

## **OIL ANALYSIS REPORT**

Sample Rating Trend



# Area **S-460 [9245]** Machine Id KAESER KAESER SK 15 - DUROCHROME (S/N NOT GIVEN) Component Compressor

#### Recommendation

Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

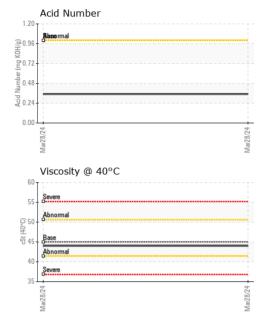
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	<b>/IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI06184404		
Sample Date		Client Info		28 Mar 2024		
Machine Age	hrs	Client Info		3939		
Oil Age	hrs	Client Info		3939		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	<1		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	<1		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>50	8		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	3		
Molybdenum	ppm	ASTM D5185m	0	<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	100	37		
Calcium	ppm	ASTM D5185m	0	5		
Phosphorus	ppm	ASTM D5185m	0	2		
Zinc	ppm	ASTM D5185m	0	13		
Sulfur	ppm	ASTM D5185m	23500	19954		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		8		
Potassium	ppm	ASTM D5185m	>20	7		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.35		



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VISUAL



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
24 -	Appearance	scalar	*Visual	NORML	NORML		
Mar28/24	Odor	scalar	*Visual	NORML	NORML		
2	Emulsified Water		*Visual		NEG		
		scalar		>0.05			
	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	TIES	method				history2
	Visc @ 40°C	cSt	ASTM D445	45	44.0		
	SAMPLE IMAGES	2	method	limit/base	current	history1	history2
	SAMFLE IMAGE	5	methou	iiiiii/base	Current	Thistory	TIStoryz
Mar28/24 -	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Metal			Maz8/24	Acid Number		
	60 55 55 55 55 55 60 55 55 60 55 60 60 55 60 60 55 60 60 75 60 75 75 60 75 75 75 75 75 75 75 75 75 75 75 75 75			(0,1,2 0,9 0,9 0,0 0,0 0,0 0,0 0,0 0,0 0,0 0,0	Acid Number		

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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