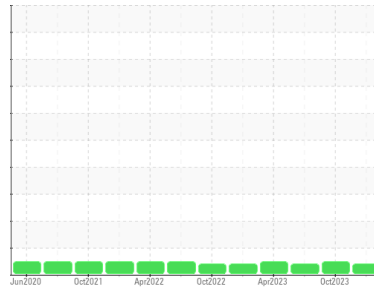




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
A-503.1

Component
Gearbox

Fluid
HIGH PERFORMANCE LUBRICANTS GEAR LIFE 220 (--- LTR)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		HPL0003851	HPL0003227	HPL0003575
Sample Date	Client Info		23 Apr 2024	19 Oct 2023	24 Jul 2023
Machine Age	days	Client Info	0	0	0
Oil Age	days	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			ABNORMAL	NORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	49	2	7
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	<1	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >50	0	0	0
Copper	ppm	ASTM D5185m >200	<1	3	3
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	1	0	0
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	139	35	79
Zinc	ppm	ASTM D5185m	15	0	2
Sulfur	ppm	ASTM D5185m	24356	15582	20862

CONTAMINANTS

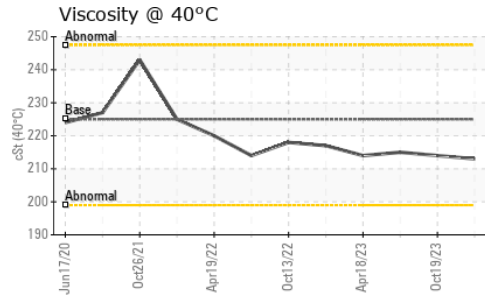
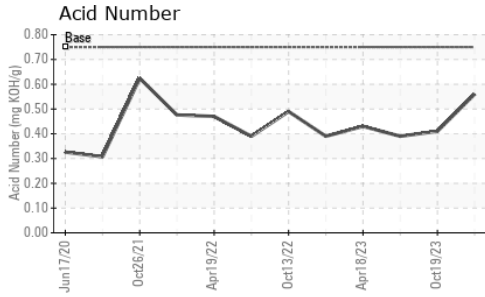
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	1	2
Sodium	ppm	ASTM D5185m	1	<1	0
Potassium	ppm	ASTM D5185m >20	0	0	<1

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.75	0.56	0.41	0.39



OIL ANALYSIS REPORT



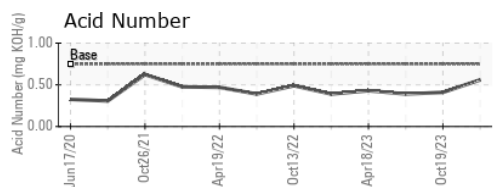
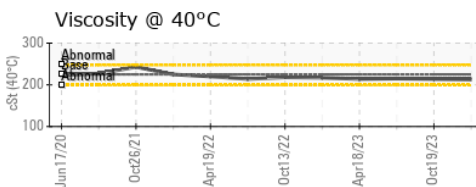
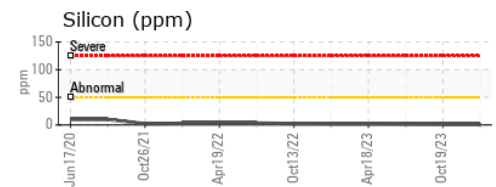
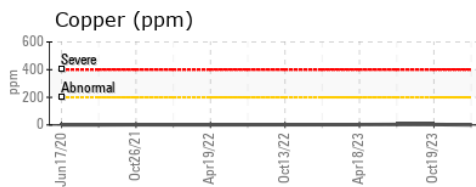
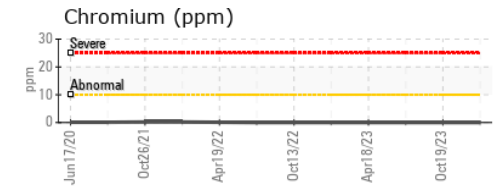
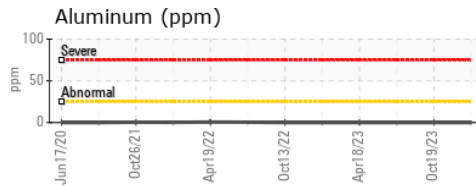
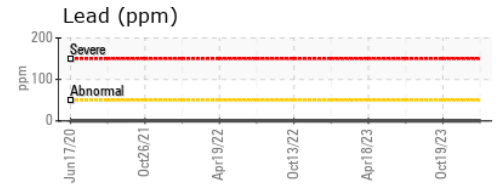
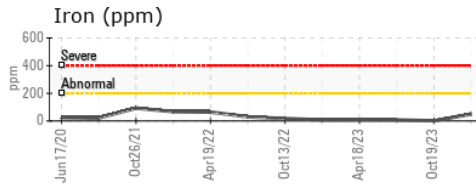
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 225	213	214	215

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : HPL0003851 **Received** : 17 May 2024
Lab Number : **06183026** **Tested** : 21 May 2024
Unique Number : 11034352 **Diagnosed** : 21 May 2024 - Don Baldrige
Test Package : MOB 2

STEPAN - MILLSDALE PLANT
 22500W. Millsdale Rd.
 Elwood, IL
 US 60421
 Contact: David Frush
 dfrush@stepan.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: (815)774-5427