

## **OIL ANALYSIS REPORT**

### Area ACS-FG-4600-32 [419734] ATLAS COPCO API632892 - SUNNY DELIGHT BEVERAGE CO

Component Compressor

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

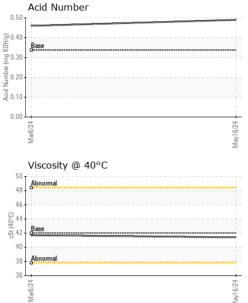


SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06183383	UCH06111523	
Sample Date		Client Info		16 May 2024	06 Mar 2024	
Machine Age	hrs	Client Info		7570	0	
Oil Age	hrs	Client Info		4	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	۷	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	5	3	
Chromium	ppm	ASTM D5185m	>5	<1	<1	
Nickel	ppm	ASTM D5185m		<1	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		<1	0	
Aluminum	ppm	ASTM D5185m	>15	9	7	
Lead	ppm	ASTM D5185m	>65	<1	0	
Copper	ppm	ASTM D5185m	>65	2	2	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	
Barium	ppm	ASTM D5185m	0.3	0	0	
Molybdenum	ppm	ASTM D5185m	0	<1	0	
Manganese	ppm	ASTM D5185m	0	<1	0	
Magnesium	ppm	ASTM D5185m	0	<1	<1	
Calcium	ppm	ASTM D5185m	0.5	3	3	
Phosphorus	ppm	ASTM D5185m	536	344	299	
Zinc	ppm	ASTM D5185m	0.2	13	11	
Sulfur	ppm	ASTM D5185m	649	970	914	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	1	<1	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m	>20	2	2	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.337	0.49	0.46	



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VISUAL



							(
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
6/24 -	Appearance	scalar	*Visual	NORML	NORML	NORML	
May16/24	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
				11 - 11 /1			
	FLUID PROPER Visc @ 40°C		method ASTM D445	limit/base 42.0	current 41.4	history1 41.7	history2
		cSt					
	SAMPLE IMAGE	15	method	limit/base	current	history1	history2
Mayl6/24 +	Color						no image
	Bottom						no image
	Non-ferrous Meta	ıls		May16/24			
	2		111111111111111111111111111111111111111				
	2 0 7 7 2 8 7 2 9 8 8 9 8 9 8 9 8 9 8 9						
	Viscosity @ 40°C			May16/24	Acid Number		
	2 0			May16/24 -	Acid Number		
	Viscosity @ 40°C			May16/24 -	Acid Number		
	Viscosity @ 40°C			May16/24 -	Acid Number		
	Viscosity @ 40°C			May16/24 -	Acid Number		
	Viscosity @ 40°C			(0.50- 90.000 (0	Acid Number		
	Viscosity @ 40°C			(0,500 (0,100)	Base		
	Viscosity @ 40°C			(0.50- 90.000 (0	Acid Number		

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Contact/Location: ELVIN DIAZ - UCAIRCAR