

## **OIL ANALYSIS REPORT**

NORMAL

Machine Id

# AIR QUINCY MAIN (S/N 98570J) Compressor

Fluid

USPI FG AIR 46 (--- GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

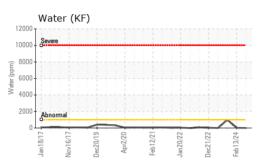
### Fluid Condition

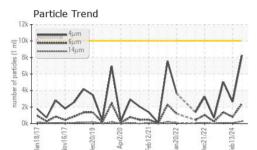
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

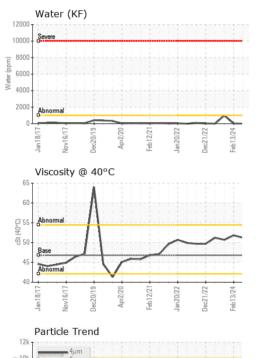
| SAMPLE INFORM    | IATION   | method       | limit/base | current     | history1    | history2    |
|------------------|----------|--------------|------------|-------------|-------------|-------------|
| Sample Number    |          | Client Info  |            | USPM36187   | USPM30009   | USPM31223   |
| Sample Date      |          | Client Info  |            | 15 May 2024 | 13 Feb 2024 | 03 Nov 2023 |
| Machine Age      | hrs      | Client Info  |            | 0           | 0           | 0           |
| Oil Age          | hrs      | Client Info  |            | 0           | 0           | 0           |
| Oil Changed      |          | Client Info  |            | N/A         | N/A         | N/A         |
| Sample Status    |          |              |            | NORMAL      | NORMAL      | NORMAL      |
| WEAR METALS      |          | method       | limit/base | current     | history1    | history2    |
| Iron             | ppm      | ASTM D5185m  | >50        | 0           | 0           | 0           |
| Chromium         | ppm      | ASTM D5185m  | >10        | 0           | 0           | 0           |
| Nickel           | ppm      | ASTM D5185m  |            | 0           | 0           | 0           |
| Titanium         | ppm      | ASTM D5185m  |            | 0           | 0           | 0           |
| Silver           | ppm      | ASTM D5185m  |            | 0           | 0           | 0           |
| Aluminum         | ppm      | ASTM D5185m  | >25        | 0           | 0           | 0           |
| Lead             | ppm      | ASTM D5185m  | >25        | 0           | 0           | 0           |
| Copper           | ppm      | ASTM D5185m  | >50        | 0           | 0           | 0           |
| Tin              | ppm      | ASTM D5185m  | >15        | 0           | <1          | 0           |
| Vanadium         | ppm      | ASTM D5185m  |            | 0           | 0           | 0           |
| Cadmium          | ppm      | ASTM D5185m  |            | 0           | 0           | 0           |
| ADDITIVES        |          | method       | limit/base | current     | history1    | history2    |
| Boron            | ppm      | ASTM D5185m  | 0          | 0           | 0           | 0           |
| Barium           | ppm      | ASTM D5185m  | 0          | 0           | 0           | 0           |
| Molybdenum       | ppm      | ASTM D5185m  | 0          | 0           | 0           | 0           |
| Manganese        | ppm      | ASTM D5185m  |            | 0           | <1          | 0           |
| Magnesium        | ppm      | ASTM D5185m  | 0          | <1          | 0           | 0           |
| Calcium          | ppm      | ASTM D5185m  | 0          | 0           | <1          | 0           |
| Phosphorus       | ppm      | ASTM D5185m  | 0          | <1          | 0           | 0           |
| Zinc             | ppm      |              | 0          | 0           | 0           | 0           |
| Sulfur           | ppm      | ASTM D5185m  | 0          | 131         | 5           | 0           |
| CONTAMINANTS     |          | method       | limit/base | current     | history1    | history2    |
| Silicon          | ppm      | ASTM D5185m  | >25        | 1           | 1           | 0           |
| Sodium           | ppm      | ASTM D5185m  |            | <1          | 0           | 0           |
| Potassium        | ppm      | ASTM D5185m  | >20        | 0           | 0           | 0           |
| Water            | %        | ASTM D6304   | >0.1       | 0.00        | 0.002       | 0.099       |
| ppm Water        | ppm      | ASTM D6304   | >1000      | 0           | 21          | 991.6       |
| FLUID CLEANLIN   | ESS      | method       | limit/base | current     | history1    | history2    |
| Particles >4µm   |          | ASTM D7647   | >10000     | 8258        | 2639        | 5052        |
| Particles >6µm   |          | ASTM D7647   | >2500      | 2411        | 804         | 1381        |
| Particles >14µm  |          | ASTM D7647   | >320       | 272         | 65          | 98          |
| Particles >21µm  |          | ASTM D7647   | >80        | 79          | 14          | 19          |
| Particles >38µm  |          | ASTM D7647   | >20        | 3           | 0           | 0           |
| Particles >71µm  |          | ASTM D7647   | >4         | 0           | 0           | 0           |
| Oil Cleanliness  |          | ISO 4406 (c) | >20/18/15  | 20/18/15    | 19/17/13    | 20/18/14    |
| FLUID DEGRADA    | TION     | method       | limit/base | current     | history1    | history2    |
| Acid Number (AN) | mg KOH/g | ASTM D8045   | 0.15       | 0.09        | 0.092       | 0.053       |

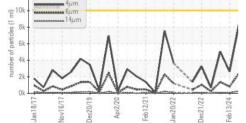


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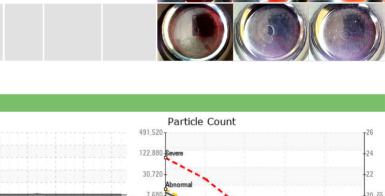


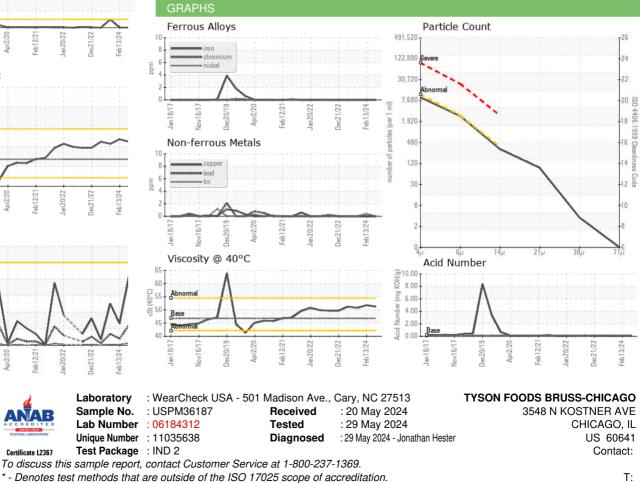


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| VISUAL           |        | method    | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual   | >0.1       | NEG     | NEG      | NEG      |
| Free Water       | scalar | *Visual   |            | NEG     | NEG      | NEG      |
| FLUID PROPERT    | IES    | method    | limit/base | current | history1 | history2 |
| Visc @ 40°C      | cSt    | ASTM D445 | 46.8       | 51.22   | 51.8     | 50.7     |
| SAMPLE IMAGES    | S      | method    | limit/base | current | history1 | history2 |
| Color            |        |           |            |         | -Q       |          |

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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