

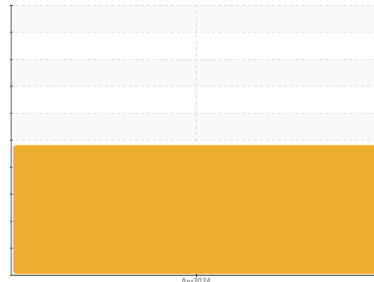


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR 416 134
 Component
Diesel Engine
 Fluid
PETRO CANADA 15W40 (--- GAL)

Sample Rating Trend



FUEL



DIAGNOSIS

▲ Recommendation

We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

▲ Wear

Cylinder, crank, or cam shaft wear is indicated.

▲ Contamination

There is a high amount of fuel present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

▲ Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0917248	---	---
Sample Date	Client Info		18 Apr 2024	---	---
Machine Age	hrs	Client Info	3428	---	---
Oil Age	hrs	Client Info	322	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			SEVERE	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---
Glycol	WC Method		NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	▲ 101	---	---
Chromium	ppm	ASTM D5185m >20	<1	---	---
Nickel	ppm	ASTM D5185m >2	0	---	---
Titanium	ppm	ASTM D5185m >2	<1	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >25	3	---	---
Lead	ppm	ASTM D5185m >40	3	---	---
Copper	ppm	ASTM D5185m >330	19	---	---
Tin	ppm	ASTM D5185m >15	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	18	---	---
Barium	ppm	ASTM D5185m	<1	---	---
Molybdenum	ppm	ASTM D5185m	10	---	---
Manganese	ppm	ASTM D5185m	3	---	---
Magnesium	ppm	ASTM D5185m	144	---	---
Calcium	ppm	ASTM D5185m	2528	---	---
Phosphorus	ppm	ASTM D5185m	887	---	---
Zinc	ppm	ASTM D5185m	1101	---	---
Sulfur	ppm	ASTM D5185m	3542	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	▲ 31	---	---
Sodium	ppm	ASTM D5185m	2	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Fuel	%	ASTM D3524 >5	▲ 8.0	---	---

INFRA-RED

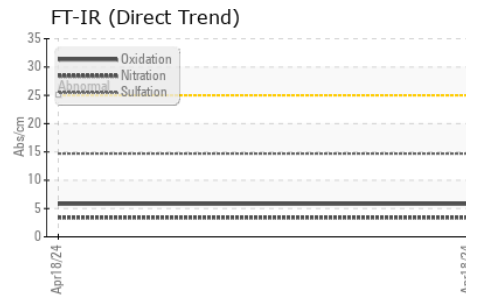
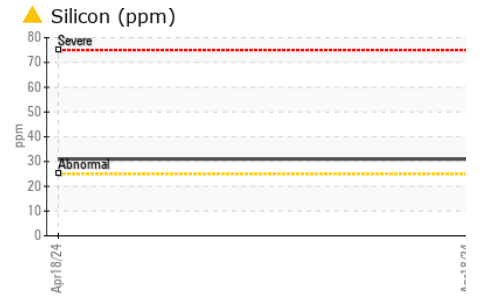
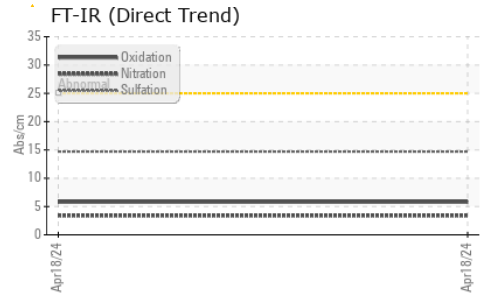
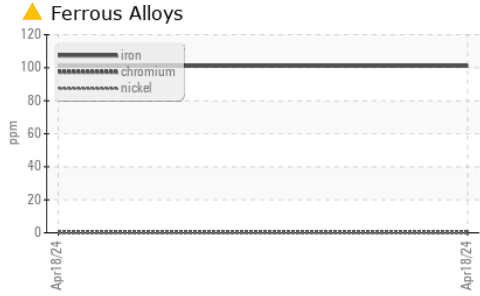
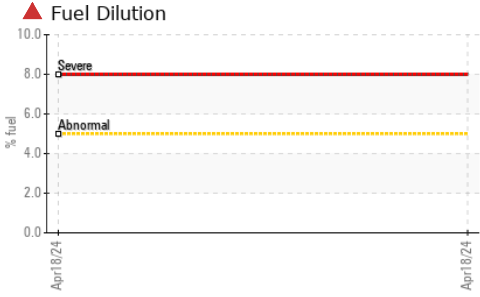
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.1	---	---
Nitration	Abs/cm	*ASTM D7624 >20	3.4	---	---
Sulfation	Abs/.1mm	*ASTM D7415 >30	14.7	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	5.8	---	---
Base Number (BN)	mg KOH/g	ASTM D2896	7.4	---	---



