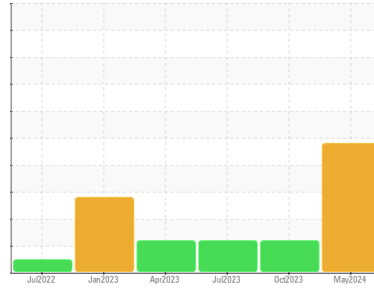




PROBLEM SUMMARY

Area
VACUUM PUMP
 Machine Id
B70083-Bottom BUSCH ROTARY VANE
 Component
Vacuum Pump
 Fluid
BUSCH R530S (7 LTR)

Sample Rating Trend

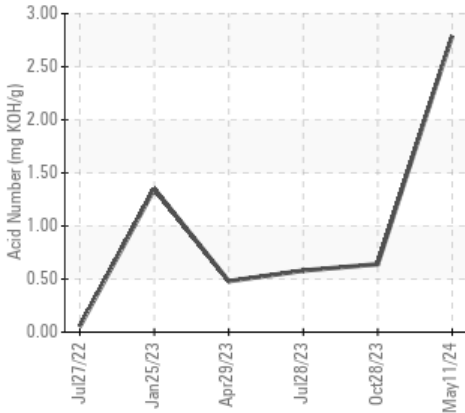


DEGRADATION

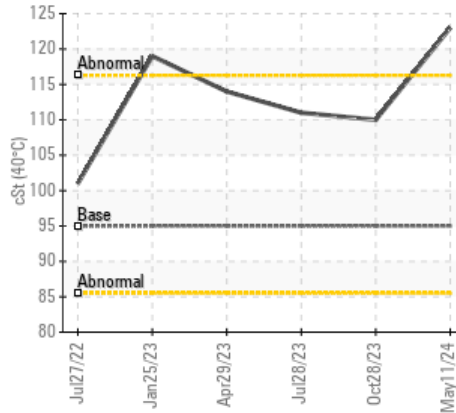


COMPONENT CONDITION SUMMARY

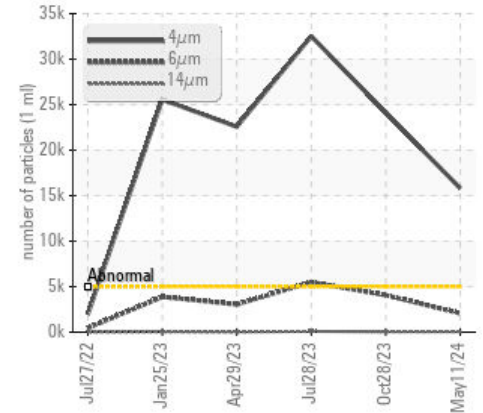
▲ Acid Number



▲ Viscosity @ 40°C



▲ Particle Trend



RECOMMENDATION

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ 15816	▲ 24113	▲ 32517
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/18/12	▲ 22/19/12	▲ 22/20/14
Acid Number (AN)	mg KOH/g	ASTM D8045	▲ 2.79	0.64	0.58
Visc @ 40°C	cSt	ASTM D445	▲ 123	110	111

Customer Id: PAPOMA
 Sample No.: WC0907905
 Lab Number: 06184283
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check For Overheating	---	---	?	We advise that you check for a possible overheat condition.

HISTORICAL DIAGNOSIS



28 Oct 2023 Diag: Don Baldrige

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



28 Jul 2023 Diag: Don Baldrige

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



29 Apr 2023 Diag: Doug Bogart

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

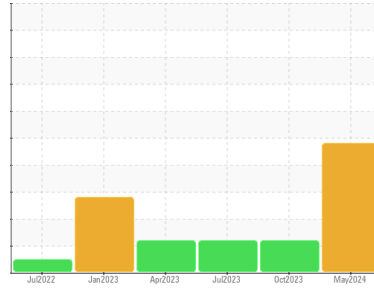
view report





OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION



Area
VACUUM PUMP
 Machine Id
B70083-Bottom BUSCH ROTARY VANE
 Component
Vacuum Pump
 Fluid
BUSCH R530S (7 LTR)

DIAGNOSIS

Recommendation

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The oil viscosity is higher than normal. The AN level is above the recommended limit. The oil is no longer serviceable.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0907905	WC0838694	WC0814292
Sample Date	Client Info		11 May 2024	28 Oct 2023	28 Jul 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changd	Not Changed
Sample Status			SEVERE	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	18	11	10
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	0	0	<1
Tin	ppm	ASTM D5185m	>20	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		<1	<1	<1
Calcium	ppm	ASTM D5185m		0	2	0
Phosphorus	ppm	ASTM D5185m		2	1	2
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		2743	602	844

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	8	2	1
Sodium	ppm	ASTM D5185m		<1	<1	6
Potassium	ppm	ASTM D5185m	>20	0	0	1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 15816	▲ 24113	▲ 32517
Particles >6µm	ASTM D7647	>1300	● 2065	▲ 4057	▲ 5498
Particles >14µm	ASTM D7647	>160	39	40	88
Particles >21µm	ASTM D7647	>40	7	8	18
Particles >38µm	ASTM D7647	>10	1	1	1
Particles >71µm	ASTM D7647	>3	1	1	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/18/12	▲ 22/19/12	▲ 22/20/14

