

OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id **CATERPILLAR 247B 541 (S/N SLK07845)** Component **Hydraulic System**

Fluid {not provided} (10 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|-----------------|--------|-------------|------------|-------------|-------------|----------|
| Sample Number | | Client Info | | RW0005566 | RWM2322265 | |
| Sample Date | | Client Info | | 08 May 2024 | 15 Mar 2019 | |
| Machine Age | hrs | Client Info | | 4306 | 3261 | |
| Oil Age | hrs | Client Info | | 250 | 1800 | |
| Oil Changed | | Client Info | | Not Changd | Changed | |
| Sample Status | | | | NORMAL | ATTENTION | |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 8 | 6 | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | <1 | |
| Nickel | ppm | ASTM D5185m | >10 | 0 | <1 | |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | |
| Silver | ppm | ASTM D5185m | | <1 | <1 | |
| Aluminum | ppm | | >10 | <1 | 1 | |
| Lead | ppm | ASTM D5185m | >10 | 2 | 2 | |
| Copper | ppm | ASTM D5185m | >75 | 7 | 5 | |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Antimony | ppm | ASTM D5185m | | | 0 | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 11 | 42 | |
| Barium | ppm | ASTM D5185m | | 0 | 0 | |
| Molybdenum | ppm | ASTM D5185m | | 3 | 2 | |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | |
| Magnesium | ppm | ASTM D5185m | | 34 | 36 | |
| Calcium | ppm | ASTM D5185m | | 1211 | 2159 | |
| Phosphorus | ppm | ASTM D5185m | | 782 | 785 | |
| Zinc | ppm | ASTM D5185m | | 930 | 931 | |
| Sulfur | ppm | ASTM D5185m | | 2596 | 2595 | |
| CONTAMINANTS | \$ | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >20 | 4 | 7 | |
| Sodium | ppm | ASTM D5185m | | 1 | 3 | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 1 | |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >5000 | 2987 | 9551 | |
| Particles >6µm | | ASTM D7647 | >1300 | 379 | 304 | |
| Particles >14µm | | ASTM D7647 | >160 | 12 | 4 | |
| Particles >21µm | | ASTM D7647 | >40 | 3 | 2 | |
| Particles >38µm | | ASTM D7647 | >10 | 0 | 0 | |
| Dortiolog 71um | | | 0 | 0 | 0 | |

ASTM D7647 >3

ISO 4406 (c) >19/17/14

0

19/16/11

Particles >71µm

Oil Cleanliness

0

20/15/9



10k

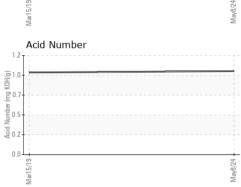
8

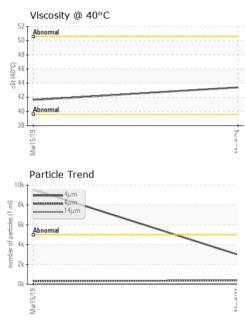
6k

4 21 0k

number of particles (1 ml)

Particle Trend ιm , 4µm А





OIL ANALYSIS REPORT

| | FLUID DEGRADA | ATION | method | limit/base | current | history1 | history |
|-------------------|-------------------------|----------|-------------------|--|----------------|------------|--------------|
| | Acid Number (AN) | mg KOH/g | ASTM D8045 | | 1.01 | 0.994 | |
| | VISUAL | | method | limit/base | current | history1 | history |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Precipitate | scalar | *Visual | NONE | NONE | NONE | |
| 8/24 | Silt | scalar | *Visual | NONE | NONE | NONE | |
| May8/24 | Debris | scalar | *Visual | NONE | LIGHT | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | |
| | Odor | scalar | *Visual | NORML | NORML | NORML | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | |
| | Free Water | scalar | *Visual | | NEG | NEG | |
| | FLUID PROPERT | TIES | method | limit/base | current | history1 | history |
| | Visc @ 40°C | cSt | ASTM D445 | | 43.4 | 41.63 | |
| May8/24 - | SAMPLE IMAGES | S | method | limit/base | current | history1 | history |
| ΡW | | | | | | | |
| | Color | | | | | | no image |
| | | | | | | | |
| | B | | | | | | |
| | Bottom | | | | 6310 | | no image |
| | | | | | | | |
| - + | GRAPHS | | | | Particle Count | | |
| ohA | Ferrous Alloys | | | 491,52 | | | |
| | iron | | | 122,88 | | | |
| | a. 5- | | | | Severe | | |
| | | | | 30,72 | 0- | | |
| | | | | * 🔒 7,68 | Abnormal | | |
| | Mar15/19 | | | May8/24 . [per 1 ml] | | | |
| | — | | | May8/24 Particles (per 1 ml) 76'1 | | | |
| | Non-ferrous Metal | IS | | | | N | |
| | copper | | | 12 mper | | | |
| č | la 5- | | | | 0- | \ | |
| 0; î.î | *********************** | | | | 8- | | |
| | 0 E | | | 24 | 2 | | |
| | Mar15/19 | | | May8/24 | | | |
| | ≥ Viscosity @ 40°C | | | _ | 0 4µ 6µ | 14µ 21µ | 38µ 71 |
| | 55 T | | | | Acid Number | | |
| | S0 - Abnormal | | | B KO | | | |
| | 50 - 45 | | | Acid Number (mg KOH/g) .0 | | | |
| | 40 - Abnormal | | | , nu | 5+ | | |
| | 35 | | | Acid | | | |
| | Mar15/1 | | | May8/24 | Mar15/19 | | |
| | Ma | | | × | Ma | | |
| Laboratory | : WearCheck USA - 50 | 1 Madiso | n Ave Carv | NC 27513 | | NEWKI | RK ELECT |
| Sample No. | : RW0005566 | Recei | i ved : 20 | May 2024 | | | ROBERTS |
| Lab Number | | Teste | d : 21 | May 2024 | | М | USKEGON |
| Inique Number | : 11035588 | Diagr | nosed : 21 | May 2024 - V | Ves Davis | | US 49 |
| 2367 Test Package | | - | | | | ~ · | act: ERIC KI |

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Contact/Location: ERIC KING - NEWMUS