## <u>Sullivan</u> Palatek

# **OIL ANALYSIS REPORT**

## Area PALLUBE 32 SULLIVAN PALATEK 21FE002265 - WEST MEMPHIS STEEL Component Compressor

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

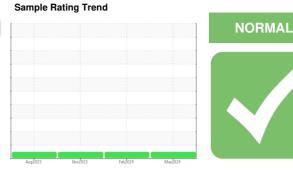
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

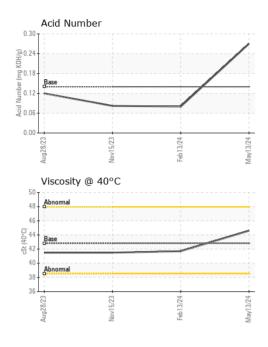




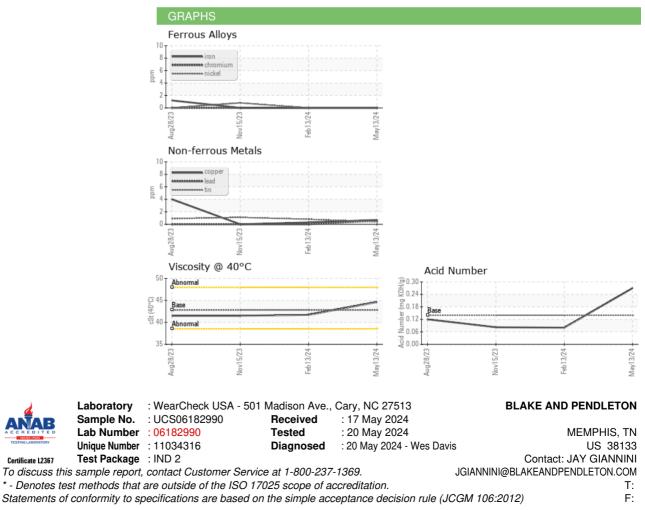
SAMPLE INFORM	<b>/IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06182990	UCS06095681	UCS06016584
Sample Date		Client Info		13 May 2024	13 Feb 2024	15 Nov 2023
Machine Age	hrs	Client Info		6093	5301	5178
Oil Age	hrs	Client Info		1061	275	150
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
Lead	ppm	ASTM D5185m	>25	<1	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	0
Tin	ppm	ASTM D5185m	>15	<1	<1	1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	0
Barium	ppm	ASTM D5185m	730	259	504	513
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.0	0	0	0
Magnesium	ppm	ASTM D5185m	0	0	0	2
Calcium	ppm	ASTM D5185m	0	0	0	3
Phosphorus	ppm	ASTM D5185m	0	0	0	4
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	590	462	478	655
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	<1
Sodium	ppm	ASTM D5185m		53	29	18
Potassium	ppm	ASTM D5185m	>20	4	4	3
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.27	0.08	0.082



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VISUAL		method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	LIGHT	LIGHT	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	LIGHT	LIGHT	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	NEG	
FLUID PROPERTIES		method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	42.8	44.6	41.7	41.5	
SAMPLE IMAGES		method	limit/base	current	history1	history2	
Color							
Bottom							



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Contact/Location: JAY GIANNINI - UCBLAMEM