

OIL ANALYSIS REPORT

Area **ROTO XTEND** ATLAS COPCO ITJ050461 - BYLADA FOODS

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

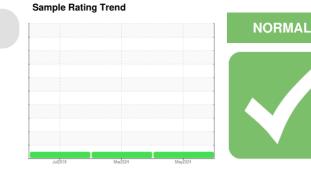
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

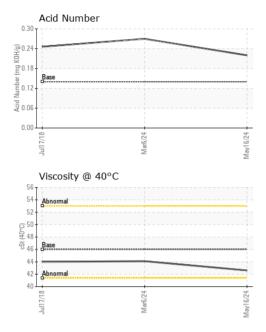
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



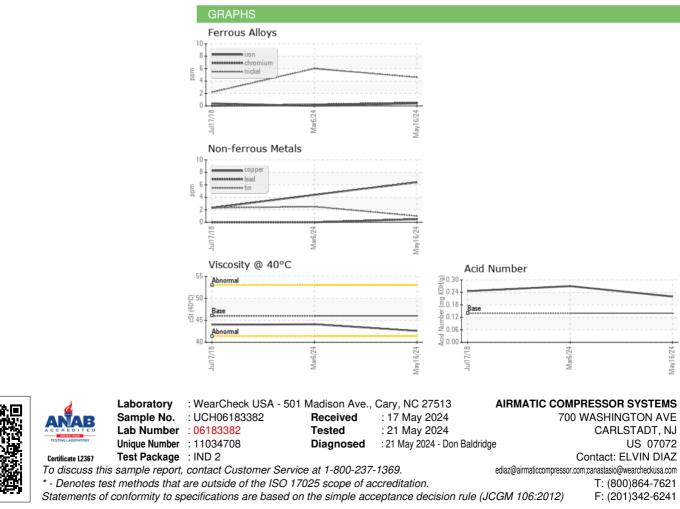
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06183382	UCH06111529	UCH04535797
Sample Date		Client Info		16 May 2024	06 Mar 2024	17 Jul 2018
Machine Age	hrs	Client Info		45135	43665	5387
Oil Age	hrs	Client Info		3526	2000	5387
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	<1
Chromium	ppm	ASTM D5185m	>5	<1	<1	0
Nickel	ppm	ASTM D5185m		5	6	2
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>15	2	2	0
Lead	ppm	ASTM D5185m	>65	<1	0	0
Copper	ppm	ASTM D5185m	>65	6	4	2
Tin	ppm	ASTM D5185m	>10	1	2	2
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		<1	<1	1
Calcium	ppm	ASTM D5185m		4	4	2
Phosphorus	ppm	ASTM D5185m		380	356	199
Zinc	ppm	ASTM D5185m		52	84	62
Sulfur	ppm	ASTM D5185m		1219	1107	262
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	3	2	2
Sodium	ppm	ASTM D5185m		0	0	8
Potassium	ppm	ASTM D5185m	>20	1	2	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.22	0.27	0.246



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
		and the set		ourropt	history of	histow.0
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	cSt	ASTM D445	46	42.6	44.1	44.00
	cSt					
Visc @ 40°C	cSt	ASTM D445	46	42.6	44.1	44.00



Contact/Location: ELVIN DIAZ - UCAIRCAR