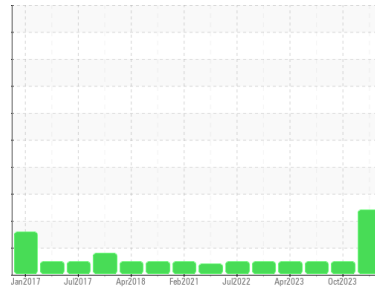




OIL ANALYSIS REPORT

Sample Rating Trend



Area
IG
 Machine Id
SPX CJXU155P001
 Component
Gear Case
 Fluid
 {not provided} (11 Oz)

DIAGNOSIS

Recommendation
 We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
 All component wear rates are normal.

Contamination
 Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0933813	WC0838607	WC0782578
Sample Date	Client Info		17 Apr 2024	03 Oct 2023	25 Jul 2023
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	10	4	5
Chromium	ppm	ASTM D5185m >10	<1	<1	0
Nickel	ppm	ASTM D5185m >10	<1	<1	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	<1	0	0
Aluminum	ppm	ASTM D5185m >25	21	<1	0
Lead	ppm	ASTM D5185m >100	<1	<1	0
Copper	ppm	ASTM D5185m >50	1	<1	0
Tin	ppm	ASTM D5185m >10	1	<1	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	<1	1
Molybdenum	ppm	ASTM D5185m	<1	<1	0
Manganese	ppm	ASTM D5185m	1	<1	0
Magnesium	ppm	ASTM D5185m	1	<1	<1
Calcium	ppm	ASTM D5185m	13	<1	1
Phosphorus	ppm	ASTM D5185m	328	529	577
Zinc	ppm	ASTM D5185m	68	0	2
Sulfur	ppm	ASTM D5185m	9	522	545

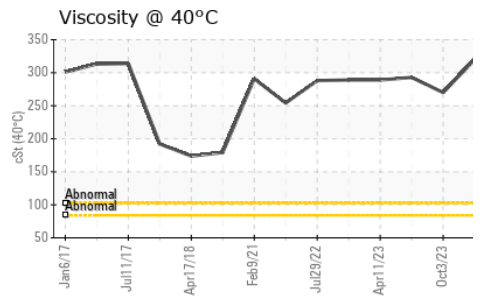
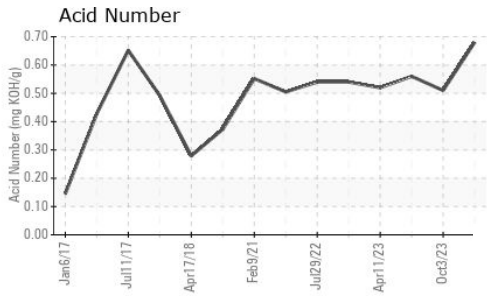
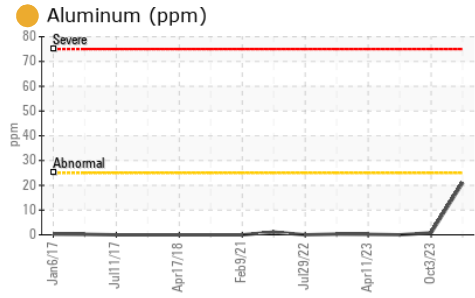
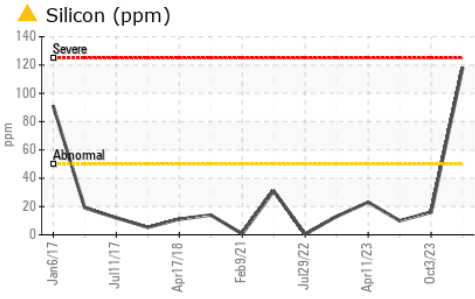
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	▲ 118	16	10
Sodium	ppm	ASTM D5185m	3	0	0
Potassium	ppm	ASTM D5185m >20	3	1	<1

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.68	0.51	0.56

OIL ANALYSIS REPORT

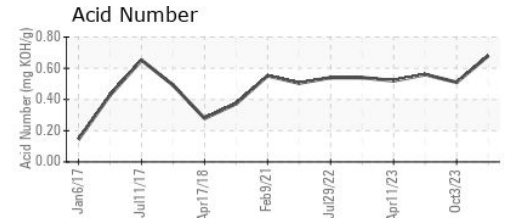
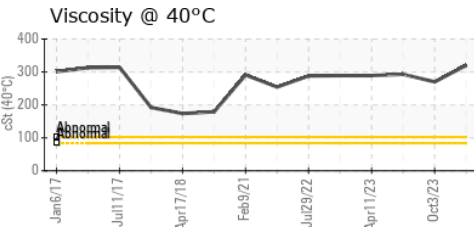
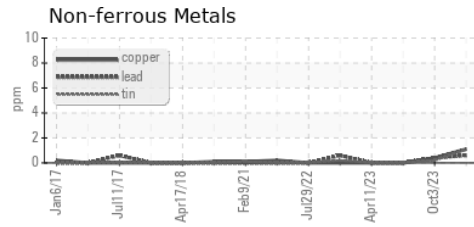
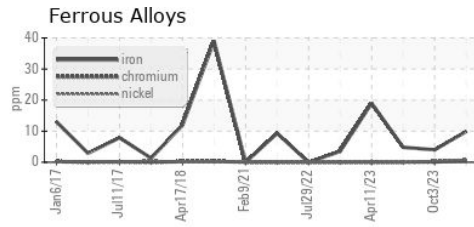


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	270	292.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0933813 **Received** : 20 May 2024
Lab Number : 06184470 **Tested** : 21 May 2024
Unique Number : 11035796 **Diagnosed** : 22 May 2024 - Jonathan Hester
Test Package : IND 2

TAKEDA
 305-505 BAXALTA PARKWAY
 SOCIAL CIRCLE, GA
 US 30025
 Contact: BRANDON INMAN
 BRANDON.INMAN@SHIRE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)