

OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id **CATERPILLAR 247B 541 (S/N SLK07845)** Component **Hydraulic System**

Fluid {not provided} (10 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RW0005566	RWM2322265	
Sample Date		Client Info		08 May 2024	15 Mar 2019	
Machine Age	hrs	Client Info		4306	3261	
Oil Age	hrs	Client Info		250	1800	
Oil Changed		Client Info		Not Changd	Changed	
Sample Status				NORMAL	ATTENTION	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	8	6	
Chromium	ppm	ASTM D5185m	>10	0	<1	
Nickel	ppm	ASTM D5185m	>10	0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		<1	<1	
Aluminum	ppm		>10	<1	1	
Lead	ppm	ASTM D5185m	>10	2	2	
Copper	ppm	ASTM D5185m	>75	7	5	
Tin	ppm	ASTM D5185m	>10	0	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		11	42	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		3	2	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		34	36	
Calcium	ppm	ASTM D5185m		1211	2159	
Phosphorus	ppm	ASTM D5185m		782	785	
Zinc	ppm	ASTM D5185m		930	931	
Sulfur	ppm	ASTM D5185m		2596	2595	
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	4	7	
Sodium	ppm	ASTM D5185m		1	3	
Potassium	ppm	ASTM D5185m	>20	0	1	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2987	9551	
Particles >6µm		ASTM D7647	>1300	379	304	
Particles >14µm		ASTM D7647	>160	12	4	
Particles >21µm		ASTM D7647	>40	3	2	
Particles >38µm		ASTM D7647	>10	0	0	
Dortiolog 71um			0	0	0	

ASTM D7647 >3

ISO 4406 (c) >19/17/14

0

19/16/11

Particles >71µm

Oil Cleanliness

0

20/15/9



10k

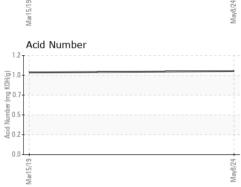
8

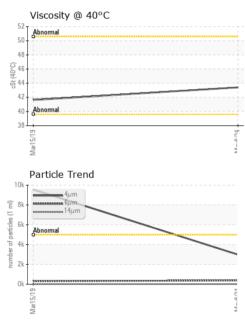
6k

4 21 0k

number of particles (1 ml)

Particle Trend ιm , 4µm А





OIL ANALYSIS REPORT

	FLUID DEGRADA	ATION	method	limit/base	current	history1	history
	Acid Number (AN)	mg KOH/g	ASTM D8045		1.01	0.994	
	VISUAL		method	limit/base	current	history1	history
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
8/24	Silt	scalar	*Visual	NONE	NONE	NONE	
May8/24	Debris	scalar	*Visual	NONE	LIGHT	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	TIES	method	limit/base	current	history1	history
	Visc @ 40°C	cSt	ASTM D445		43.4	41.63	
May8/24 -	SAMPLE IMAGES	S	method	limit/base	current	history1	history
ΡW							
	Color						no image
	B						
	Bottom				6310		no image
- +	GRAPHS				Particle Count		
ohA	Ferrous Alloys			491,52			
	iron			122,88			
	a. 5-				Severe		
				30,72	0-		
				* 🔒 7,68	Abnormal		
	Mar15/19			May8/24 . [per 1 ml]			
	—			May8/24 Particles (per 1 ml) 76'1			
	Non-ferrous Metal	IS				N	
	copper			12 mper			
č	la 5-				0-	\	
0; î.î	***********************				8-		
	0 E			24	2		
	Mar15/19			May8/24			
	≥ Viscosity @ 40°C			_	0 4µ 6µ	14µ 21µ	38µ 71
	55 T				Acid Number		
	S0 - Abnormal			B KO			
	50 - 45			Acid Number (mg KOH/g) .0			
	40 - Abnormal			, nu	5+		
	35			Acid			
	Mar15/1			May8/24	Mar15/19		
	Ma			×	Ma		
Laboratory	: WearCheck USA - 50	1 Madiso	n Ave Carv	NC 27513		NEWKI	RK ELECT
Sample No.	: RW0005566	Recei	i ved : 20	May 2024			ROBERTS
Lab Number		Teste	d : 21	May 2024		М	USKEGON
Inique Number	: 11035588	Diagr	nosed : 21	May 2024 - V	Ves Davis		US 49
2367 Test Package		-				~ ·	act: ERIC KI

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Contact/Location: ERIC KING - NEWMUS