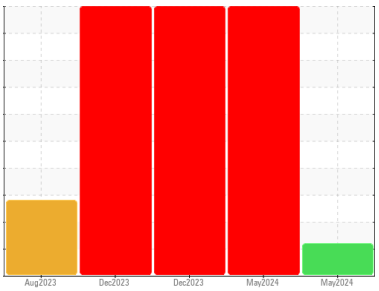
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
Building 12
Machine Id
Roll Crusher 1
Component
Northeast Bearing
Fluid
MOBIL MOBILGEAR 600 XP ISO 68 (3 GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
The iron level has decreased, but is still abnormal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0936858**	WC0936861	WC0882559
Sample Date		Client Info		**19 May 2024**	09 May 2024	31 Dec 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	64
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**ATTENTION**	SEVERE	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **84**	▲ 480	▲ 645
Chromium	ppm	ASTM D5185m	>20	**<1**	2	2
Nickel	ppm	ASTM D5185m	>20	**0**	4	5
Titanium	ppm	ASTM D5185m		**<1**	16	11
Silver	ppm	ASTM D5185m		**<1**	0	0
Aluminum	ppm	ASTM D5185m	>20	**5**	● 235	● 261
Lead	ppm	ASTM D5185m	>20	**0**	<1	<1
Copper	ppm	ASTM D5185m	>20	**<1**	2	3
Tin	ppm	ASTM D5185m	>20	**0**	<1	<1
Vanadium	ppm	ASTM D5185m		**<1**	<1	<1
Cadmium	ppm	ASTM D5185m		**0**	<1	0

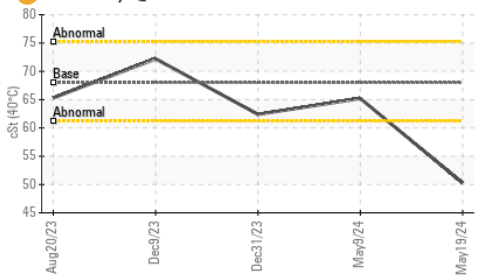
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**30**	23	13
Barium	ppm	ASTM D5185m		**0**	<1	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**<1**	8	10
Magnesium	ppm	ASTM D5185m		**0**	96	153
Calcium	ppm	ASTM D5185m		**0**	123	130
Phosphorus	ppm	ASTM D5185m		**289**	330	274
Zinc	ppm	ASTM D5185m		**0**	2	0
Sulfur	ppm	ASTM D5185m		**8906**	9258	8380

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**22**	▲ 659	▲ 706
Sodium	ppm	ASTM D5185m		**5**	78	73
Potassium	ppm	ASTM D5185m	>20	**0**	25	26

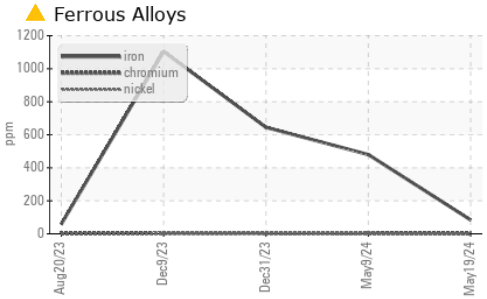
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.59**	0.54	0.374

OIL ANALYSIS REPORT

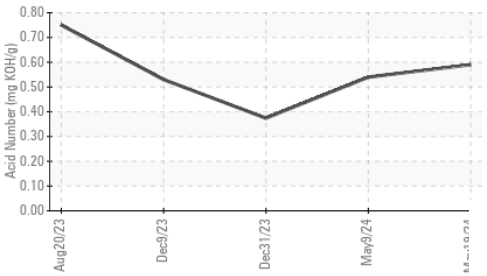
Viscosity @ 40°C



Ferrous Alloys

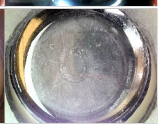


Acid Number



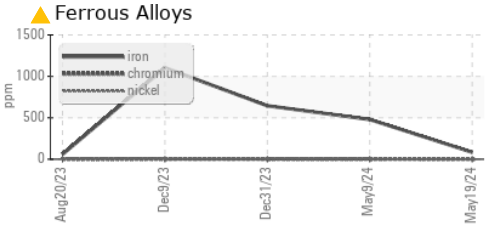
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ MODER	▲ MODER
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**50.29**	65.2	62.4

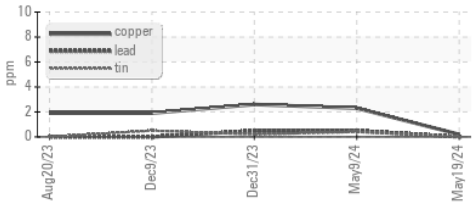
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			*no image*		
Bottom			*no image*		

GRAPHS

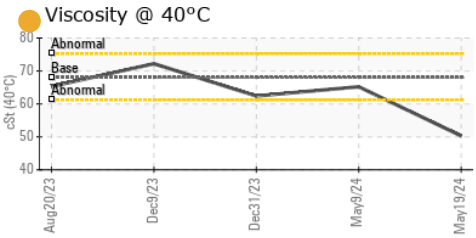
Ferrous Alloys



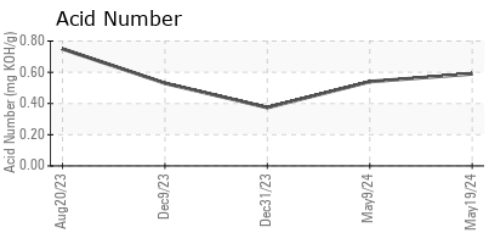
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0936858
Lab Number : 06183027
Unique Number : 11034353
Test Package : IND 2

Received : 17 May 2024
Tested : 29 May 2024
Diagnosed : 29 May 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

3M - PITTSBORO
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US 27559
Contact: CHARLES JARRELL
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T:
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Report Id: THRPIT [WUSCAR] 06183027 (Generated: 05/29/2024 13:58:02) Rev: 1

Submitted By: JORDAN TUTEN