

# **OIL ANALYSIS REPORT**

Sample Rating Trend

WATER

## Area HODGE BREAK IN OIL HODGE 2212030409

Component Compressor

Recommendation

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

Appearance is hazy. There is a moderate concentration of water present in the oil.

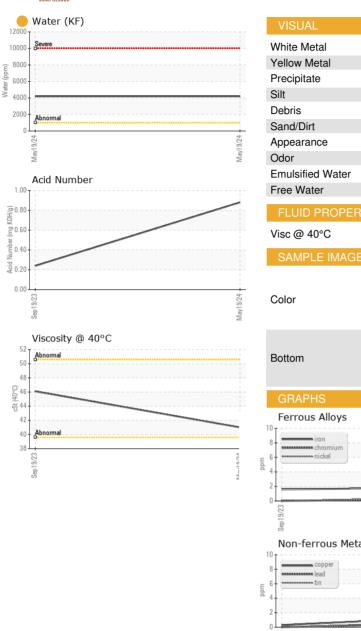
#### Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UHC06184448	UCH0000250	
Sample Date		Client Info		19 May 2024	19 Sep 2023	
Machine Age	hrs	Client Info		2401	453	
Oil Age	hrs	Client Info		1839	453	
Oil Changed		Client Info		N/A	Changed	
Sample Status				ATTENTION	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	2	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m		<1	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		<1	0	
Aluminum	ppm	ASTM D5185m	>25	2	0	
Lead	ppm	ASTM D5185m	>25	<1	0	
Copper	ppm	ASTM D5185m	>50	2	<1	
Tin	ppm	ASTM D5185m	>15	<1	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base		history1 0	history2
	ppm ppm		limit/base	current		
Boron		ASTM D5185m	limit/base	current 0	0	
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	current 0 0	0 <1	
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 0 0 <1	0 <1 0	
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 0 0 <1 <1	0 <1 0 <1	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	Current 0 0 <1 <1 <1 <1	0 <1 0 <1 5	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current     0	0 <1 0 <1 5 0	   
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current     0     -0     <1     <1     <1     4     498	0 <1 0 <1 5 0 531	   
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current     0     -0     <1     <1     <1     4     498     11	0 <1 0 <1 5 0 531 84	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		Current 0 0 <1 <1 <1 <1 4 4 98 11 1371	0 <1 0 <1 5 0 531 84 806	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current   0   -0   <1   <1   <1   4   498   11   1371   current	0 <1 0 <1 5 0 531 84 806 history1	     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	limit/base	current   0   -0   <1   <1   <1   4   498   11   1371   current   2	0 <1 0 <1 5 0 531 84 806 history1 9	    history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	limit/base >25	current   0   -1   <1   <1   4   498   11   1371   current   2   0	0 <1 0 <1 5 0 531 84 806 history1 9 3	    history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20	current   0   <1   <1   <1   4   498   11   1371   current   2   0   2   0   2   0   2	0 <1 0 <1 5 0 531 84 84 806 history1 9 3 <1	     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 >0.1	current   0   0   <1   <1   <1   11   1371   current   2   0   2   0   2   0.420	0 <1 0 <1 5 0 531 84 806 history1 9 3 <1 	     history2



# **OIL ANALYSIS REPORT**



	VISUAL						history2	
	White Metal	scalar	*Visual	NONE	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE		
May19/24	Appearance	scalar	*Visual	NORML	🛑 HAZY	NORML		
May	Odor	scalar	*Visual	NORML	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG		
	Free Water	scalar	*Visual		NEG	NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt	ASTM D445		41.0	46.1		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2	
May19/24	Color						no image	
	Bottom						no image	
	GRAPHS							
	Ferrous Alloys							
	Non-ferrous Metal	s		May19/24				
	Sep 19/23			May19/24				
	چ Viscosity @ 40°C			May	Acid Numb	bor		
	<sup>55</sup>							
	50 - Abnormal			1.1 Acid Number (mg KOH/g) .0	80			
	(J)-0+45-			۵.0 ق د	60 -			
	경 40 Abnormal			duny.	40			
	35			.0 V V	20			
				0.	00		5	
	Sep 19/23			May19/24	Sep 19/23			
Laboratory Sample No. Lab Number	: UHC06184448	Recei <sup>®</sup> Teste	Madison Ave., Cary, NC 27513 <b>Received</b> : 20 May 2024 <b>Tested</b> : 21 May 2024 <b>Diagnosed</b> : 22 May 2024 - Jonathan Hester s: KF ) <i>e at 1-800-237-1369.</i>			ATLANTA AIR COMPRESSOI 123 MERCHANTS PARK DI HOSCHTON, G US 3054 Contact: Derik Bra Derik@atlantaaircompressor.cor		

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