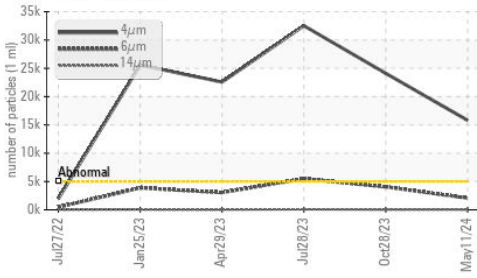
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	▲ 2.79	0.64	0.58

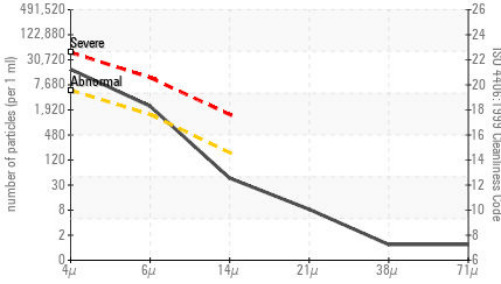


OIL ANALYSIS REPORT

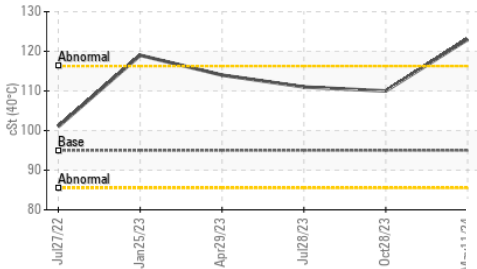
▲ Particle Trend



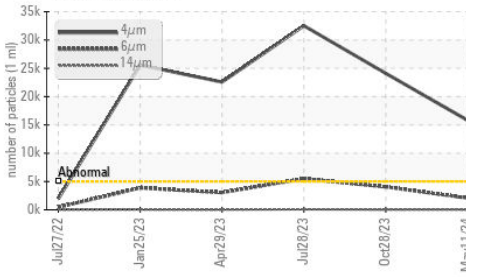
▲ Particle Count



▲ Viscosity @ 40°C



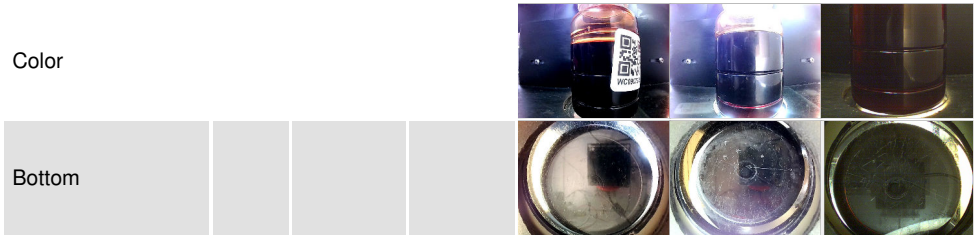
▲ Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

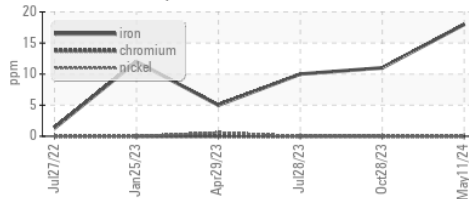
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 95.0	▲ 123	110	111

SAMPLE IMAGES	method	limit/base	current	history1	history2
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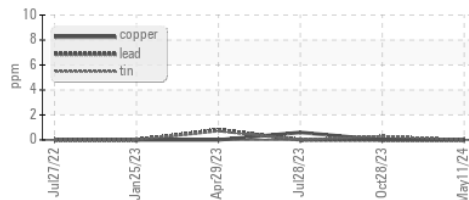


GRAPHS

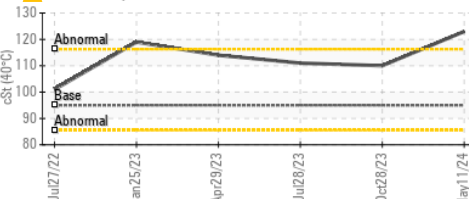
▲ Ferrous Alloys



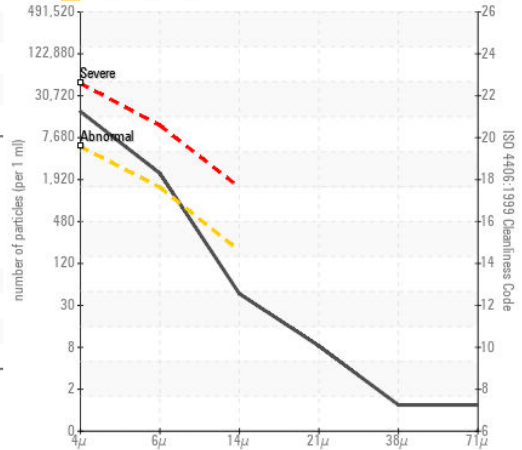
▲ Non-ferrous Metals



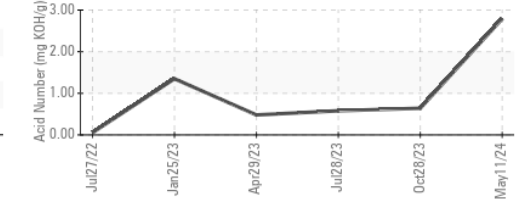
▲ Viscosity @ 40°C



▲ Particle Count



▲ Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0907905 **Received** : 20 May 2024
Lab Number : 06184283 **Tested** : 21 May 2024
Unique Number : 11035609 **Diagnosed** : 22 May 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

PAPILLION FOODS
 10808 S 132ND ST
 OMAHA, NE
 US 68138
 Contact: NEIL ARIANO
 njariano@hormel.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)