

OIL ANALYSIS REPORT

Area VISION 8K Machime Io HODGE 2104015031

Component Compressor

DIAGNOSIS

A Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal.

Fluid Condition

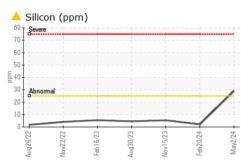
The condition of the oil is acceptable for the time in service.

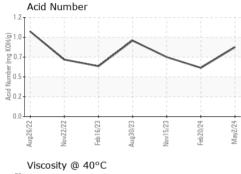
| | | Aug2022 | Nov2022 Feb2023 | Aug2023 Nov2023 Feb2024 | May2024 | |
|------------------|----------|-------------|-----------------|-------------------------|-------------|-------------|
| SAMPLE INFORM | ATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | UHC0000799 | UHC0000823 | UHC0000864 |
| Sample Date | | Client Info | | 02 May 2024 | 20 Feb 2024 | 15 Nov 2023 |
| Machine Age | hrs | Client Info | | 6911 | 4468 | 5747 |
| Oil Age | hrs | Client Info | | 6000 | 3993 | 580 |
| Oil Changed | | Client Info | | N/A | Not Changd | Changed |
| Sample Status | | | | ABNORMAL | NORMAL | ATTENTION |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 10 | 10 | 9 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | <1 | 2 | 2 |
| Lead | ppm | ASTM D5185m | >25 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 0 | 2 | 4 |
| Tin | ppm | ASTM D5185m | >15 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | | <1 | 2 | 1 |
| Calcium | ppm | ASTM D5185m | | 2 | 0 | 6 |
| Phosphorus | ppm | ASTM D5185m | | 534 | 524 | 470 |
| Zinc | ppm | ASTM D5185m | | 78 | 102 | 150 |
| Sulfur | ppm | ASTM D5185m | | 1405 | 1267 | 1113 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | <u> </u> | 2 | 5 |
| Sodium | ppm | ASTM D5185m | | 5 | 11 | 14 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 2 | <1 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.84 | 0.59 | 0.72 |

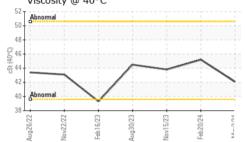
Sample Rating Trend



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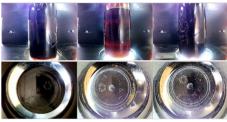




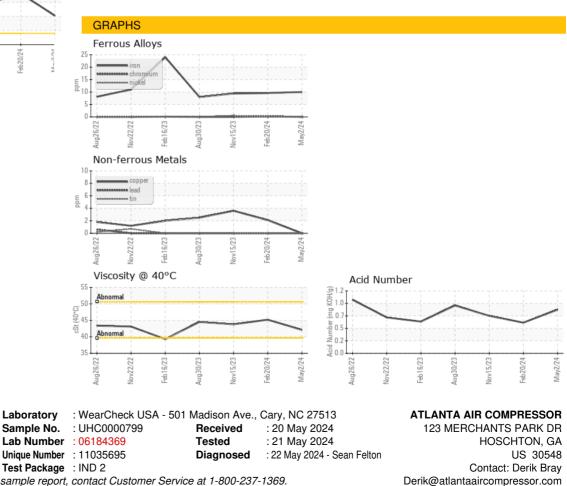


| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | MODER | MODER |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | 0.2% |
| Free Water | scalar | *Visual | | NEG | NEG | 1.0 |
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | | 42.1 | 45.2 | 43.8 |
| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
| | | | | | | |

Color



Bottom



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

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