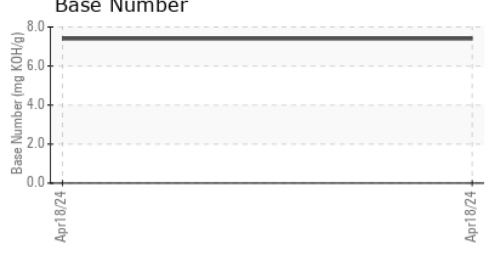
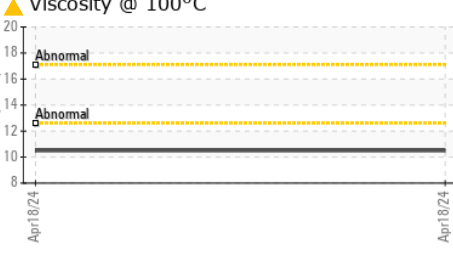
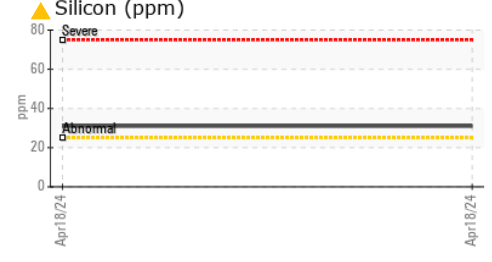
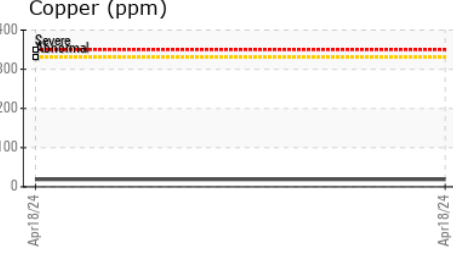
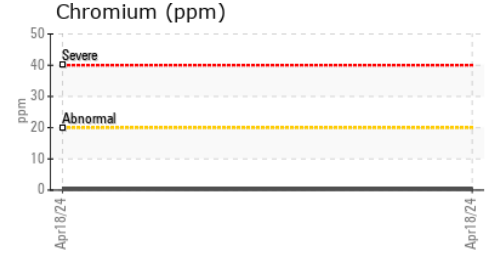
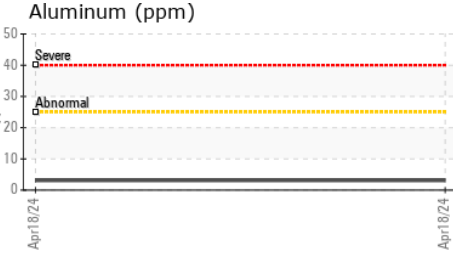
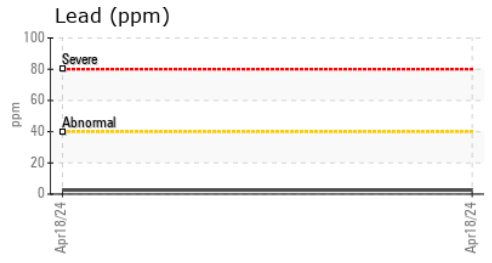
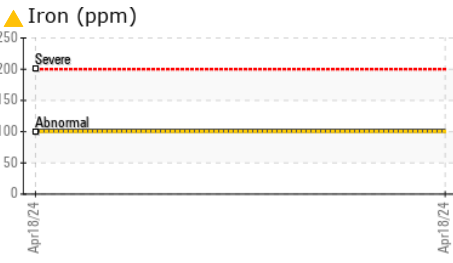
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	▲ 10.5	---	---

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0917248 **Received** : 17 May 2024
Lab Number : 06183813 **Tested** : 22 May 2024
Unique Number : 11035139 **Diagnosed** : 22 May 2024 - Jonathan Hester
Test Package : MOB 1 (Additional Tests: FuelDilution, PercentFuel, TBN)

C.L. BENTON & SONS INC
 706 38TH AVE N
 MYRTLE BEACH, SC
 US 29577
 Contact: JAMIE HUCKS
 shop@clbenton.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: