

OIL ANALYSIS REPO

SAMPLE INFORM Sample Number

Sample Date Machine Age

Sample Status

WEAR METALS

Oil Age Oil Changed

Iron

Nickel Titanium Silver Aluminum Lead Copper Tin Vanadium Cadmium

Chromium

Area **Refrigeration Compressor** FRICK TYSCJ 8FRK (S/N S0047EFPPTHD

Refrigeration Compressor

USPI 1009-68 SC (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| ORT DA3) | Samp | Ile Rating Tre | nd | | ORMAL |
|---|---|--|--|---|---|
| IATION | method | limit/base | current | history1 | history2 |
| hrs hrs | Client Info Client Info Client Info Client Info Client Info | | USP0011748 14 May 2024 0 0 N/A NORMAL | USP0007595 22 Feb 2024 63608 0 N/A NORMAL | USP0003587 14 Nov 2023 61172 0 N/A NORMAL |
| | method | limit/base | current | history1 | history2 |
| ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >8 >2 >2 >3 >2 >3 >2 >8 >4 | 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 <1 <1 <1 0 | 0 <1 <1 0 0 0 <1 0 0 <1 0 <1 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|---------|----------|----------|
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Phosphorus | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Zinc | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | 50 | 0 | 6 | 0 |

| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|---------|----------|----------|
| Silicon | ppm | ASTM D5185m | >15 | <1 | <1 | 1 |
| Sodium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | 1 |
| Water | % | ASTM D6304 | >0.01 | 0.001 | 0.003 | 0.002 |
| ppm Water | ppm | ASTM D6304 | >100 | 12 | 31 | 24 |

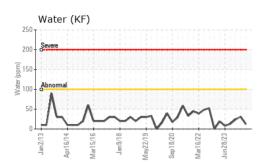
| FLUID CLEANLINESS | method | limit/base | current | history1 | history2 |
|---------------------------|--------------|------------|----------|----------|----------|
| Particles >4µm | ASTM D7647 | >10000 | 1274 | 419 | 1022 |
| Particles >6µm | ASTM D7647 | >2500 | 184 | 84 | 206 |
| Particles >14µm | ASTM D7647 | >320 | 5 | 5 | 9 |
| Particles >21µm | ASTM D7647 | >80 | 1 | 1 | 1 |
| Particles >38µm | ASTM D7647 | >20 | 0 | 0 | 0 |
| Particles >71µm | ASTM D7647 | >4 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15 | 17/15/10 | 16/14/10 | 17/15/10 |
| FLUID DEGRADATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) mg KOH/g | ASTM D974 | 0.005 | 0.014 | 0.014 | 0.014 |

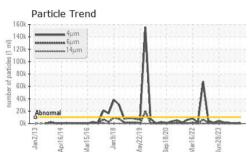
Acid Number (AN)

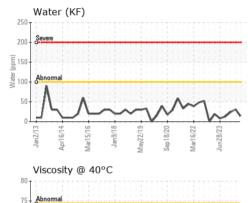
Contact/Location: THOMAS SCHREIBER - IBPCOL01

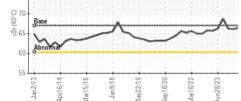


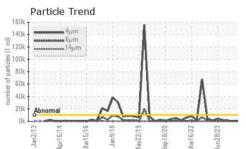
OIL ANALYSIS REPORT





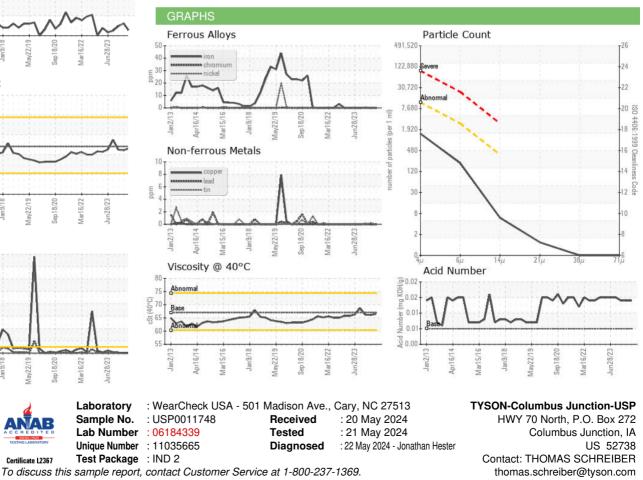






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| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|---------------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.01 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 67 | 66.5 | 66.1 | 66.2 |
| SAMPLE IMAGES | \$ | method | limit/base | current | history1 | history2 |
| Color | | | | | A and a state | |
| Bottom | | | | 600 | (\otimes) | (5) |



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (319)753-6235

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