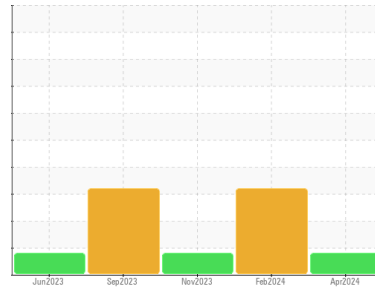




OIL ANALYSIS REPORT

Sample Rating Trend



SOOT



Machine Id
CATERPILLAR 350 123
 Component
Diesel Engine
 Fluid
PETRO CANADA 15W40 (--- GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted.

Wear

All component wear rates are normal.

Contamination

Light concentration of carbon/soot present in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0917249	WC0906059	WC0868141
Sample Date	Client Info		20 Apr 2024	10 Feb 2024	08 Nov 2023
Machine Age	hrs	Client Info	25763	25539	25185
Oil Age	hrs	Client Info	250	354	243
Oil Changed	Client Info		Changed	Changed	N/A
Sample Status			ABNORMAL	SEVERE	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	40	88	43
Chromium	ppm	ASTM D5185m >20	<1	2	<1
Nickel	ppm	ASTM D5185m >4	0	<1	<1
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >20	2	2	1
Lead	ppm	ASTM D5185m >40	1	9	<1
Copper	ppm	ASTM D5185m >330	2	4	5
Tin	ppm	ASTM D5185m >15	<1	3	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	3	3	5
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	57	73	59
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	910	1179	860
Calcium	ppm	ASTM D5185m	1034	1226	1016
Phosphorus	ppm	ASTM D5185m	981	1223	943
Zinc	ppm	ASTM D5185m	1192	1611	1132
Sulfur	ppm	ASTM D5185m	3094	3490	2985

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	4	5	3
Sodium	ppm	ASTM D5185m	15	30	11
Potassium	ppm	ASTM D5185m >20	7	13	7
Fuel	%	ASTM D3524 >5	<1.0	<1.0	<1.0

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	▲ 3.6	▲ 5.9	▲ 3.3
Nitration	Abs/cm	*ASTM D7624 >20	10.8	16.8	9.8
Sulfation	Abs/.1mm	*ASTM D7415 >30	25.9	33.1	25.5

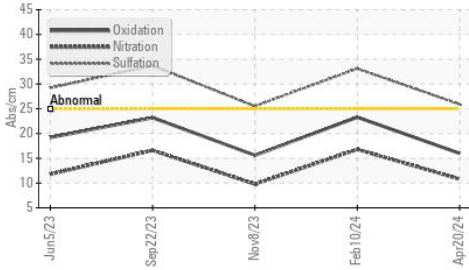
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	16.0	23.3	15.6
Base Number (BN)	mg KOH/g	ASTM D2896	9.4	▲ 0.0	7.5

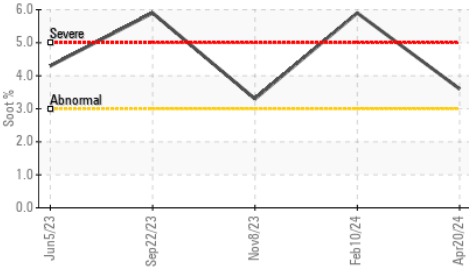


OIL ANALYSIS REPORT

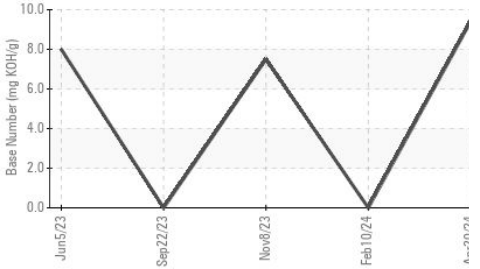
▲ FT-IR (Direct Trend)



