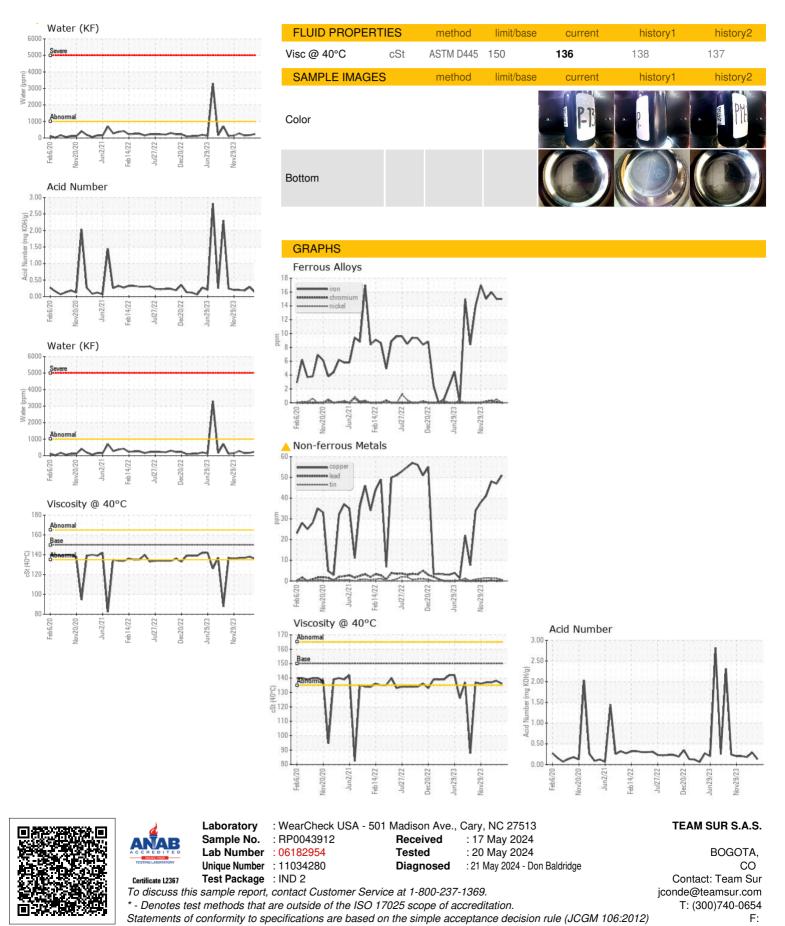
#### Contamination

#### Fluid Condition

DIAGNOSIS	SAMPLE INFORM		method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		RP0043912	RP0042947	RP0042958
No corrective action is recommended at this time.	Sample Date		Client Info		23 Apr 2024		01 Mar 2024
Resample at the next service interval to monitor.	Machine Age	hrs	Client Info		82020		81825
▲ Wear	Oil Age	hrs	Client Info		18698		18503
The copper level is abnormal. All other component	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
wear rates are normal.	Sample Status				ABNORMAL		ABNORMAL
<b>Contamination</b> The water content is negligible. There is no indication of any contamination in the oil.	WEAR METALS		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185m	>90	15	15	16
Fluid Condition	Chromium	ppm	ASTM D5185m	>5	0	<1	<1
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Nickel	ppm	ASTM D5185m	>5	0	<1	0
	Titanium	ppm	ASTM D5185m	>3	0	0	0
	Silver	ppm	ASTM D5185m	>3	<1	0	0
	Aluminum	ppm	ASTM D5185m	>7	0	<1	2
	Lead	ppm	ASTM D5185m	>12	<1	0	<1
	Copper	ppm	ASTM D5185m	>30	<u> </u>	<b>4</b> 7	48
	Tin	ppm	ASTM D5185m	>9	<1	1	1
	Vanadium	ppm	ASTM D5185m		<1	0	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m		0	0	0
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		4	2	3
	Manganese	ppm	ASTM D5185m		<1	<1	0
	Magnesium	ppm	ASTM D5185m		134	142	157
	Calcium	ppm	ASTM D5185m		83	79	99
	Phosphorus	ppm	ASTM D5185m		83	80	97
	Zinc	ppm	ASTM D5185m		125	113	133
	CONTAMINANTS	6	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>60	7	7	8
	Sodium	ppm	ASTM D5185m		2	3	0
	Potassium	ppm	ASTM D5185m	>20	0	1	<1
	Water	%	ASTM D6304	>.1	0.024	0.017	0.014
	ppm Water	ppm	ASTM D6304	>1000	240	174	145
	FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.13	0.29	0.18
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Report Id: TEABOG [WUSCAR] 06182954 (Generated: 05/21/2024 1	Free Water	scalar	*Visual		NEG	NE&ubmitted	By Eeam Sur Page 1 of 2



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