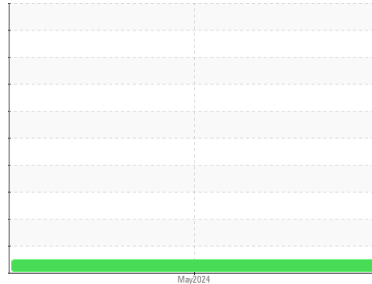




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

[20595780]

Machine Id

SEW EURODRIVE 810-D1530

Component

Gearbox

Fluid

ROYAL PURPLE POLYGUARD FDA 460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0936641	---	---
Sample Date	Client Info		10 May 2024	---	---
Machine Age	mths	Client Info	0	---	---
Oil Age	mths	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<1	---	---
Chromium	ppm	ASTM D5185m >15	<1	---	---
Nickel	ppm	ASTM D5185m >15	<1	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	<1	---	---
Aluminum	ppm	ASTM D5185m >25	2	---	---
Lead	ppm	ASTM D5185m >100	<1	---	---
Copper	ppm	ASTM D5185m >200	<1	---	---
Tin	ppm	ASTM D5185m >25	<1	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	<1	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	<1	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	2	---	---
Calcium	ppm	ASTM D5185m	4	---	---
Phosphorus	ppm	ASTM D5185m	753	---	---
Zinc	ppm	ASTM D5185m	5	---	---
Sulfur	ppm	ASTM D5185m	205	---	---

CONTAMINANTS

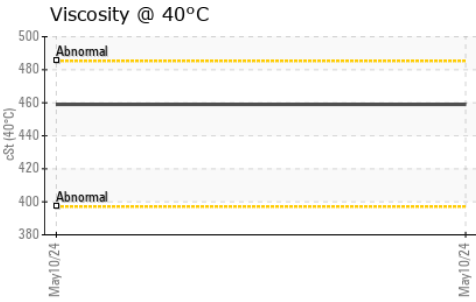
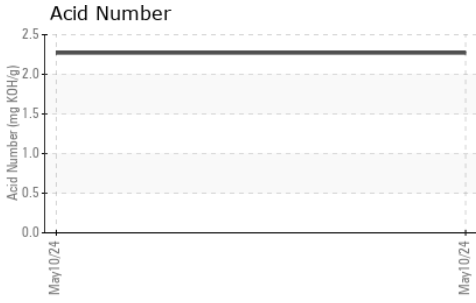
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	3	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	1	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	2.27	---	---





OIL ANALYSIS REPORT



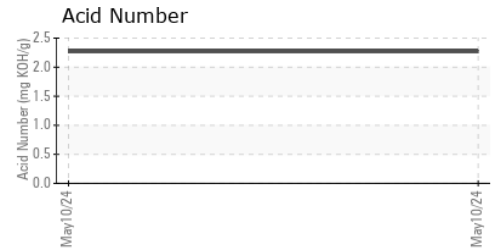
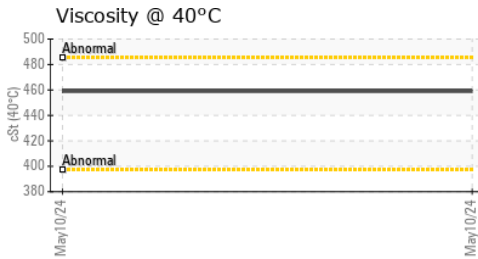
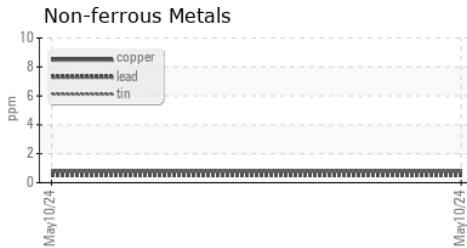
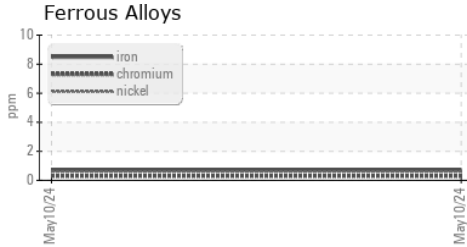
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	459	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0936641
Lab Number : **06183392**
Unique Number : 11034718
Test Package : IND 2

Received : 17 May 2024
Tested : 21 May 2024
Diagnosed : 21 May 2024 - Don Baldrige

THERMO FISHER
 6173 East Old Marion Highway, Bldg. 806
 Florence, SC
 US 29506

Contact: BARRY OLIVER
 Calvin.Oliver@Roche.com

T: (843)629-4577

F: (843)629-4553

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)