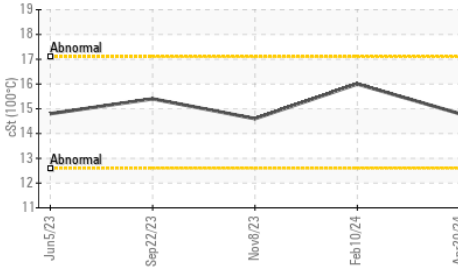
▲ Soot %



Base Number



Viscosity @ 100°C

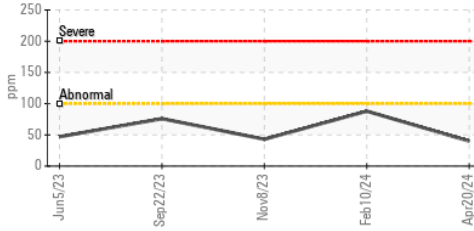


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

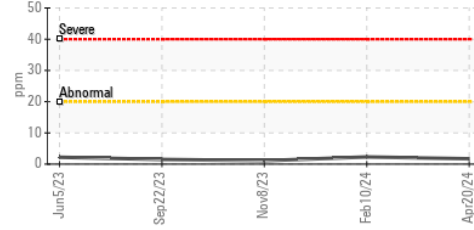
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.8	16.0	14.6

GRAPHS

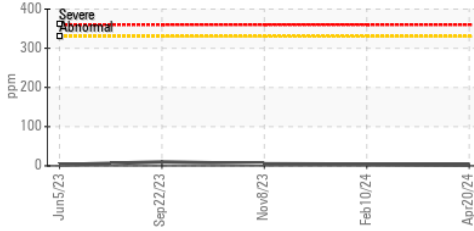
Iron (ppm)



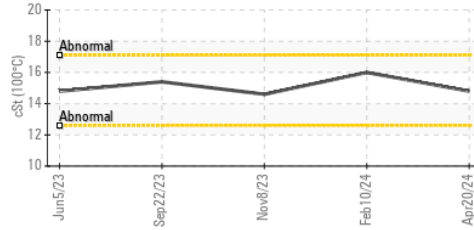
Aluminum (ppm)



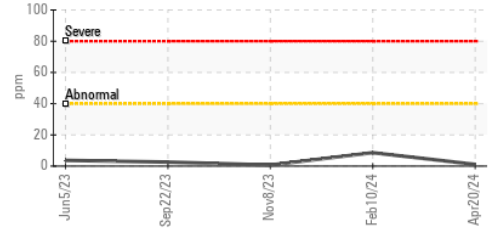
Copper (ppm)



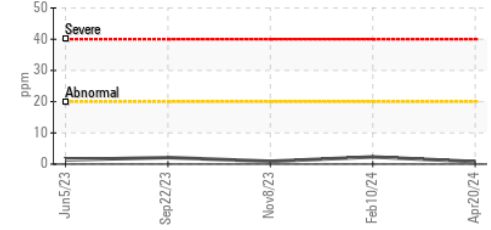
Viscosity @ 100°C



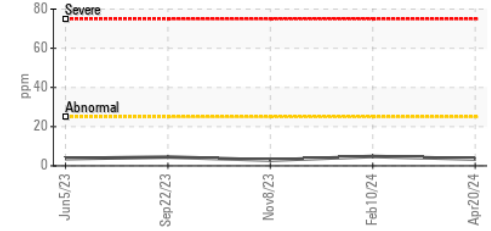
Lead (ppm)



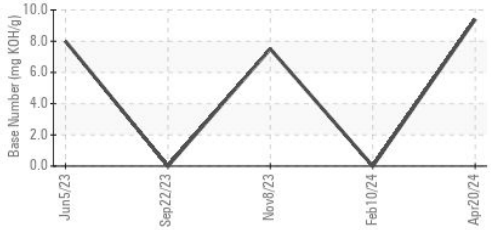
Chromium (ppm)



Silicon (ppm)



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0917249 **Received** : 17 May 2024
Lab Number : 06183814 **Tested** : 21 May 2024
Unique Number : 11035140 **Diagnosed** : 21 May 2024 - Wes Davis
Test Package : MOB 1 (Additional Tests: FuelDilution, TBN)

C.L. BENTON & SONS INC
 706 38TH AVE N
 MYRTLE BEACH, SC
 US 29577
 Contact: JAMIE HUCKS
 shop@clbenton.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: