OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

Area
HER SON [CONHER]
Machine Id
LIU GONG Altarena - Retroexcavadora #1 motor
Component
Diesel Engine
Fluid
AKRON 15W40 (12 LTR)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Fluid: AKRON 15W40)

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil. Fuel content negligible.

Fluid Condition
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KL0014582**	---	---
Sample Date		Client Info		**09 May 2024**	---	---
Machine Age	hrs	Client Info		**4645**	---	---
Oil Age	hrs	Client Info		**200**	---	---
Oil Changed		Client Info		**Not Changd**	---	---
Sample Status				**ATTENTION**	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	---	---
Glycol		WC Method		**NEG**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**34**	---	---
Chromium	ppm	ASTM D5185m	>20	**2**	---	---
Nickel	ppm	ASTM D5185m	>4	**1**	---	---
Titanium	ppm	ASTM D5185m		**<1**	---	---
Silver	ppm	ASTM D5185m	>3	**<1**	---	---
Aluminum	ppm	ASTM D5185m	>20	**6**	---	---
Lead	ppm	ASTM D5185m	>40	**<1**	---	---
Copper	ppm	ASTM D5185m	>330	**2**	---	---
Tin	ppm	ASTM D5185m	>15	**1**	---	---
Vanadium	ppm	ASTM D5185m		**<1**	---	---
Cadmium	ppm	ASTM D5185m		**<1**	---	---

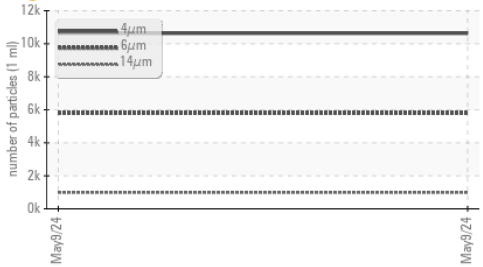
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**43**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m		**1081**	---	---
Calcium	ppm	ASTM D5185m		**1279**	---	---
Phosphorus	ppm	ASTM D5185m		**1079**	---	---
Zinc	ppm	ASTM D5185m		**1233**	---	---
Sulfur	ppm	ASTM D5185m		**3310**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**11**	---	---
Sodium	ppm	ASTM D5185m		**2**	---	---
Potassium	ppm	ASTM D5185m	>20	**3**	---	---
Fuel	%	ASTM D3524	>5	**0.7**	---	---

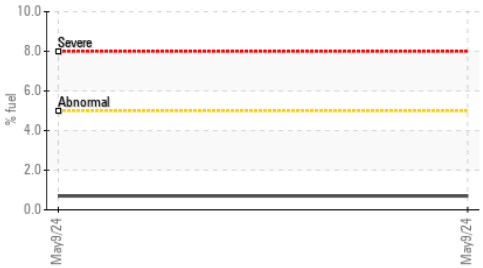
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.3**	---	---
Nitration	Abs/cm	*ASTM D7624	>20	**6.6**	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	**17.1**	---	---

OIL ANALYSIS REPORT

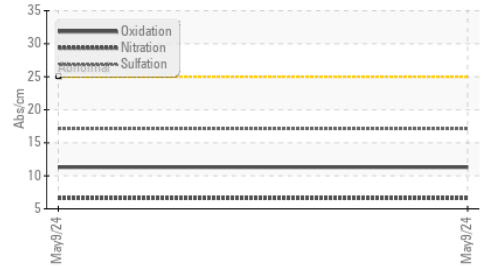
Particle Trend



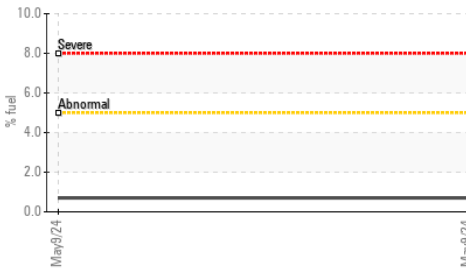
Fuel Dilution



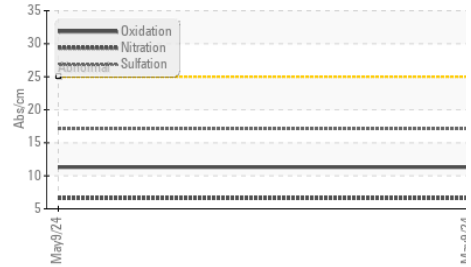
FT-IR (Direct Trend)



Fuel Dilution



FT-IR (Direct Trend)



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**10631**	---	---
Particles >6µm		ASTM D7647	>5000	**5791**	---	---
Particles >14µm		ASTM D7647	>640	**986**	---	---
Particles >21µm		ASTM D7647	>160	**332**	---	---
Particles >38µm		ASTM D7647	>40	**51**	---	---
Particles >71µm		ASTM D7647	>10	**5**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/16	**20/17**	---	---

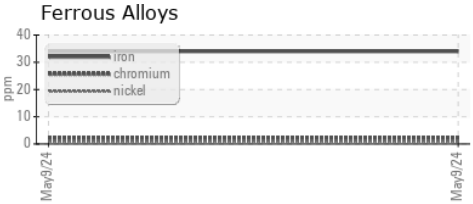
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**11.3**	---	---
Base Number (BN)	mg KOH/g	ASTM D2896		**12.68**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		▲ **12.3**	---	---

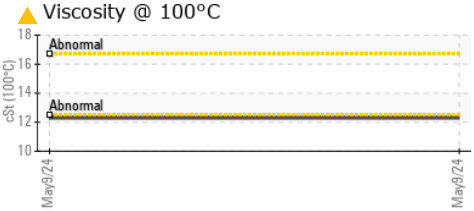
GRAPHS

Ferrous Alloys

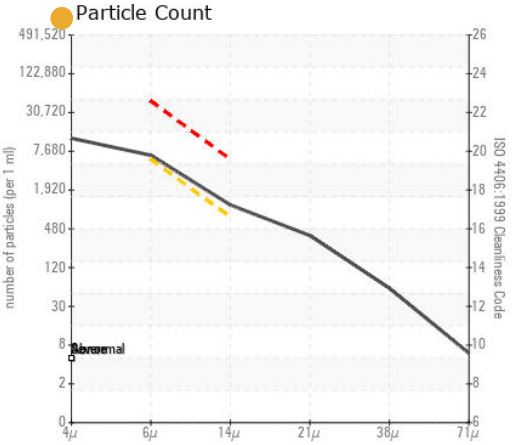


Non-ferrous Metals

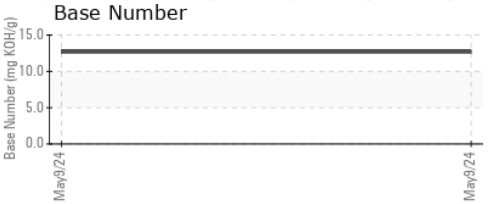
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0014582 **Received** : 20 May 2024
Lab Number : 06184534 **Tested** : 29 May 2024
Unique Number : 11035860 **Diagnosed** : 29 May 2024 - Jonathan Hester
Test Package : MOB 2 (Additional Tests: FuelDilution, PercentFuel, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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